REAL TIME AUTOMATION, INC.
N26W23315 Paul Road, Pewaukee, WI 53072
800.249.1612 | solutions@rtautomation.com

REAL TIME AUTOMATION GATEWAY 460ESDFM-N34

TURN YOUR SERIAL DF1 PLCS INTO AN ETHERNET/IP ADAPTER

KEY FEATURES

- Fully configurable EtherNet/IP adapter
- Up to 480 bytes in each direction per adapter connection
- Support for PLC5, SLC and MicroLogix PLCs
- Connect up to 32 DF1 serial devices
- Effortless browser-based configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- 5-year hardware warranty

Map Your Legacy PLC Data Tables into EtherNet/IP Adapter I/O

You can now make your legacy serial PLCs look like an EtherNet/IP adapter! Any of your old, serial PLCs like the PLC5, SLC, or MicroLogix can now provide cyclic data to an EtherNet/IP scanner.

It's the perfect tool to keep those old legacy PLCs from the scrap pile and extend their useful life.

How Do I Use the 460ESDFM In My Application?

For most applications, the mapping is very straightforward. PLC data table values (like N7:200 and F9:1) are mapped directly into the input and output assemblies of the cyclic data transfer.

You don't have to implement any message instructions or ladder logic in the legacy DF1 PLCs.

Why Use RTA As Your Gateway Supplier?

We are dedicated to being your trusted partner. When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support it comes from technical experts who know the product inside and out.

ALWAYS IN STOCK | READY TO SHIP | BREWED IN WISCONSIN | EXPERT SUPPORT | 5-YEAR WARRANTY | PROTOCOL PARTNER

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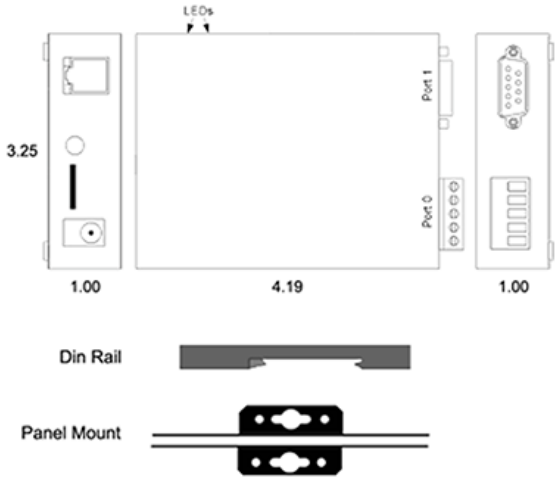
ETHERNET/IP ADAPTER FEATURES	
Operation Mode	Class 1 I/O Adapter
Message Support	Implicit Class 1 Cyclic I/O, Explicit Class 3 and UCMM Supported
Data Types	BIT8,16 & 32; INT8, 16, 32 & 64; UINT8,16, 32 & 64; Float & Double
Maximum EtherNet/IP Scanner Devices	Up to 10 can listen, only 8 can write I/O
Maximum Data Supported	Up to 480 bytes in each direction per adapter connection
Maximum IO Scan Rate	20 msec
DF1 MASTER FEATURES	
Operation Mode	DF1 Master Full Duplex and DF1 Master Half Duplex
PLCs Supported	MicroLogix 1000, SLC 5/03 5/04 5/05, most PLC5s
Maximum number of Devices supported	1 in Full Duplex Mode, 32 in Half Duplex
Data Type Supported	100 Integers or 100 Binaries, or 50 floats, 82 character string per Scan line
Scan Lines	100 input / 100 output
Physical Connections	RS-485 and RS-232

INCLUDED WITH GATEWAY	
3' power cable with flying leads	5-year hardware warranty
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff

ELECTRICAL/ENVIRONMENTAL	
DC Input Voltage	8 VDC @ 230mA to 28 VDC @ 80 mA
Maximum Baud Rate	115K baud
Operating Temperature	-40 C to 85 C
Certification	RoHS-Compliant, UL, CUL, CE Approvals, Class I Div 2
ENCLOSURE/HARDWARE	
Size	4.2" x 3.25" x 1"
Weight	7 oz
Enclosure Type	Anodized Aluminum
Mounting	Din rail or panel mount
LEDs	Ethernet link/data LED, Ethernet speed LED, power LED, & 2 general purpose LEDs on side
GATEWAY FEATURES & FUNCTIONS	
Gateway Security	You can configure up to 9 different users access to diagnostic and configuration screens.
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateway's diagnostics page. They can also be delivered to a connected device.
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.



NOT EXACTLY WHAT YOU WERE LOOKING FOR?
RTA offers a full line of gateway products. Give us a call at 1-800-249-1612 or visit www.rtautomation.com. We also offer customizations for unique applications.

CATALOG #	DESCRIPTION
460ESDFM-N34	Turn Your Serial DF1 PLCs into an EtherNet/IP Adapter