Modbus RTU to Modbus TCP/IP

**FEATURES**

- Fully configurable Modbus TCP/IP Server
- Move up to 100 Groups of 512 Contiguous Coils or 512 Contiguous Registers to or from your Modbus TCP/IP Client
- Fully configurable Modbus RTU Slave
- Move up to 100 Groups of 512 Contiguous Coils or 512 Contiguous Registers to or from your Modbus RTU Master
- Effortless Browser Based Configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- Guaranteed Stock
- 5-Year Hardware Warranty

**Get Your Modbus TCP/IP Client Connected to a Modbus RTU Master**

The 460MSMRS moves data between a Modbus TCP/IP Client device and a Modbus RTU Master device. Data can be freely moved between your Modbus RTU and Modbus TCP/IP controllers.

Best of all the product is Made in the USA, is always in stock and comes with 5 year warranty.

**How do I use 460MSMRS-N34 in my application?**

To your Modbus TCP/IP Client device the gateway will act as a Modbus TCP/IP Server. To your Modbus RTU Master device the gateway acts as a Modbus RTU Slave. In the gateway you configure the registers and coils that can be accessed on each protocol.

It’s really that simple. Need to modify your data as it passes from one protocol to the other? No problem. Each data mapping you apply can be modified with up to 3 mathematic functions.

**Why Use Real Time Automation as a Gateway Supplier?**

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product’s development, and support doesn't require a ticket or 24-hour wait.

Try the RTA difference today! Call us at 800-249-1612 or check out our solutions at www.rtautomation.com.

**A Solution, A Philosophy, the RTA Way.** We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That’s how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience, all the better. Thirty years later, our mission remains the same: to move your data where you need it, when you need it and how you need it.
**Modbus TCP/IP Server FEATURES**

- **Operation Mode**: Modbus TCP/IP Server
- **Function Codes Supported**: 1, 2, 3, 4, 5, 6, 15 & 16
- **Swapping**: Byte and Word Swapping
- **Maximum Modbus TCP/IP Client Connections**: 10
- **Contiguous Data Areas**: 200 Total - 100 reads & 100 writes
- **Data Area Limits**: 512 Contiguous Coils or 512 Contiguous Registers

**Modbus RTU Slave FEATURES**

- **Operation Mode**: Modbus RTU Slave
- **Function Codes Supported**: 1, 2, 3, 4, 5, 6, 15 & 16
- **Swapping**: Byte and Word Swapping
- **Maximum Modbus RTU Master Connections**: 1
- **Contiguous Data Areas**: 200 Total - 100 reads & 100 writes
- **Data Area Limits**: 512 Contiguous Coils or 512 Contiguous Registers

**INCLUDED WITH GATEWAY**

- 3' power cable with flying leads
- 5-year hardware warranty
- IPSetup software – automatically locates RTA gateway on the network
- CATS crossover cable for direct connection to PC during programming
- Complete, unlimited access to our industry leading support staff

**ELECTRICAL / ENVIRONMENTAL**

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
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<tbody>
<tr>
<td>DC Input Voltage</td>
<td>8 VDC @ 230mA to 28 VDC @ 80 mA</td>
</tr>
<tr>
<td>Maximum Baud Rate</td>
<td>115K baud</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>-40 C to 85 C</td>
</tr>
<tr>
<td>Certification</td>
<td>RoHS-Compliant, UL, CUL, CE Approvals, Class I Div 2</td>
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**DIMENSIONS**

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Size</td>
<td>4.2&quot; x 3.25&quot; x 1&quot;</td>
</tr>
<tr>
<td>Weight</td>
<td>7 oz</td>
</tr>
<tr>
<td>Enclosure Type</td>
<td>Anodized Aluminum</td>
</tr>
<tr>
<td>Mounting</td>
<td>Din rail or panel mount</td>
</tr>
<tr>
<td>LEDs</td>
<td>Ethernet link/data LED, Ethernet speed LED, power LED, &amp; 2 general purpose LEDs on side</td>
</tr>
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**GATEWAY FEATURES & FUNCTIONS**

- **Alarming**: Set <, <=, >, >=, ==, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.
- **Gateway Security**: You can configure up to 9 different users access to diagnostic and configuration screens.
- **Translation Table**: Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.
- **Status and Counters**: Protocol specific status, counters, and error messages are accessible within the gateways diagnostics page. They can also be delivered to a connected device.
- **Diagnostic Logging Page**: Allows users to see and log start up sequences, protocol specific messages & error messages.

**CATALOG # | DESCRIPTION**

<table>
<thead>
<tr>
<th>Catalog #</th>
<th>Description</th>
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<tr>
<td>460MSMRS-N34</td>
<td>Connects a Modbus TCP Client with a Modbus RTU Master</td>
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Real Time Automation offers a full line of gateway products. If this is not the one you were looking for, give us a call at 1-800-249-1612. Or, check out a listing at www.rtautomation.com/products. We also offer custom gateways to help customers dealing with unique needs or proprietary protocols.

**Real Time Automation, Inc.**

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1-800-249-1612