

Ethernet TCP/IP to Allen-Bradley PLC

FEATURES:

- Supports connection to 5 Allen-Bradley PLCs
- Up to 150 Tag or File Arrays of data can be mapped in each direction
- Support up to 10 TCP/IP devices
- Parse & Concatenate ASCII data in up to 50 segments by delimiter or offset
- Effortless Browser Based Configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- Guaranteed Stock
- 5-Year Hardware Warranty

The Easiest Way to Integrate TCP/IP Socket Data into an Allen-Bradley PLC

The 460ETCTCP allows you to move ASCII data inside TCP/IP packets to an Allen-Bradley PLC. . It allows you to interrupt the ASCII data strings into meaningful data types for before being deliver to the PLC.

Best of all the product is Made in the USA, is always in stock and comes with 5 year warranty.



How do I use 460ETCTCP-NNA4 in my application?

ASCII data is mapped to and from user defined Tags or Registers in the data table of your Allen-Bradley PLC. One area is a user defined block accepting ASCII data. The other area is a block the gateway reads and passes to the ASCII device(s).

If your device uses delimiters the 460ETCTCP can be configured to automatically remove the delimiters. If you need to parse your data, the 460ETCTCP can parse a string of Ethernet TCP/IP data in up to 50 segments by delimiter or offset.

Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.

Try the RTA difference today.

Always in Stock - Five Year Warranty - Made in the USA - Industry Leading Support

A Gateway, A Philosophy, My Company

"I remember my days as a controls engineer. I remember the pressure to keep the line running and product flowing. The endless headaches and stress that came every time I had to install a new gateway. If I never saw another hundred-page manual or had to deal with fifty features I didn't need it would be too soon. I knew there had to be a better way. That's how Real Time Automation was formed. I found the best engineers and gave them one task. I asked them to make solutions so easy to use the hardest part would be opening the box. It has been twenty years now and we still strive for that same goal every day."

John Rinaldi

EtherNet/IP Tag Client FEATURES	
PLC Support	ControlLogix, CompactLogix, FlexLogix, MicroLogix, SLC's and PLC5E's
Maximum Number of PLCs Supported	5
Maximum Number of Input Tags or Files per PLC	150
Maximum Number of Output Tags or Files per PLC	150
Array Support	Yes, for all data types except strings
Supported Data Types	ControlLogix / CompactLogix / FlexLogix: Bit, 32 Bit Array, SINT, INT, REAL, STRING, DINT, MicroLogix / SLC / PLC5E: 16 Bit Array, INT, REAL, String

Ethernet TCP/IP FEATURES	
Operation Mode	Client or Server
Maximum Number of Devices Supported	10
Maximum Number of Characters Transferred	1024
Delimiter Processing	Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured
Parsing	Parse String of ASCII Data in up to 50 Segments by Delimiter or Offset
Concatenation	Concatenate up to 50 segments/strings of ASCII data with optional delimiter

INCLUDED WITH GATEWAY	
3' power cable with flying leads	5-year hardware warranty
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff
Manual	

ELECTRICAL / ENVIRONMENTAL	
DC Input Voltage	12-24 VDC
Maximum Baud Rate	115K baud
Operating Temperature	-40 C to 85 C
Certification	RoHS-Compliant, UL, CUL, CE Approvals

DIMENSIONS

ENCLOSURE / HARDWARE	
Size	3.88" x 2.57" x 1.06"
Weight	5.5 oz
Enclosure Type	Anodized Aluminum
Mounting	Din rail or panel mount
LEDs	Power LED & 2 general purpose LEDs on side

GATEWAY FEATURES & FUNCTIONS	
Alarming	Set <, <=, >, >=, ==, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.
Gateway Security	You can configure up to 9 different users access to diagnostic and configuration screens.
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateways diagnostics page. They can also be delivered to a connected device.
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.

NOT EXACTLY WHAT YOU WERE LOOKING FOR?

Real Time Automation offers a full line of gateway products. If this is not the one you were looking for, give us a call at 1-800-249-1612. Or, check out a listing at www.rtaautomation.com/products. We also offer custom gateways to help customers dealing with unique needs or proprietary protocols.

CATALOG #	DESCRIPTION
460ETCTCP-NNA4	Connects up to 5 Allen-Bradley PLCs with as many as 10 Ethernet TCP/IP devices

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