

## DeviceNet Master to ASCII

### FEATURES

- Fully configurable DeviceNet slave device
- Map data up to 240 bytes Of DeviceNet data in up to 15 data group in each direction
- Parse ASCII/HEX data in up to 50 segments by delimiter or offset
- Concatenate up to 50 data segments into a string
- Effortless Browser Based Configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- 5-Year Hardware Warranty

### Connect ASCII Devices to Your DeviceNet Master

The 460DSA moves data between a DeviceNet master and serial ASCII device. It's the perfect tool to get simple ASCII devices like barcode scanners, weight scales, markers, and printers connect to a DeviceNet controller.

It's also a great for helping you link legacy PC-based systems into a DeviceNet controller. Full bi-directional data communication is supported.

### How Do I Use the 460DSA-N34 in My Application?

Up to 240 bytes of DeviceNet data can be mapped. The data segments can be converted to ASCII and concatenated into a string. If you need to send data to the DeviceNet controller, the incoming ASCII string can be parsed and directed to user-defined IO data location.

It's really that simple. Need to modify your data as it passes from one protocol to the other? No problem. To each data mapping you apply can be modified with up to three mathematic functions. Add 4 to a value, multiply by 4 and divide by 10 with ease.

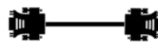
### Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

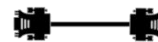
When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.



Master



460DSA-N34



**ASCII**

Scanners, Printers,  
and ASCII Devices

**A Solution, A Philosophy, the RTA Way.** We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That's how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience all the better. Thirty years later, our mission remains the same: **To move your data where you need it, when you need it, and how you need it.**

**DEVICENET SLAVE FEATURES**

Operation Mode	Group 2 DeviceNet Slave
Supported Data Types	Int8, int16, int32, int64, uint8, uint16, uint32, uint64, float, double, binary8, binary16, binary32, Short String
Maximum Connections	1
Maximum Input Size	240 Bytes in up to 15 Data Groups
Maximum Output Size	240 Bytes in up to 15 Data Groups
Maximum IO Scan Rate	50 msec

**ASCII FEATURES**

Operation Mode	Bidirectional ASCII Transmit and Receive
Maximum Number of Devices Supported	2
Concatenation	Concatenate up to 50 segments data in a delimited ASCII sting
Maximum Number of ASCII Characters Transferred	1024 in each direction
Delimiter Processing	Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured
Parsing	Parse string of ASCII data in up to 50 segments by delimiter or offset

**INCLUDED WITH GATEWAY**

3' power cable with flying leads	5-year hardware warranty
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff
Manual	

**ELECTRICAL / ENVIRONMENTAL**

DC Input Voltage	8 VDC @ 230mA to 28 VDC @ 80 mA
Maximum Baud Rate	500K Baud
Operating Temperature	-40 C to 85 C
Certification	RoHS-Compliant, UL, CUL, CE Approvals, Class I Div 2

**ENCLOSURE / HARDWARE**

Size	4.2" x 3.25" x 1"
Weight	7 oz
Enclosure Type	Anodized Aluminum
Mounting	Din rail or panel mount
LEDs	Ethernet link/data LED, Ethernet speed LED, power LED, & 2 general purpose LEDs on side

**GATEWAY FEATURES & FUNCTIONS**

Alarming	Set <, <=, >, >=, ==, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.
Gateway Security	You can configure up to 9 different users access to diagnostic and configuration screens.
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateway's diagnostics page. They can also be delivered to a connected device.
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.



**NOT EXACTLY WHAT YOU WERE LOOKING FOR?**  
Real Time Automation offers a full line of gateway products. Give us a call at 1-800-249-1612. Or, check out a listing at [www.rtautomation.com/products](http://www.rtautomation.com/products). We also offer customizations for unique applications.

CATALOG #	DESCRIPTION
460DSA-N34	Connects a DeviceNet master with a single ASCII device

**ALWAYS IN STOCK****READY TO SHIP****ENGINEER SUPPORT****5-YEAR WARRANTY****EMPLOYEE OWNED**