CONTACT US!
1-800-249-1612
rtautomation.com

460ASC-NNA1

ASCII to Siemens S7 PLC Gateway

FEATURES

- Parse ASCII/HEX data in up to 50 segments by delimiter or offset
- Concatenate up to 50 data segments into a string
- Supports connections to five Siemens S7 PLCs
- Up to 150 read and 150 write requests per connection
- Effortless Browser Based Configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- 5-Year Hardware Warranty

The Easiest Way to Integrate ASCII Data into a Siemens S7 PLC

The 460ASC moves data between a serial ASCII device and up to five Siemens S7 PLCs.
With the 460ASC, you now have a solution to get ASCII weather stations, UPS systems, and any other ASCII devices that output a compound ASCII string connected to your Siemens S7 PLC.

How Do I Use the 460ASC-NNA1 in My Application?

Incoming and outgoing ASCII data is mapped to and from memory table addresses in your Siemens S7 PLC. One area is output only locations for sending data to the ASCII device. The other is for input blocks to receive data from your ASCII device.
If your device uses delimiters, the 460ASC can be configured to automatically remove them. If you need to parse your data, the 460ASC can parse a string of ASCII data in up to 50 segments by delimiter or offset.

Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.

Scanners, Printers, and ASCII Devices | 460ASC-NNA1 | Server

A Solution, A Philosophy, the RTA Way. We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That's how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience all the better. Thirty years later, our mission remains the same: **To move your data where you need it, when you need it, and how you need it.**

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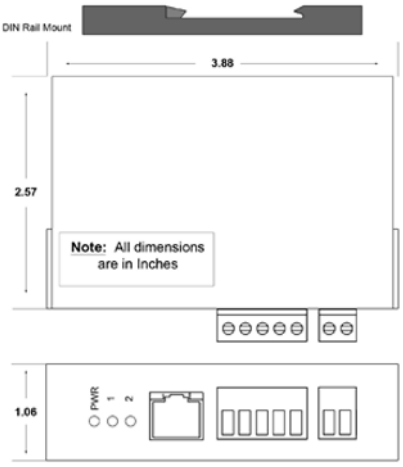
Specification

ASCII FEATURES	
Operation Mode	Bidirectional ASCII Transmit and Receive
Maximum Number of Devices Supported	1
Concatenation	Concatenate up to 50 segments data in a delimeted ASCII sting
Maximum Number of ASCII Characters Transferred	1024 in each direction
Delimiter Processing	Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured
Parsing	Parse string of ASCII data in up to 50 segments by delimiter or offset
Siemens S7 CLIENT FEATURES	
PLC Support	S7 300/400/1200/1500
Maximum Number of PLCs Supported	5
Maximum Number of Inputs/Outputs per PLC	150
Maximum Number of Bytes per Scan Line	400
Memory Area Access	Input (I), Output (Q), and Data Block(DB)
Supported Data Types	8 Bit Int, 16 Bit Int, 32 Bit Int, 32 Bit Float, Bool and Char Array
INCLUDED WITH GATEWAY	
3' power cable with flying leads	5-year hardware warranty
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff
Manual	

ELECTRICAL / ENVIRONMENTAL	
DC Input Voltage	12-24 VDC
Maximum Baud Rate	115K baud
Operating Temperature	-40 C to 85 C
Certification	RoHS-Compliant, UL, CUL, CE Approvals
ENCLOSURE / HARDWARE	
Size	3.88" x 2.57" x 1.06"
Weight	5.5 oz
Enclosure Type	Anodized Aluminum
Mounting	Din rail or panel mount
LEDs	Power LED & 2 general purpose LEDs on side
GATEWAY FEATURES & FUNCTIONS	
Alarming	Set <, <=, >, >=, ==, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.
Gateway Security	You can configure up to 9 different users access to diagnostic and configuration screens.
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateway's diagnostics page. They can also be delivered to a connected device.
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.



NOT EXACTLY WHAT YOU WERE LOOKING FOR?
Real Time Automation offers a full line of gateway products. Give us a call at 1-800-249-1612. Or, check out a listing at www.rtautomation.com/products. We also offer customizations for unique applications.

CATALOG #	DESCRIPTION
460ASC-NNA1	Connects up to five Siemens S7 PLCs with an ASCII device