# *460BSSC-N34*
# *Protocol Gateway*
## Product User Guide

Firmware Version 8.9.39

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# Overview

The 460BSSC-N34 gateway Connects up to five Siemens S7 PLCs with a BACnet/IP client.  By following this guide, you will be able to configure the 460BSSC-N34 gateway.

Number of ASCII devices is dependent on the Hardware and Product number of the 460 gateway.

For further customization and advanced use, please reference the appendices located online at: http://www.rtautomation.com/product/460-gateway-support/.

If at any time you need further assistance, do not hesitate to call Real Time Automation support. Support Hours are Monday-Friday 8am-5pm CST

Toll free: 1-800-249-1612
Email: support@rtautomation.com

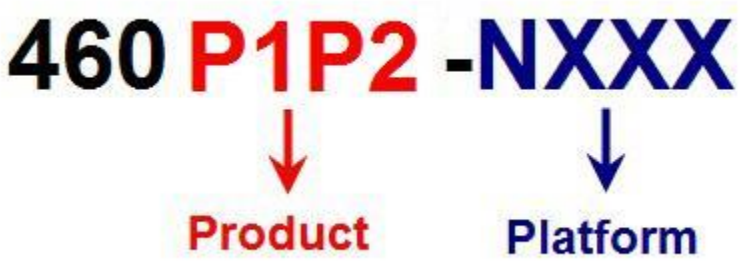
# Hardware Platforms

The 460 Product Line supports a number of different hardware platforms. There are differences in how they are powered, what serial settings are supported, and some diagnostic features supported (such as LEDs). For these sections, be sure to identify the hardware platform you are using.

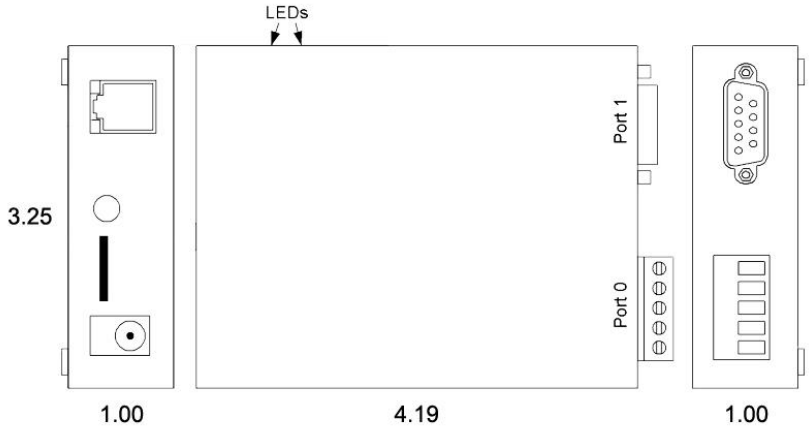
To find which hardware platform you are using:

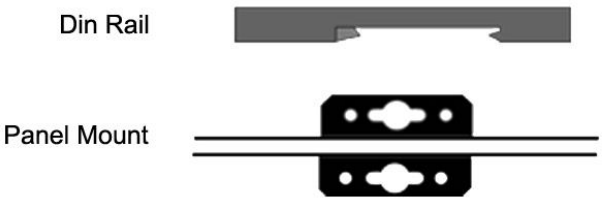
1) Look on the front or back label of the unit for the part number.
2) On the webpage inside the gateway, navigate to the dropdown menu under **Other** and select **Utilities**. Click the **Listing of Revisions** button. The full part number is displayed here.

Once you have the full part number, the platform will be the number following the "-N":



## Hardware – N34

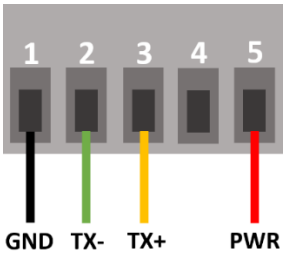


## Powering The Gateway

The following steps will allow you to properly and safely power the gateway.

**Warning improper wiring will cause unit failure! Use the Barrel Connector OR the Screw Terminal's power connection, NOT both!**




1) Connect a 24 VDC power source to the gateway.
    a. The unit draws 125 mA at 24 VDC
    b. The gateway has a voltage operating range from 8-28 VDC, 24 VDC is recommended.

### Hazardous Environment Power & Installation Instructions

This equipment is suitable for use in Class I, Division 2, Groups A, B, C and D, or non-hazardous locations only.

**WARNING – EXPLOSION HAZARD -** Do not disconnect equipment unless power has been removed or the area is known to be non-hazardous.

**WARNING – EXPLOSION HAZARD -** Substitution of components may impair suitability for Class I, Division 2.

**THIS EQUIPMENT IS AN OPEN-TYPE DEVICE AND IS MEANT TO BE INSTALLED IN AN ENCLOSURE SUITABLE FOR THE ENVIRONMENT SUCH THAT THE EQUIPMENT IS ONLY ACCESSIBLE WITH THE USE OF A TOOL.**

**WARNING** – POWER JACK (Screw Terminals, J7) IS FOR MAINTENANCE USE ONLY AND MAY ONLY BE USED WHILE THE AREA IS KNOWN TO BE FREE OF IGNITIBLE CONCENTRATIONS OF FLAMMABLE GASES OR VAPORS. IT IS NOT TO BE CONNECTED UNDER NORMAL OPERATION.

In Hazardous Environments the unit must be powered with between 8-35 VDC, 8 VDC @ 900 mA (7.2 W) max. Supervised. The unit is certified to be operated at -40°C to 50°C.

## Instructions d’alimentation et d’installation pour environnement dangereux

Cet équipement est conçu pour être utilisé uniquement dans des lieux de classe I, division 2, groupes A, B, C et D, ou non dangereux.

**AVERTISSEMENT** - **RISQUE D'EXPLOSION** - Ne débranchez pas l'équipement à moins que le courant ne soit coupé ou que la zone ne présente aucun danger.

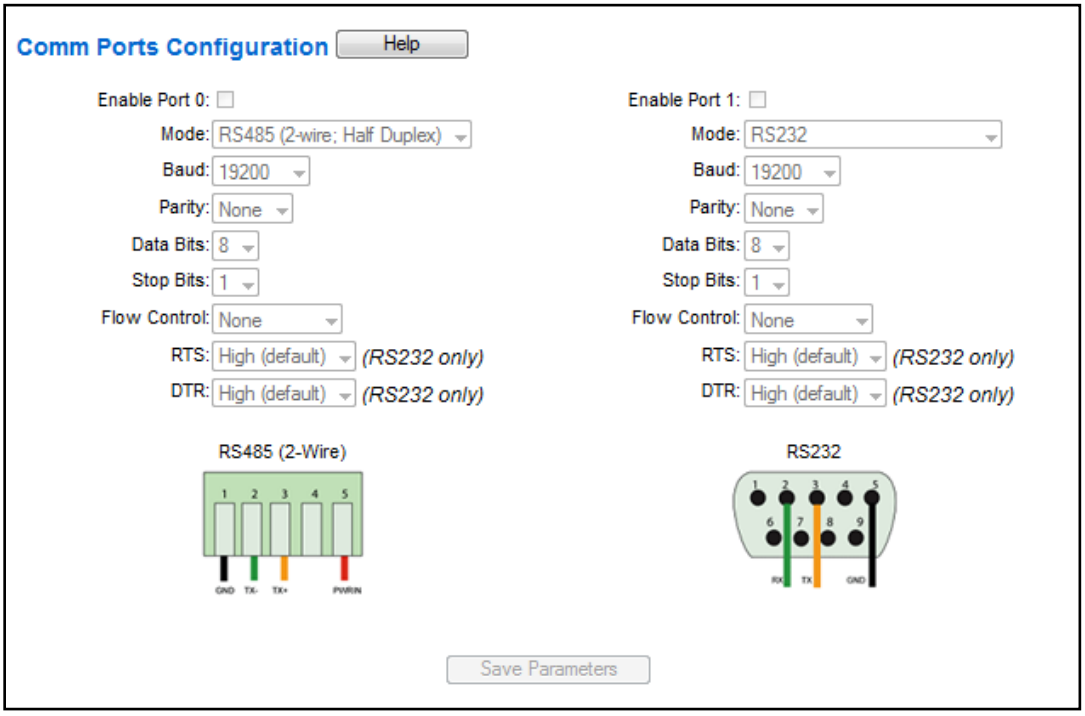
**AVERTISSEMENT** - **RISQUE D'EXPLOSION** - La substitution de composants peut compromettre l'adéquation à la classe I, division 2.

**CET APPAREIL EST UN DISPOSITIF DE TYPE OUVERT ET IL FAUT L'INSTALLER DANS UN ENCEINTE ADAPTÉ À L'ENVIRONNEMENT TEL QU'IL N'EST ACCESSIBLE À L'UTILISATION D'UN OUTIL.**

# Port Configuration

The Port Configuration page is where you set port specific parameters. These settings must match the settings of the device(s) that you are connecting to.

**NOTE:** Either port can be used for RS-232 communications but only on physical port can be used at a time. When you have completed your port configuration, click the **Save Parameters** button.




**The default jumper configurations for most gateway models are setup for the following serial modes:**

- **Port 0 – RS485**
- **Port 1 – RS232**

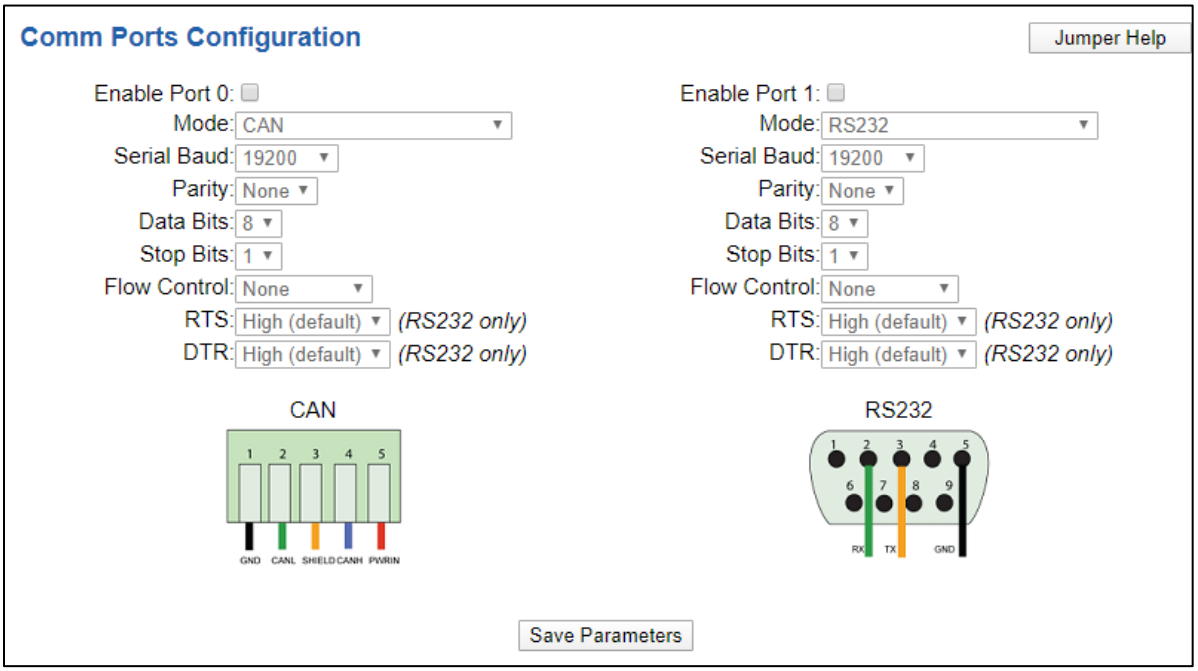
**A list of part numbers with different defaults can be found on the next page.**

**If you require a different serial mode, please refer to the N34_Hardware_Jumper_Configuration.pdf on our website** https://www.rtautomation.com/460-gateway-support/ **to make jumper changes.**

## CAN / RS232

The following products are configured for CAN on Port 1 and RS232 on Port 2 by default:

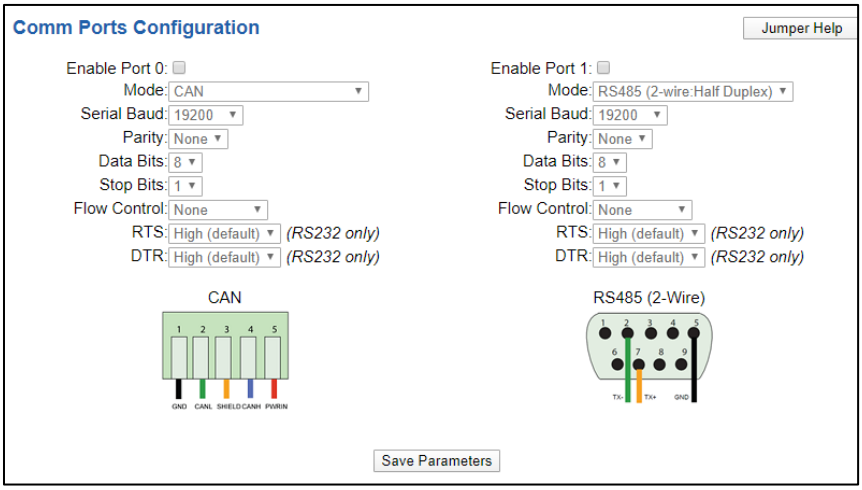
| | | | |
|---|---|---|---|
| 460DMA-N34 | 460DMBC-N34 | 460DMBS-N34 | 460DMDFM-N34 |
| 460DMTCP-N34 | 460DSA-N34 | 460DSBC-N34 | 460DSBS-N34 |
| 460DSDFM-N34 | 460DSTCP-N34 | 460ECDM-N34 | 460ECDS-N34 |
| 460ESDM-N34 | 460ESDS-N34 | 460ETCDM-N34 | 460ETCDS-N34 |
| 460MCDM-N34 | 460MCDS-N34 | 460MSDM-N34 | 460MSDS-N34 |
| 460PSDM-N34 | 460PSDS-N34 | 460DMSC-N34 | 460DSSC-N34 |



## CAN / RS485

The following products are configured for CAN on Port 1 and RS485 on Port 2 by default:

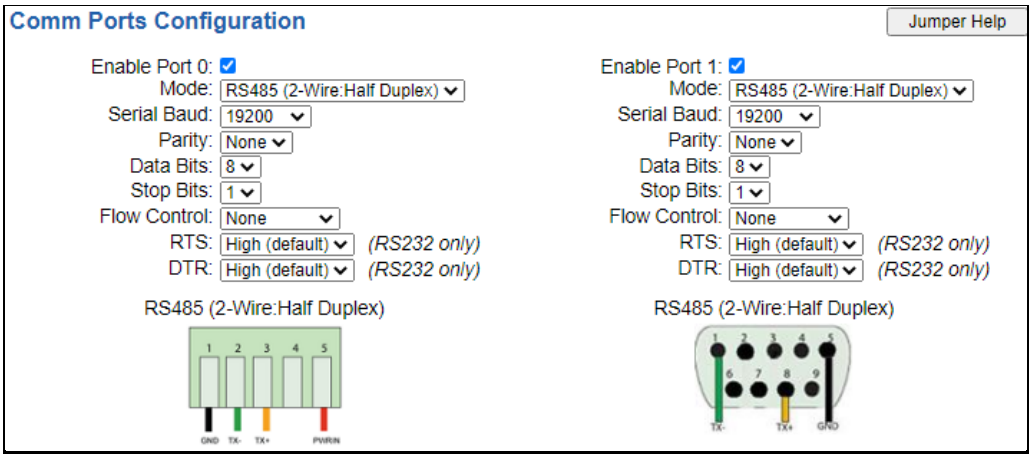
| | | | |
|---|---|---|---|
| 460DMBM-N34 | 460DMBMS-N34 | 460DSBM-N34 | 460DSBMS-N34 |
| 460MMDM-N34 | 460MMDS-N34 | 460MRSDM-N34 | 460MRSDS-N34 |




## Dual RS485

The following products are dual RS485 by default:

| | | | |
|---|---|---|---|
| 460MMBM-N34 | 460MMBMS-N34 | 460MMMRS-N34 | 460MRSBM-N34 |
| 460MRSBMS-N34 | 460MRSMRS-N34 | | |

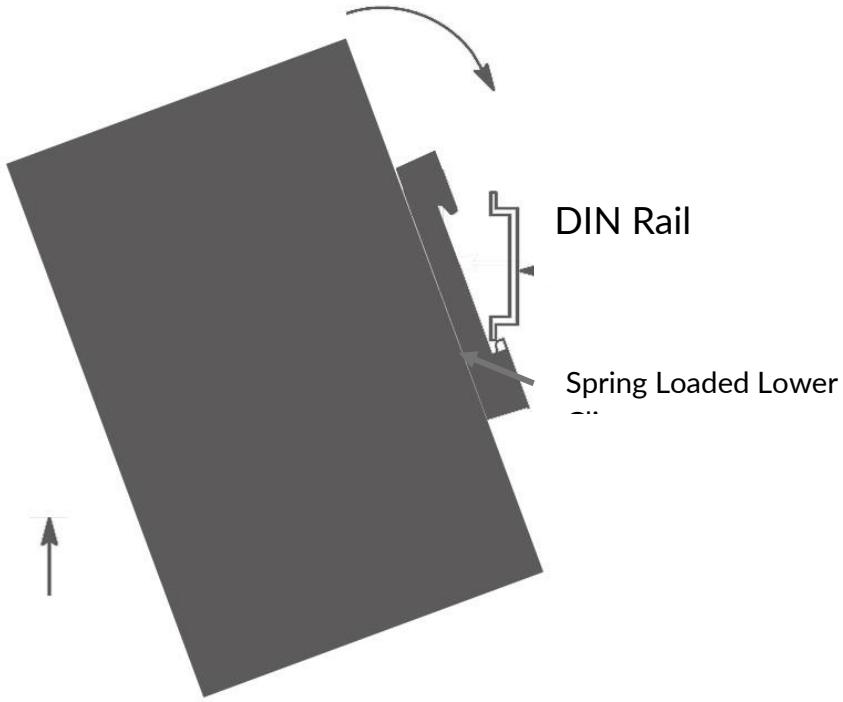


# Mounting with a DIN Rail

## Installing

Follow these steps to install your interface converter.

1) Mount your DIN Rail.
2) Hook the bottom mounting flange under the DIN Rail.
3) While pressing the 460BSSC-N34 against the rail, press up to engage the spring loaded lower clip and rotate the unit parallel to the DIN Rail.
4) Release upward pressure.




## Removing

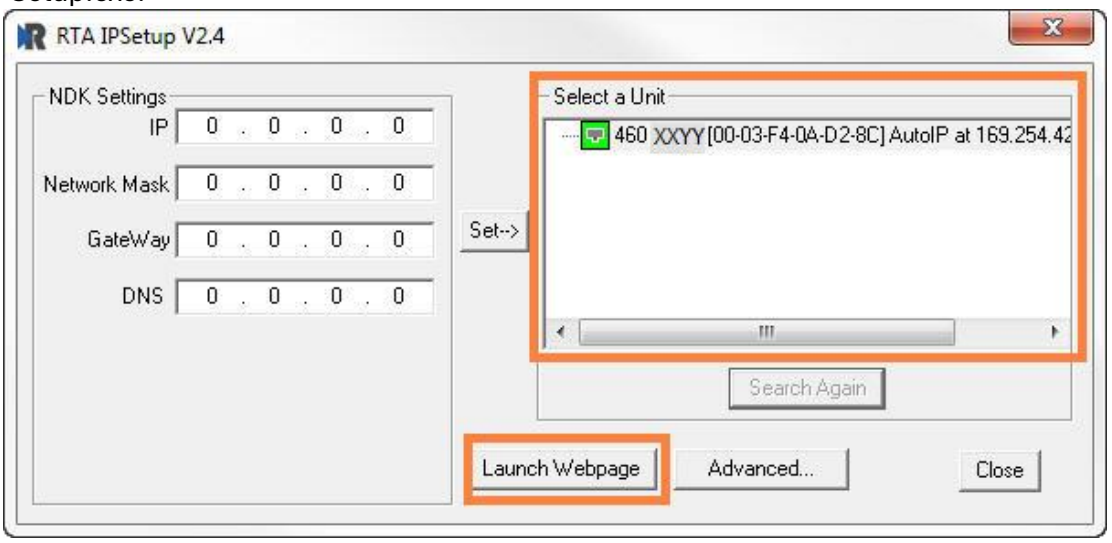
Follow these steps to remove your interface converter.

1) Press up on unit to engage the spring loaded lower clip.
2) Swing top of the unit away from DIN Rail.

# Accessing the Main Page

The following steps will help you access the browser based configuration of the gateway. By default, DHCP is enabled. If the gateway fails to obtain an IP address over DHCP it will Auto IP with 169.254.X.Y. For more information on your Operating system network setting refer to the Accessing Browser Configuration document from our support web site.

1) Scan the QR code on the back of the unit or navigate to www.rtautomation.com/460-gateway-support and download IPSetup.exe.



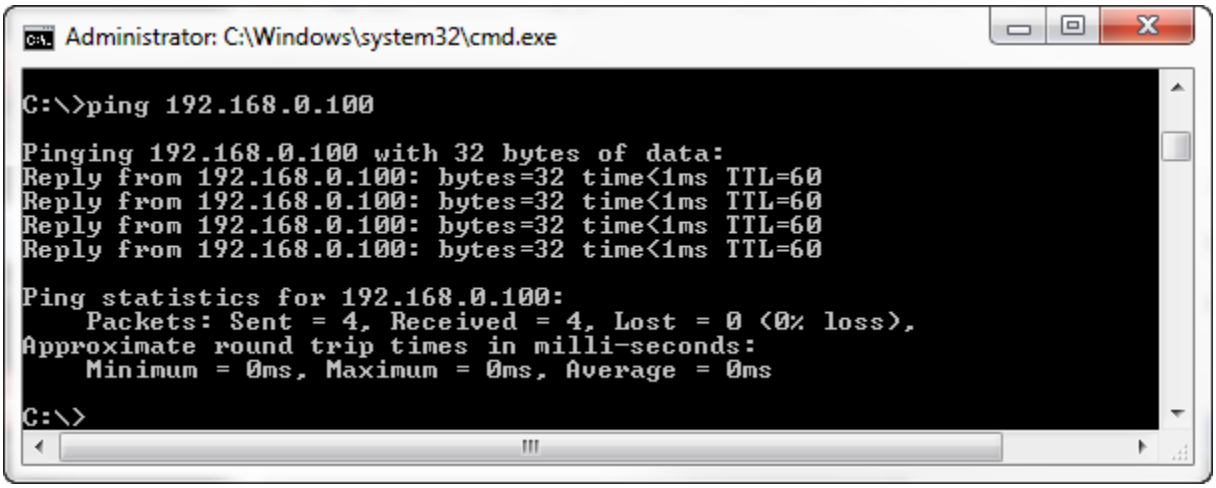

2) Run the IPSetup.exe program.
3) Find unit under “Select a Unit”.
   a. Change Gateway’s IP address to match that of your PC if DHCP has failed.
      i. You will know DHCP has failed if the gateway’s IP address is AutoIP at 169.254.X.Y.
      ii. If successful, it will say DHCP’d at ex: 192.168.0.100 or however your DCHP Client is set up.
   b. If you do not see the gateway in this tool, then your PC is most likely set up as a static IP.
      i. Change your PC’s network settings to be DHCP. If DHCP fails, then it will change to be on the 169.254.x.y network.
      ii. Relaunch the IP Setup tool to see if gateway can be discovered now.
4) Click **Launch Webpage**. The Main page should appear.

**Default setting is set to DHCP. If DHCP fails, default IP Address is 169.254.x.y**

## Error: Main Page Does Not Launch

If the Main Page does not launch, please verify the following:

1) Check that the PC is set for a valid IP Address
   a. Open a MS-DOS Command Prompt
   b. Type "ipconfig" and press enter
   c. Note the PC's IP Address, Subnet, and Default Gateway
2) The gateway must be on the same Network/Subnet as the PC whether it's setup for DHCP or Static. Once you have both devices on the same network, you should be able to ping the gateway using a MS-DOS Command Prompt.



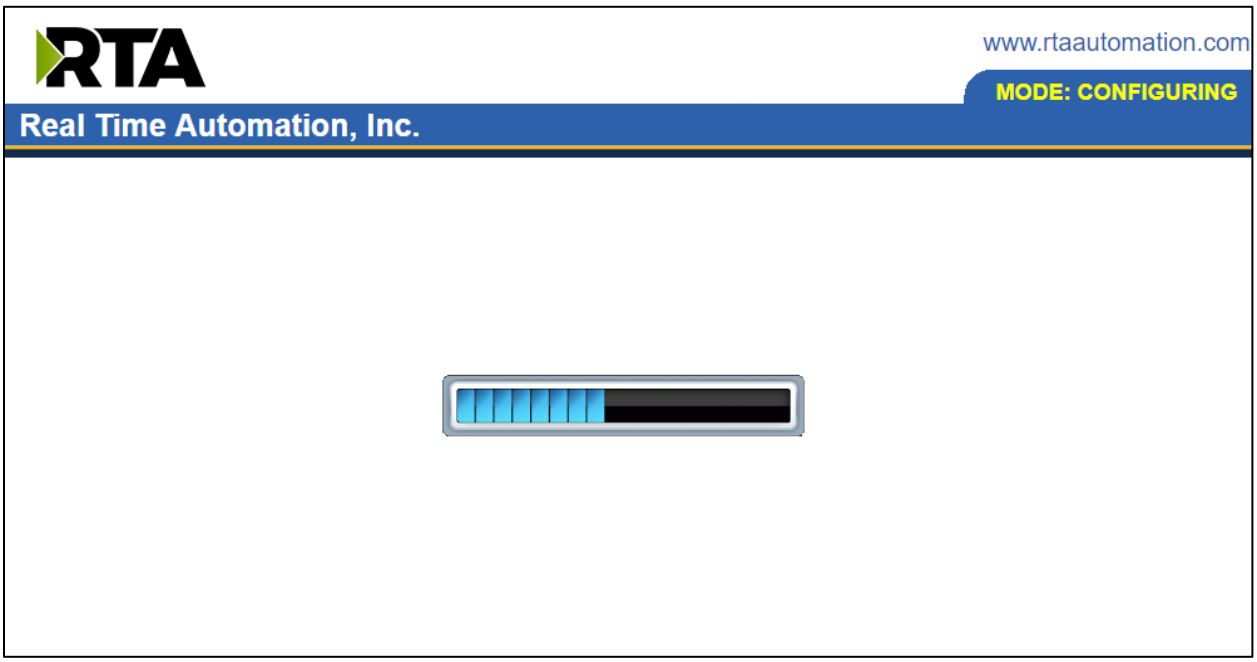

The Screenshot above shows a gateway that is currently set to a static IP Address of 192.168.0.100. If you are able to successfully ping your gateway, open a browser and try to view the main page of the gateway by entering the IP Address of the gateway as the URL.

# Committing Changes to the Settings

All changes made to the settings of the gateway in Configuration Mode will not take effect until the gateway is restarted via the webpage. Changes will not be stored if the gateway's power is removed prior to a reboot.

**NOTE:** The gateway does not need to be restarted after every change. Multiple changes can be made before a restart, but they will not be committed until the gateway is restarted.

When all desired changes have been made, press the **Restart Now** button.
The webpage will redirect to our rebooting page shown below:




The reboot can take up to 20 seconds.
If the IP address has not been modified, the gateway will automatically redirect to the main page.
If the IP address was modified, a message will appear at the top of the page to instruct the user to manually open a new webpage at that new IP.

# Main Page

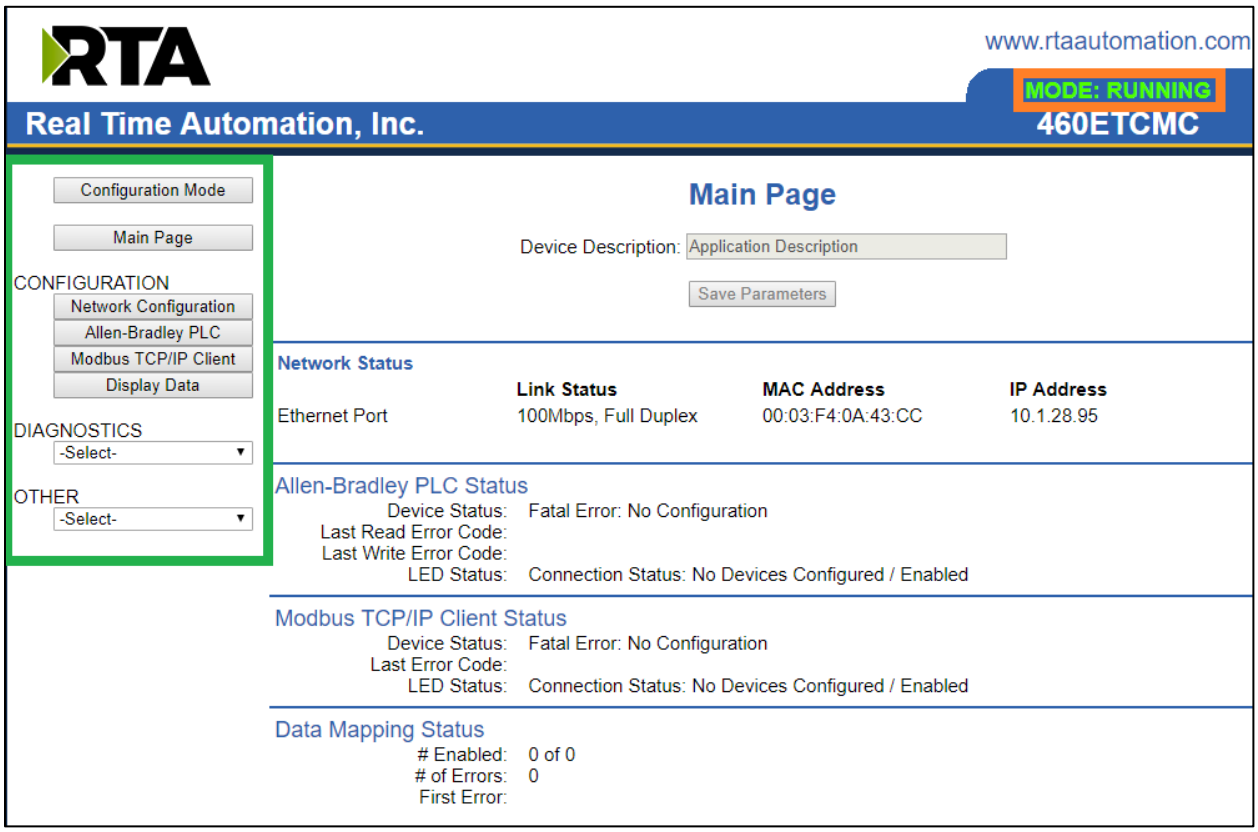
The main page is where important information about your gateway and its connections are displayed.
Mode (orange box below):
Running Mode:

- Protocol communications are enabled
- Configuration cannot be changed during Running Mode. If changes are needed, click the **Configuration Mode** button shown in the green box below

Configuring Mode:

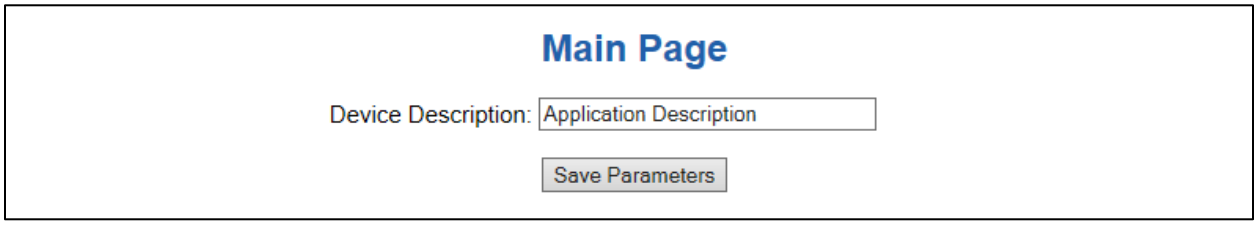
- Protocol communication is stopped and no data is transmitted
- Configuration is allowed

Navigation (green box below):
You can easily switch between modes and navigate between pages (Configuration, Diagnostics, and Other pages) using the buttons on the left hand side.




# Device Configuration

The device configuration area is where you assign the device description parameter. Changes can only be made when the gateway is in Configuration Mode.



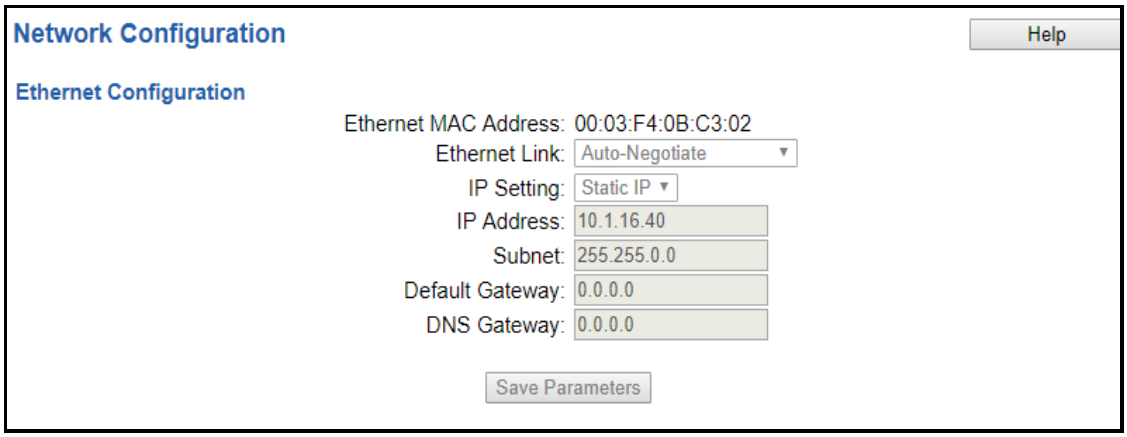

Once you are done configuring the Description, click the **Save Parameters** button.

# Network Configuration

The network configuration area is where you assign the IP address and other network parameters. Changes can only be made when the gateway is in Configuration Mode.

Once you are done configuring the Network Settings, click the **Save Parameters** button.

If you are changing the IP Address of the gateway, the change will not take effect until the unit has been rebooted. After reboot, you must enter the new IP Address into the URL.

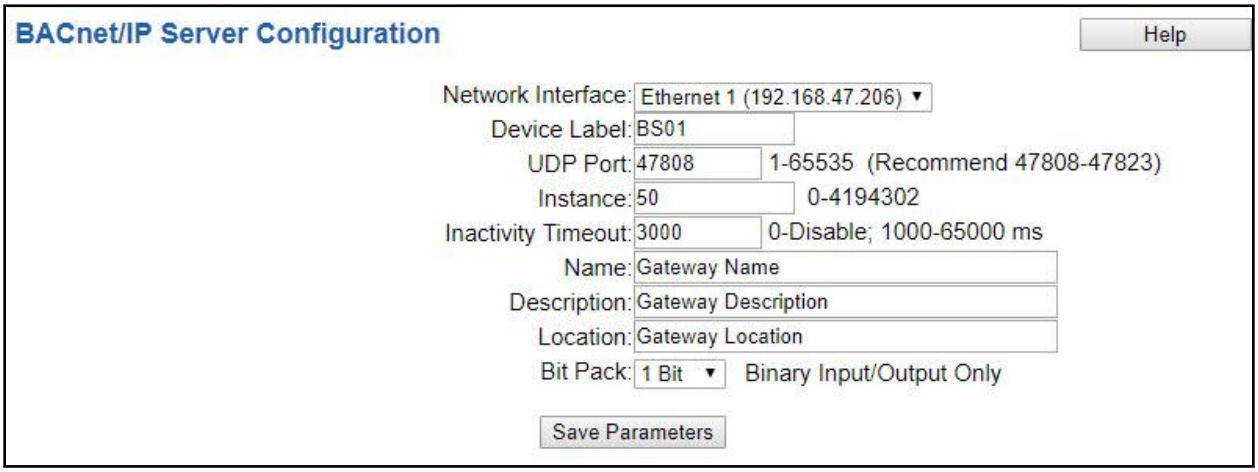



**It is recommended to leave the DNS Gateway set to 0.0.0.0 and the Ethernet Link as Auto-Negotiate. If configuring the gateway to use E-mail, the DNS Gateway must be set.**

# BACnet/IP Server Configuration

Click the **BACnet/IP Server** button to access the primary configuration page for this device.

1) Select which **Network Interface** to use for this BACnet/IP connection. If using single port hardware, the Network Interface will default to Ethernet Port only.
2) Enter a **Device Label**. This is an internal device alias used during data mapping.
3) Enter the decimal value of the **UDP Port** that the gateway will communicate on. Default is 47808 (0xBAC0)
4) Enter a unique **Instance** identifier for the gateway. This value must be unique on the BACnet/IP network.
5) **Inactivity Timeout:** Enter the amount of time, in milliseconds, the gateway should wait before a timeout state is declared. If the BACnet/IP Client does not initiate communication within this time frame the BACnet/IP LED will flash red and the timeout counter will increment. Enter zero to disable this feature.
6) Enter a **Name**, **Description**, and **Location** for the gateway. These are used to identify the gateway on the BACnet/IP network.
7) **Bit Pack:** Select the formatting of the binary input/output. Automap will use this packing size to map binary objects to/from the other protocol.



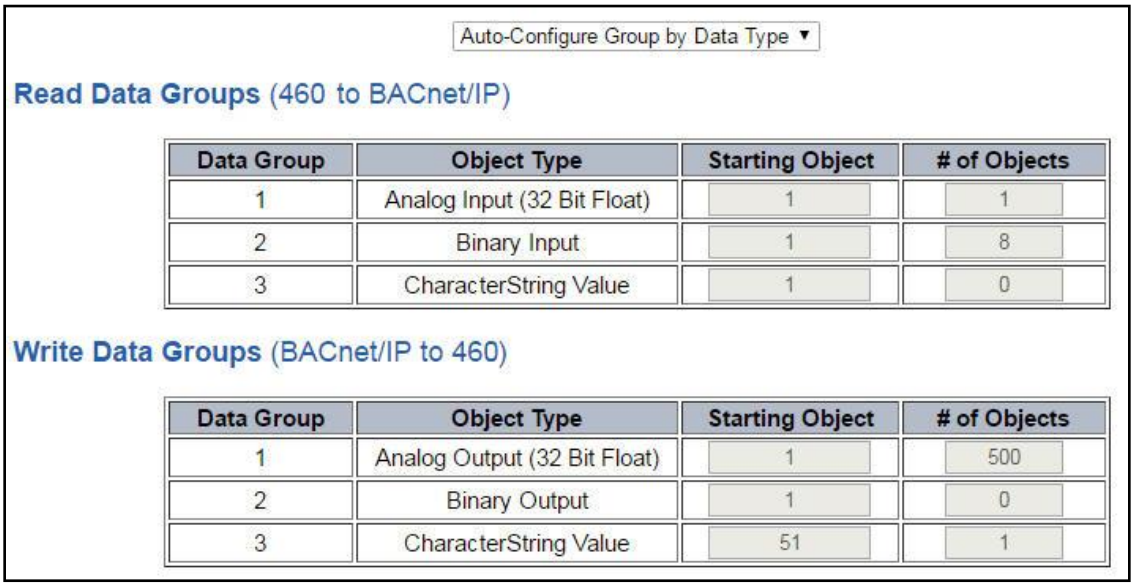
## BACnet/IP Server Configuration-Data Groups

The bottom area of the BACnet/IP Server-Configuration page lets you configure multiple objects for read and write groups.

There are two ways to configure this protocol:

1) Auto-Configure Group by Data Type (Default)
2) Manual Configure Mode

**NOTE**: You may go back and forth between modes, but when reverting from Manual Configure Mode to Auto-Configure Mode, all changes made in Manual Mode will be discarded.




**Read Data Groups (460 to BACnet/IP)**

| Data Group | Object Type | Starting Object | # of Objects |
|---|---|---|---|
| 1 | Analog Input (32 Bit Float) | 1 | 1 |
| 2 | Binary Input | 1 | 8 |
| 3 | CharacterString Value | 1 | 0 |

**Write Data Groups (BACnet/IP to 460)**

| Data Group | Object Type | Starting Object | # of Objects |
|---|---|---|---|
| 1 | Analog Output (32 Bit Float) | 1 | 500 |
| 2 | Binary Output | 1 | 0 |
| 3 | CharacterString Value | 51 | 1 |

The setup in the example above will give you the following result:

- 1 AI is created with the address of AI1
- 8 Bis are created with the addresses BI1 through BI8
- 500 AOs are created with the addresses AO1 through AO500
- 1 CSV is created with the address of CSV51

**Data Group Data Limit**

| Object Type | # of Objects |
|---|---|
| Analog Input / Analog Output | 1200 |
| Binary Input / Binary Output | 1600 |
| CharacterString Value | 50 |

# BACnet/IP Server Configuration: Auto-Configure Mode (Default)

While in Auto-Configure Mode, no fields under the data groups cn be edited. Auto-Configure Mode looks at the other protocol and then configures the data groups below to match. BACnet/IP points will be defined after the other protocol is configured.

Within the BACnet/IP server, the data will automatically be configured according to the following rules:

1) Any 8 Bit Signed/Unsigned, 16 Bit Signed/Unsigned, 32 Bit Signed/Unsigned, 64 Bit Signed/Unsigned, 32 Bit Float, and 64 Bit Float data will be mapped as **Analog Objects**.

2) Any Coils or 1/8/16/32 Bit Bianry Packs will be mapped as **Binary Objects**.

3) Any String Data Types will be mapped as **CharacterString Value Objects**.

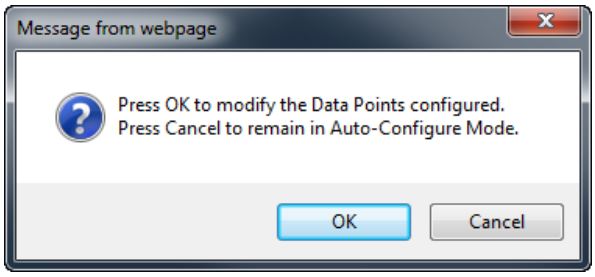
4) The Input or output object direction depends on whether it is configured as a read or write on the other protocol.

5) If the other protocol exceeds the number of analog, binary, or Character String value objects the BACnet/IP server supports (see limits on webpage), then nothing will be mapped. You will see the # of Objects column remain at 0 and the main page will display the following error:

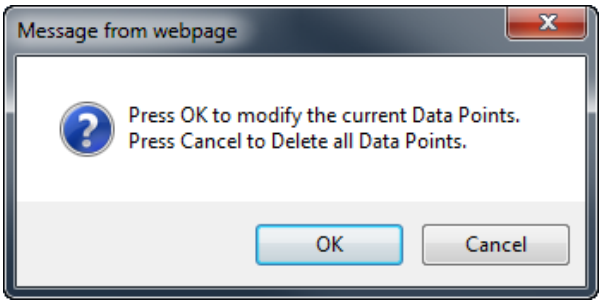
   - To fix this error, simple decrease the amount of data you configured on the other protocol so that the max number of BACnet/IP objects is not exceeded or call customer support to increase the limits.

## BACnet/IP Server Configuration: Manual Configure Mode

1) To transition from Auto-Configure Mode to Manual Configure Mode, click the dropdown in the middle of the BACnet/IP Server Configuration page and select Manual Configure.
    a. When prompted, click **OK** to confirm mode change or **Cancel** to remain in Auto-Configure Mode.




    b. Once OK is clicked, there are two options for how to proceed.




        i. To keep the current data groups and object properties (includes any default object names, units and COV) that are already configured, press **OK**.

            - You would want this option if you are adding additional data groups or you want to modify the data group(s) that already exist.

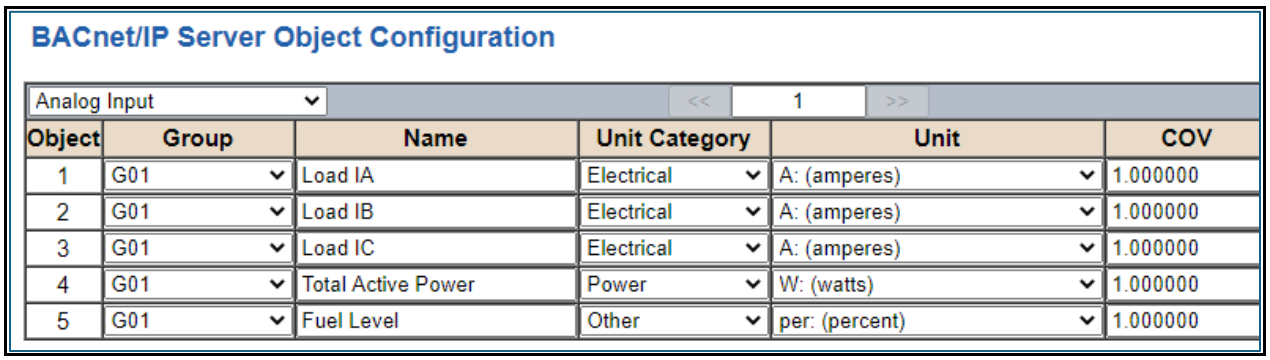
        ii. To delete the current data groups and object properties (includes any default object names, units and COV) that are already configured, press **Cancel**.

2) For each object type in the read and write data groups sections, select the number of objects that the server will support.
3) Each object has its starting object number sequentially identified at one. The field may be modified.
4) When done, click the **Save Parameters** button.

## BACnet/IP Server Object Configuration – Analog Objects

Click the **Set Up BACnet Names, Units, and COV** button at the bottom of the BACnet/IP Server Configuration page to access the Object Configuration page.

When in Auto-Configure Mode, these fields are not configurable.



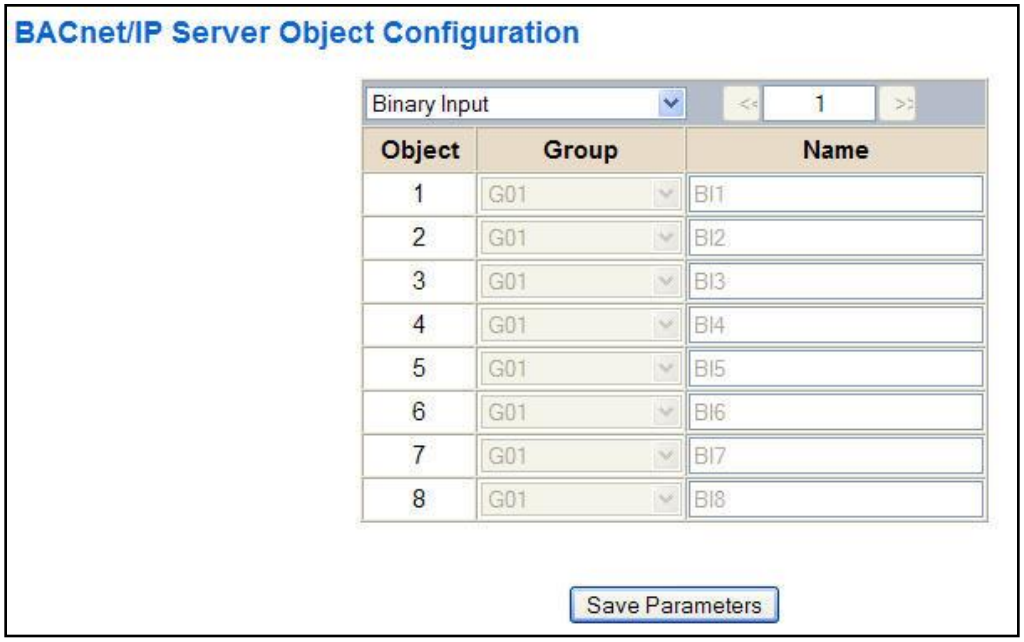

Follow these steps to customize the analog inputs or outputs in Manual Configure Mode:

1) Select **Analog Input** or **Analog Output** from the upper left dropdown menu.
2) Select a **Group** to use.
    a. These group names are defined on this page under the "Group Name" dropdown menu.
    b. **Use case example:** if there are multiple server/slave devices the RTA gateway is monitoring and sending over to the Building Automation System (BAS) to monitor, you can configure the group to represent each device. The image above displays 1 device, if there are 5 total deices then you can call Group 1 "Basement, Group 2 "1st Floor", Group 3 "Roof Top" etc.
3) Enter a **Name** to identify this object on the network.
4) The combination of **Group** and **Name** should be unique for each point in the gateway.
5) Select the **Unit Category** corresponding to the units you want this object to be identified with (optional). Then select the **Unit** from the dropdown menu.
6) Set the **COV** (Change of Value) for this object.
7) If the BACnet/IP client issues a COV Subscription, the gateway will issue a COV Notification when the Present Value changes by more than the given COV-Value. This value shift can be in a positive or negative direction.

## BACnet/IP Server Object Configuration – Binary Objects

Click the **Set Up BACnet Names Units and COV** button at the bottom of the BACnet/IP Server Configuration page to access the Object Configuration page for this device.

When in Auto Configure Mode, These fields are not configurable.



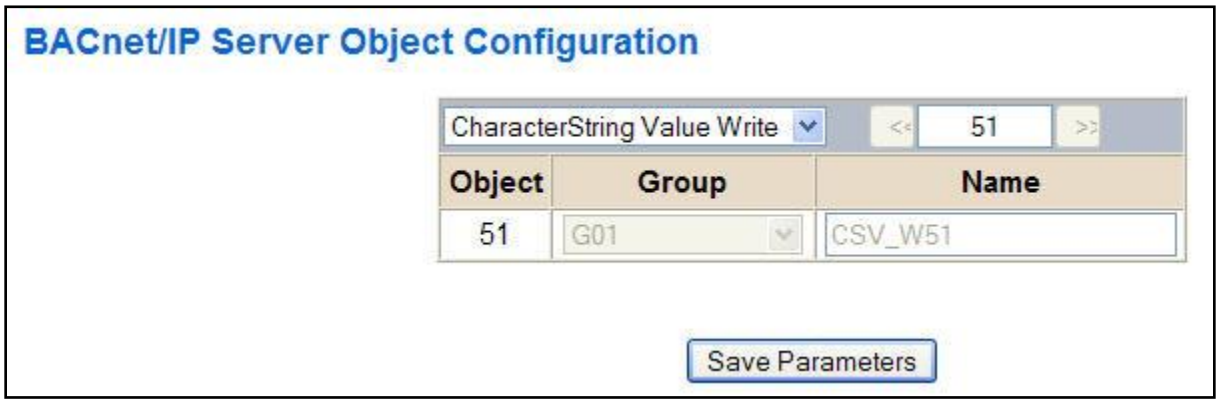

Follow these steps to configure binary inputs or outputs in Manual Configure Mode.

1) Select **Binary Input** or **Binary Output** from the upper left dropdown menu.
2) Select a **Group** to use.
    - These group names ar defined on this page under the “Group Name” dropdown menu.
3) Enter a **Name** to identify this object on the network.
    - The combination of **Group** and **Name** should be unique for each point in the gateway.

## BACnet/IP Server Object Configuration – CharacterString Value Objects

Click the **Set Up BACnet Names, Units, and COV** button at the bottom of the BACnet/IP Server Configuration pageto access the Object Configuration page for this device.

When in Auto-Configure Mode, these fields are not configurable.




Follow these steps to configure CharacterString Value reads or writes in Manual Configure Mode:

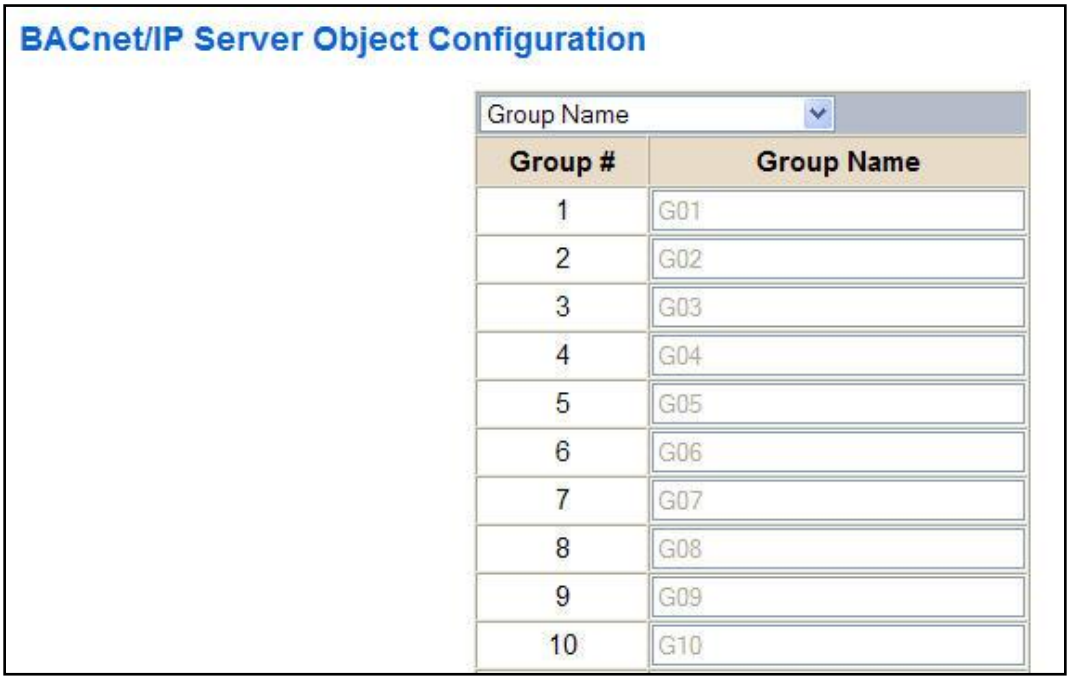
1) Select **CharacterString Value Read or CharacterString Value Write** from the upper left dropdown menu.
2) Select a **Group** to use.
    a. These group names ar defined on this page under the “Group Name” dropdown menu.
3) Enter a **Name** to identify this object on the network.
    a. The combination of **Group** and **Name** should be unique for each point in the gateway.

## BACnet/IP Server Object Configuration – Group Names

Click the **Set Up BACnet Names, Units, and COV** button at the bottom of the BACnet/IP Server Configuration pageto access the Object Configuration page for this device.

When in Auto-Configure Mode, these fields are not configurable.

The **Group Name** is designed to be used when there are multiple BACnet/IP objects that have the same name. This is useful when you have multiple, identical devices connected on the other protocol.




Follow these steps to configure the Group Names in Manual Configure Mode:

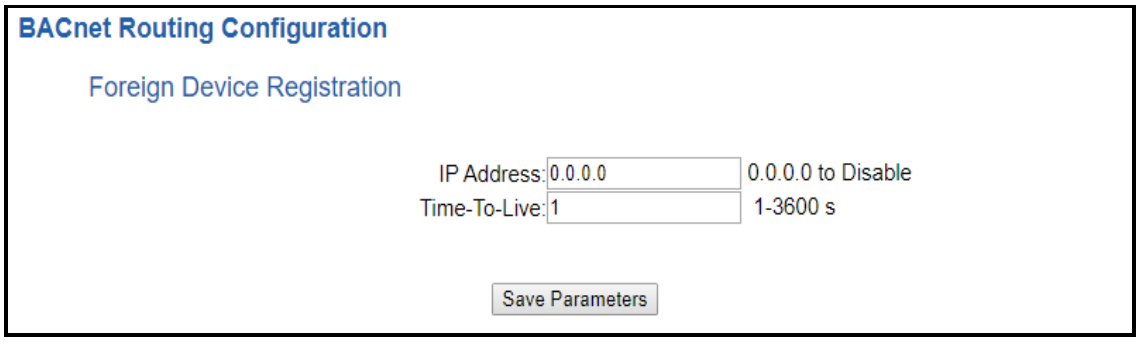
1) Select **Group Name** from the upper left dropdown menu.
2) For each **Group Name** used in the previous setup, change the name to your desired text. Any names not used do not need to be changed or configured.

## BACnet/IP Server Routing Configuration

Click the **Foreign Device Registration** button at the bottom of the BACnet/IP Server Configuration page to access the BACnet Routing Configuration page for this device.

These settings are used when connecting to a BACnet/IP client on a different subnet.

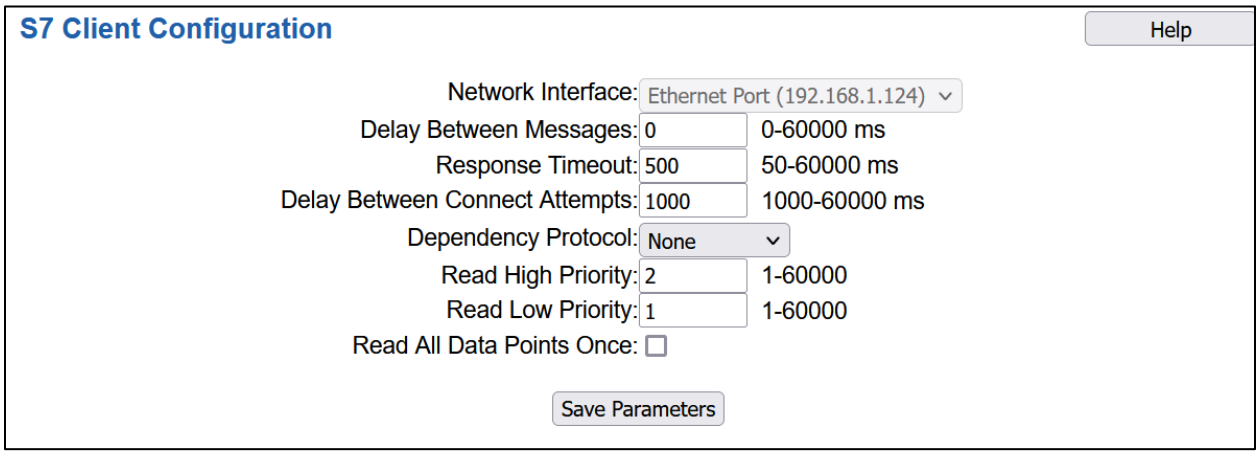
1) Foreign Device Registration (recommended): This option can be used **ONLY** when the BACnet/IP Broadcast Management Device (BBMD) on the other subnet (often integrated into client devices) supports Foreign Device Registration. To use, enter the IP Address of the BBMD device into the gateway and select a Time-To-Live (TTL), the TTL defines how often the gateway should send a message to the BBMD device alerting them of the gateway's presence.



# S7 Client Configuration

Click the **S7 Client PLC** button to access the configuration page.

1) Select which **Network Interface** to use for this S7 client PLC connection. If using single port hardware, the Network Interface will default to Ethernet Port only.
2) **Delay Between Messages**: Enter the length of time to delay between read and write scan line requests (ms).
3) **Response Timeout**: Enter the amount of time the gateway should wait before a timeout is issued for a read/write request (ms).
4) **Delay Between Connect Attempts**: Enter the amount of time the gateway should wait between attempts to connect to the PLC.
5) **Dependency Protocol**: If enabled, the Siemens S7 PLC communication will stop if communication to the selected protocol is lost.
6) **Read High Priority**: Configures the number of high priority requests to process before switching to low priority requests. This number should be higher than the Read Low Priority.
7) **Read Low Priority**: Enter the number of low priority requests to process before switching to high priority requests. This number should be lower than the Read High Priority.
8) **Read All Data Points Once**: If Enabled, the gateway will read all configured data points once on startup regardless of priority, then begin processing requests based on priority after all points have been read once.

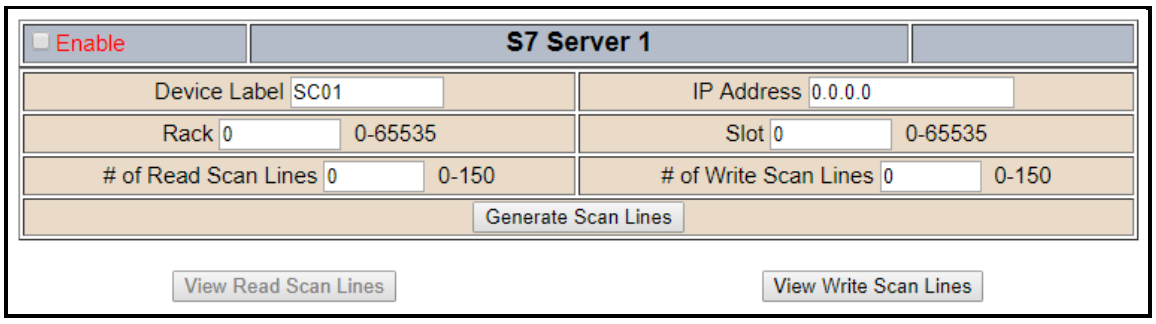


# External Server Configuration

The bottom area of the S7 Client Configuration page lets you configure up to 5 external S7 server devices.

1) To add additional server connections, click the -Select- dropdown under S7 Client Device List and select **Add Generic Server** option.

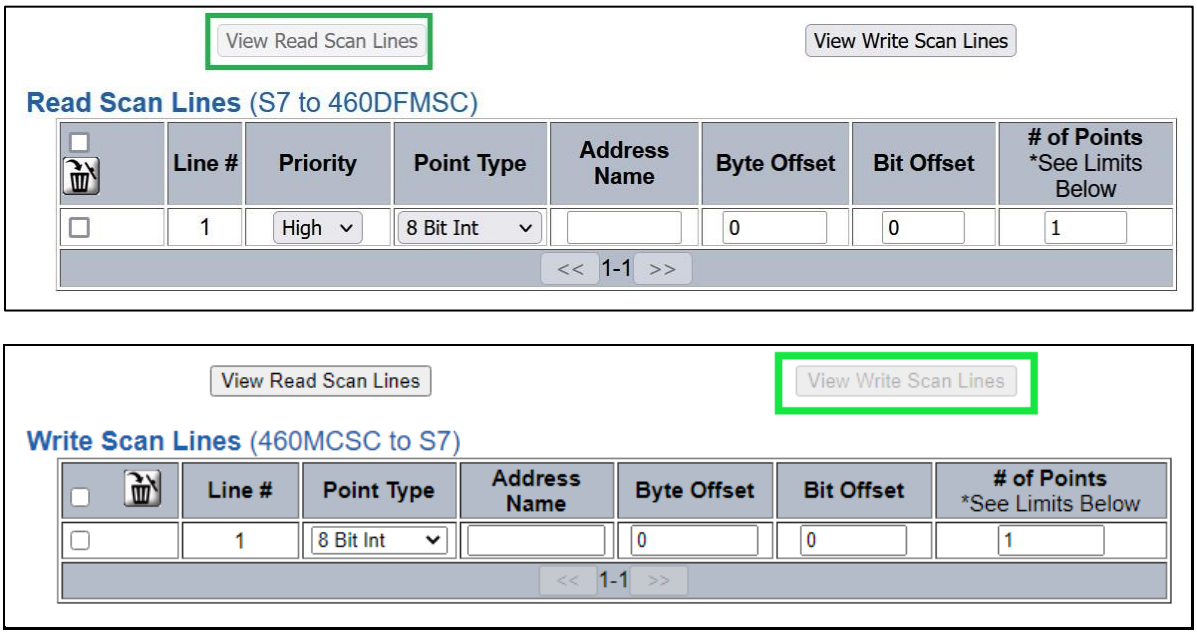
   a) If you are configuring multiple devices click **<<** or **>>** to navigate to another device.
   b) To create a new server with the same parameters already configured from another server, click the -Select- dropdown and select the **Add from S7 X** option (where X represents the server you wish to copy parameters from). Once created, you can make any additional changes needed to that new server.
   c) To remove a device, navigate to the server to delete using the **<<** and **>>** buttons and click the **Delete Server** button.
   d) Click the **Save Parameters** button to save changes before restarting or going to another configuration page.
2) The **Enable** check box should be selected for the device.
3) Enter a **Device Label** to identify the device within the gateway.
4) Enter the unique **IP Address** that matches the server. If this value doesn't match, the gateway will timeout.
5) Enter the **Rack** number of the S7 server. If this value doesn't match, the gateway will not be able to open a connection.
6) Enter the **Slot** number of the S7 server. If this value doesn't match, the gateway will not be able to open a connection.
7) Enter the number of Read Scan Lines and Write Scan Lines.
8) Click the **Generate Scan Lines** button to have the read and write scan lines generated for you.



## Configuring Read and Write Scan Lines

Follow these steps to manually configure read and write scan lines.

1) Click the **View Read Scan Lines** or **View Write Scan Lines** button.



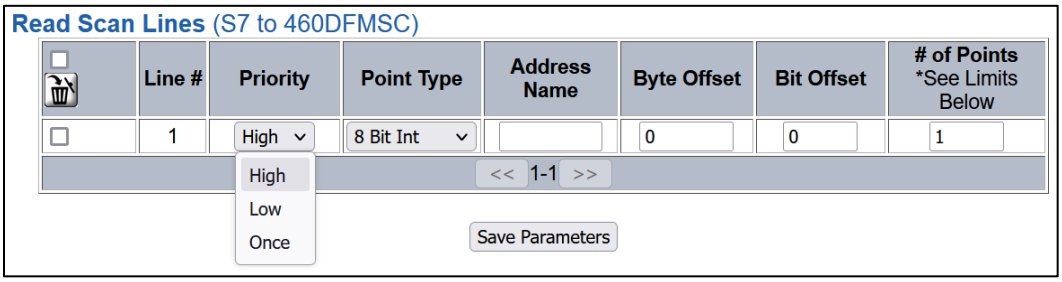

2) Select a **Point Type** for each scan line. Options include: 8 Bit Int, 16 Bit Int, 32 Bit Int, 32 Bit Float, Bool, Char.
   a) **Char Point Type:** When using a Char Data Type, the 1st byte of each Memory address is reserved for the Length field. The remaining bytes will be used for the actual data. You must use an array of Char. String data type is not supported.
3) Select an **Address Name**- Choose if the data address is an input address(I), output address(Q) or Data Block(DB#).
   a) **Note:** Input address(I) is only available in the RTA gateway write direction (460SC to S7)
4) Enter a **Byte Offset** - Enter the first data address you want to read/write within the scan line.
5) Enter a **Bit Offset** - Only for Bool data type. Enter the offset to the desired bit of the data address you want to read/write within the scan line.
   a) Bits are organized from left to right, 7 down to 0. The value will be set to 0 for non-Bool data types.
6) Enter the **# of consecutive points** to read for that point/data type. See the *Scan Line Data Limit* section at the bottom of the webpage for max values in a scan line.

7) When configuring read scanlines there is an optional priority configuration. There are three priority selections available, how often each priority is read is configurable in the S7 Client Configuration section using the Read High Priority and Read Low Priority Configurations.

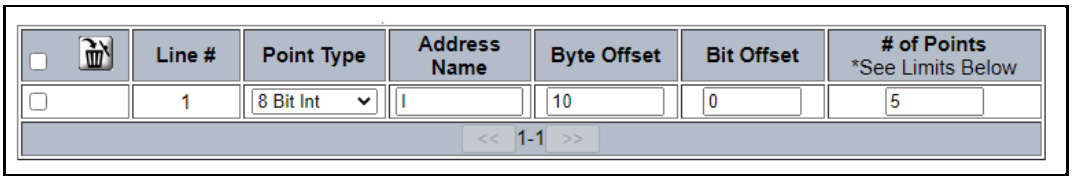
   a) High: Read the scanline based on the Read High Priority configuration.

   b) Low: Read the scanline based on the Read Low Priority configuration.

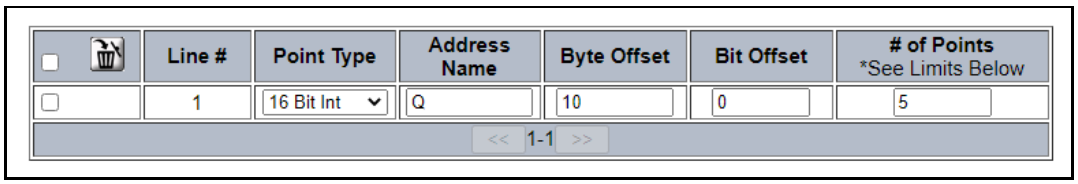
   c) Once: Read the scanline once on gateway startup or upon a new connection and never again during normal operation.



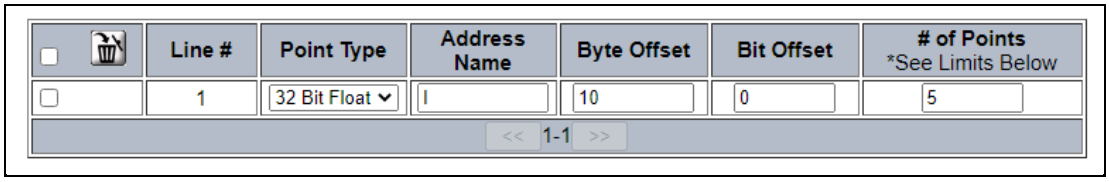

Example 1: 8 Bit Int, I Address, Byte 10, Offset 0, with # of Points 5 will Read memory addresses IB10 to IB14.




Example 2: 16 Bit Int, Q Address, Byte 10, Offset 0, with # of Points 5 will write memory addresses IW10 to IW19. Address 10-11 will be first 16-bit int, 12-13 will be the second 16-bit int, etc.



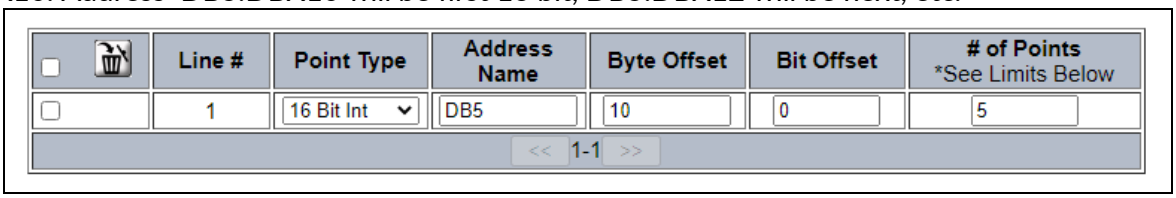
Example 3: 32 Bit Float, I Address, Byte 10, Offset 0, with # of Points 5 will read memory addresses ID10 to ID29. Address 10-13 will be first 32-bit float, 14-17 will be the second 32-bit int, etc.



| | Line # | Point Type | Address Name | Byte Offset | Bit Offset | # of Points *See Limits Below |
|---|---|---|---|---|---|---|
| ☐ | 1 | 32 Bit Float | I | 10 | 0 | 5 |

<< 1-1 >>

Example 4: 16 Bit, DB5 Address, Byte 10, Offset 0, with # of Points 5 will read memory addresses of DB5.DBX10. Address DB5.DBX10 will be first 16 bit, DB5.DBX12 will be next, etc.



| | Line # | Point Type | Address Name | Byte Offset | Bit Offset | # of Points *See Limits Below |
|---|---|---|---|---|---|---|
| ☐ | 1 | 16 Bit Int | DB5 | 10 | 0 | 5 |

<< 1-1 >>

**Terminology Note and Example:** I addresses refer to input, Q addresses refer to output, %B refers to bytes and %W refers to words %D refers to DWord. Example, %IB68 would be used to read the byte offset based on the number of points. If reading a input/output for Bool, the bit offset would read the bit. Example, %I68.0 - %I68.7 or %Q68.0 - %68.7

# Configuring Read and Write Scan Lines (cont.)

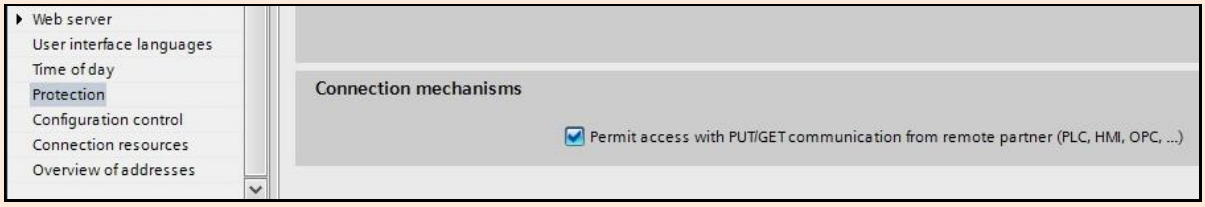
If you are configuring multiple devices, click **<<** or **>>** to navigate to another device. If this is the only device you are configuring, click the **Save Parameters** button.

Below is the Scan Line Data Limit for each Point Type and the max length range associated to them.

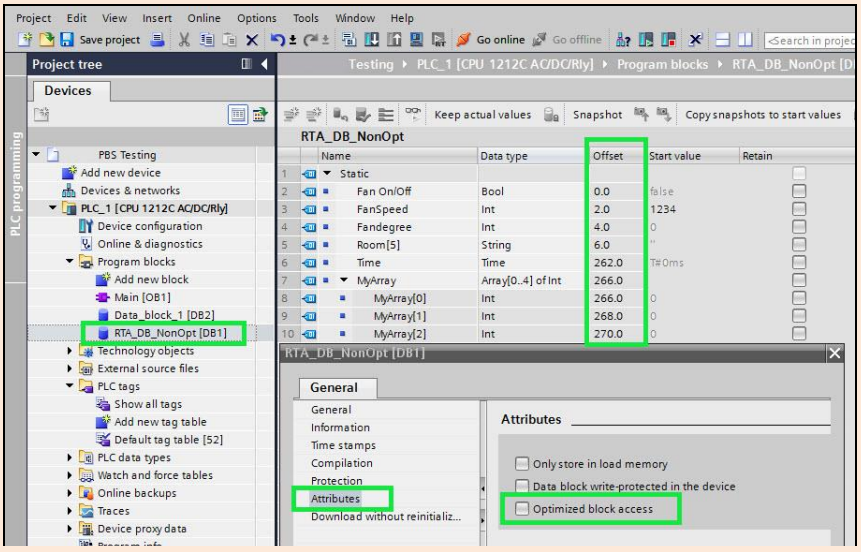
**Scan Line Data Limit**

| Point Type | Max # of Points |
|---|---|
| 8 Bit Int | 400 |
| 16 Bit Int | 200 |
| 32 Bit Int | 100 |
| 32 Bit Float | 100 |
| Bool | 1 |
| Char | 255 |

**Important Note:** When trying to read or write values via S7 communications, you MUST enable the permit access PUT/GET option in your PLC under the Protection and Security with TIA Portal.




**Important Note:** When trying to read or write values via S7 communications, you MUST disable the Optimized block access in Attribute's under the DB# properties setting.



# Mapping - Transferring Data Between Devices

There are 5 ways to move data from one protocol to the other. You can combine any of the following options to customize your gateway as needed.

**Option 1 – Data Auto-Configure Mappings:** The gateway will automatically take the data type (excluding strings) from one protocol and look for the same data type defined in the other protocol. If there isn't a matching data type, the gateway will map the data to the largest available data type. See Data Auto-Configure section for more details.

**Option 2 – String Auto-Configure:** The gateway will automatically take the string data type from one protocol and map it into the other. See String Auto-Configure section for more details.

**Option 3 – Manual Configure Mappings:** If you don't want to use the Auto-Configure Mappings function, you must use the manual mapping feature to configure translations.

**Option 4 – Manipulation/Scaling:** You can customize your data by using math operations, scaling, or bit manipulation. See Data Mapping-Explanation section for more details.

**Option 5 – Move Diagnostic Information:** You can manually move diagnostic information from the gateway to either protocol. Diagnostic information is not mapped in Auto-Configure Mappings Mode. See Diagnostic Info section for more details.

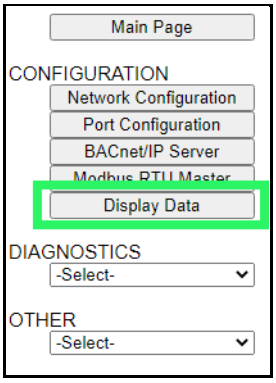
# Display Mapping and Values

The Display Data and Display String pages are where you can view the actual data for each mapping that is set up.

## Display Data

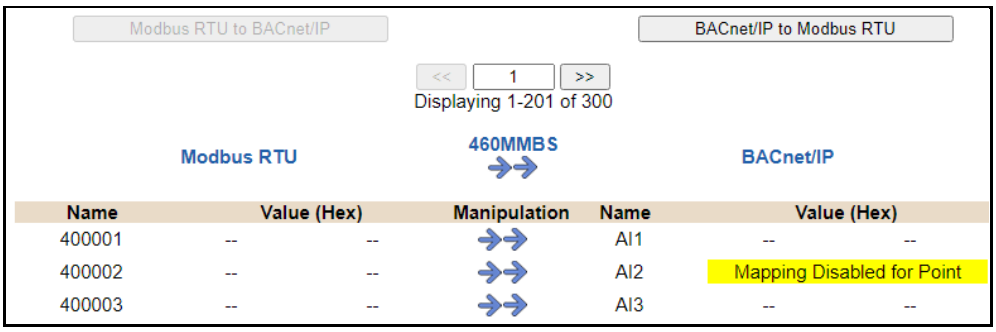
Click the **Display Data** button to view how the data is mapped and what the values of each mapping are.

**Going from Manual Mapping to Auto-Mapping will delete ALL mappings and manipulations configured.**




Here you will see how each data point (excluding strings) is mapped. To view, select the device from the dropdown menu and click **View** to generate the information regarding that device. Then select either the ***Protocol 1 to Protocol 2*** or ***Protocol 2 to Protocol 1*** button, correlating to the direction you wish to see the data.

This page is very useful when verifying that all data is mapped somehow from one protocol to another. If a data point is not mapped, it will display on this page in a yellow highlighted box. The Display Data page will display up to 200 mappings per page, simply navigate to the next page for the additional mapping to display.




In the above example, we see the following:

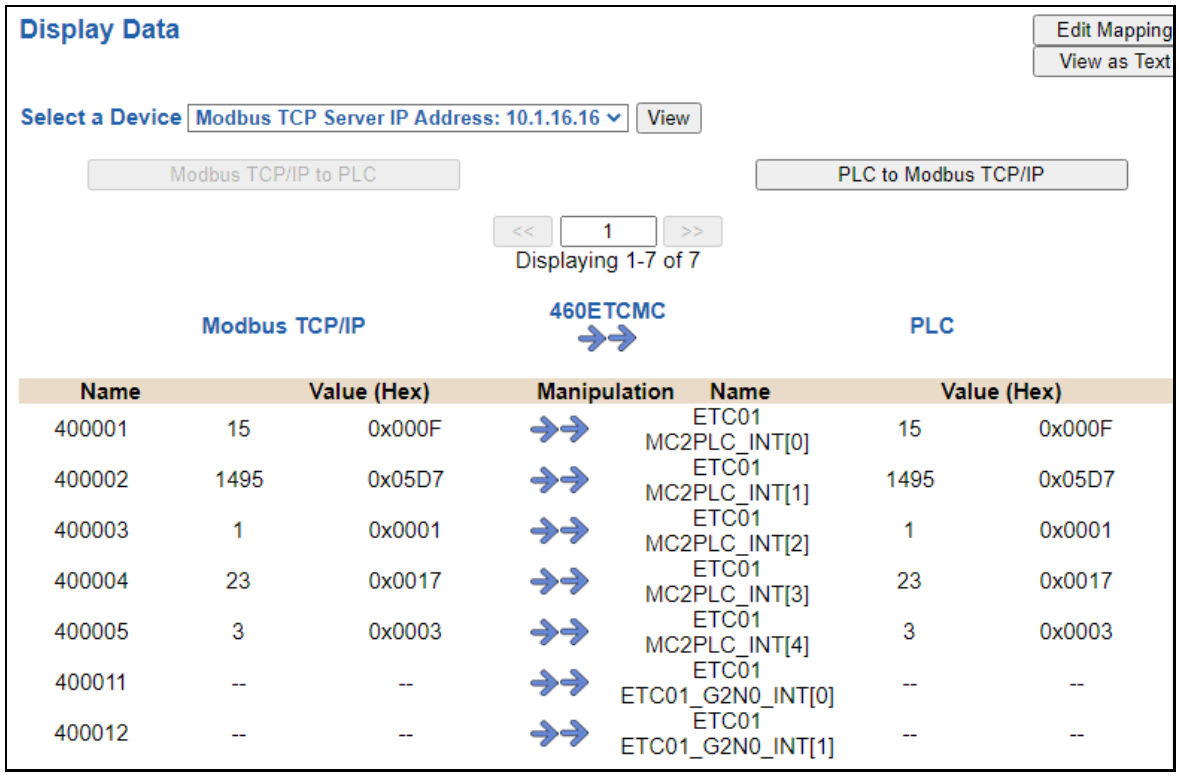
- Modbus register 400001 from Slave 1 is being mapped to AI1 on BACnet
- Nothing is being moved from Modbus register 400002 to AI2 on BACnet because the mapping is disabled
- Modbus register 400003 from Slave 1 is being mapped to AI3 on BACnet

**NOTE**: If a data point is mapped twice, only the first instance of it will show here. EX: If Modbus 400001 & 400040 from Slave 1 are both mapped to AI1, only 400001 will show as being mapped to AI1.

If there are values of "- - "on this page, it indicates that the source has not yet been validated and no data is being sent to the destination.

The example below reflects the Modbus to PLC flow of data. The Modbus (left side) is the source and the PLC (right side) is the destination.

- The 460 gateway has received valid responses from Modbus registers 400001- 400005 and therefore can pass the data on to the PLC tag called MC2PLC_INT.
- The 460 gateway has NOT received valid responses from Modbus register 400011 & 400012. As a result, the data cannot be passed to the PLC tag ETC01_GN0_INT2 and indicates so by using "- - "in the value column of the table.

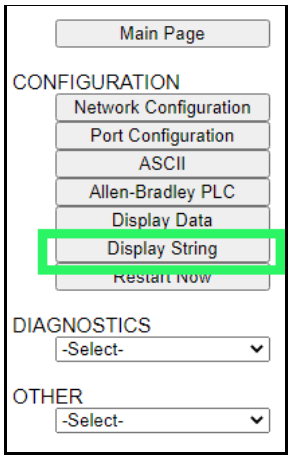



To view the actual data mappings, click the **Edit Mapping** button. For more details, see the Data Mapping-Explanation section.

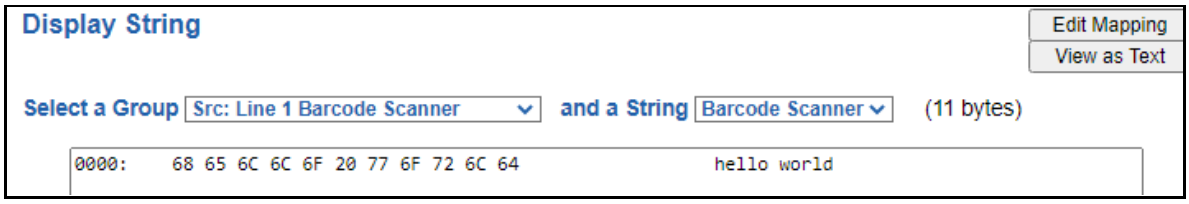
To view the data mappings purely as text, click the **View as Text** button. For more details, see the View Data Mapping as Text section.

## Display String

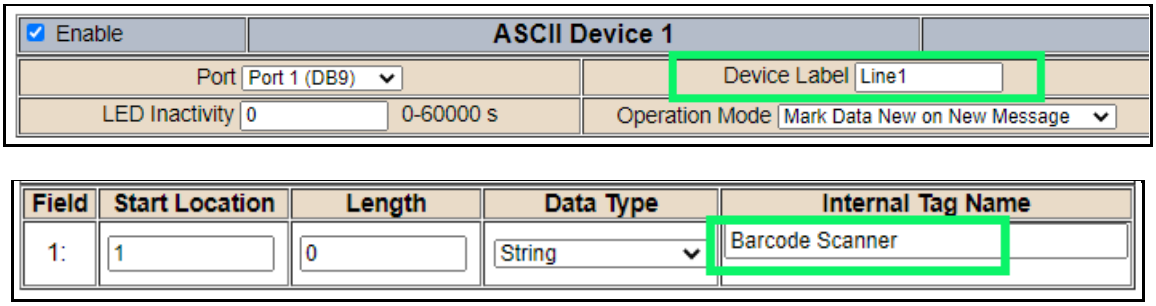
Click the **Display String** button to view what the values of each Parsing and/or Concatenating strings are, you can also click on the Edit Mapping to view the mapping of each string.




To view the source or destination groups from a string, click the dropdown menu to generate the information regarding that device. The string data will be displayed in both Hex and ASCII (only the ASCII data is sent). The example below shows data that is coming from the source device. A group will be displayed for each Parsing/Concatenating String field that is configured.

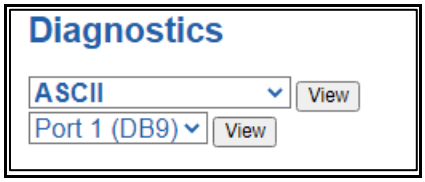



In the Group drop down, “Line1” is defined on the ASCII Device configuration page and “Barcode Scanner” is defined in the ASCII Parsing configuration.

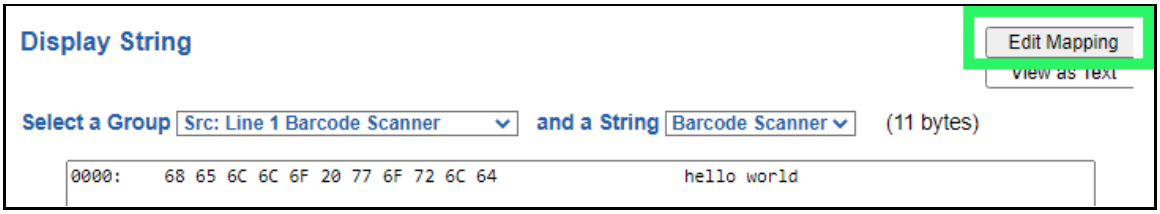


If there are values of “Data Not Valid “on this page, it indicates that the source has not been validated yet and no data is being sent to the destination.

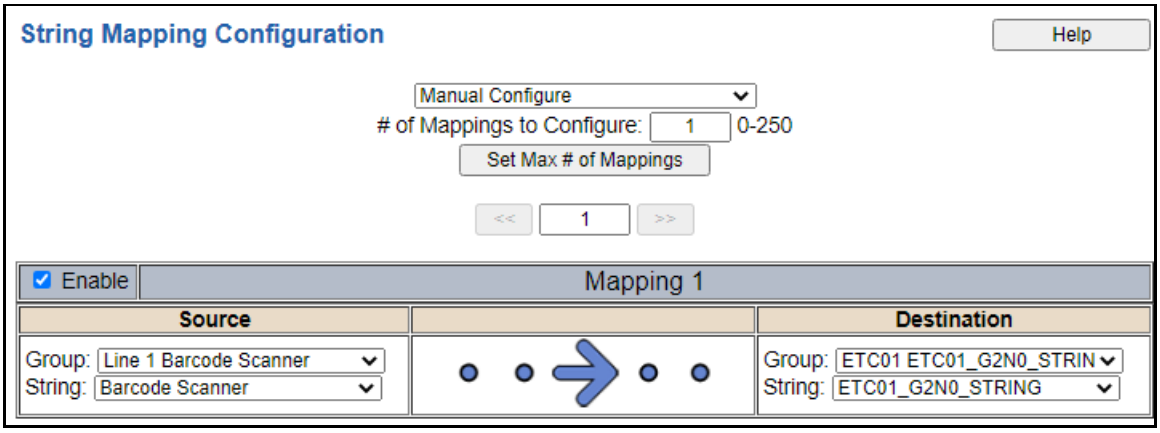
**NOTE:** You can view the whole string data by clicking on **Diagnostics Info** drop down and navigating to ASCII Diagnostics page. You will also have to select the port you want to view in the dropdown below ASCII.




To view the string mappings, click the **Edit Mapping** button. For more details see the **String Mapping-Explanation** section.



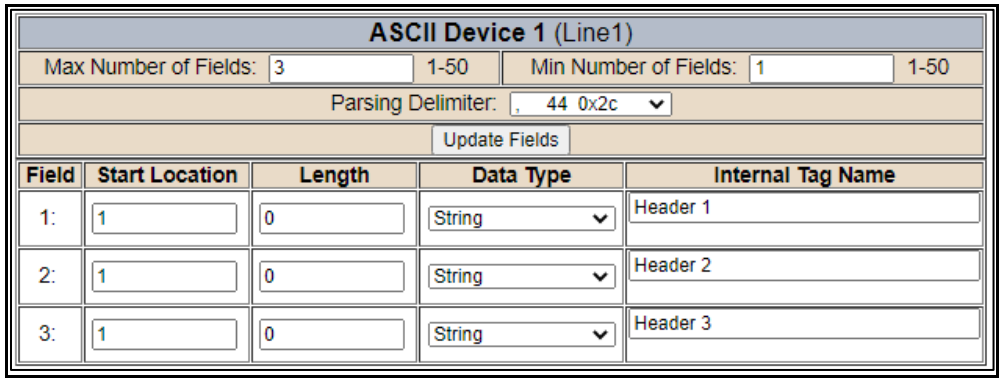

**NOTE: Only String data types can be mapped to another String data type.**




To view the string mappings purely as text, click the **View as Text** button. For more details see the **View String Mapping** as Text section.

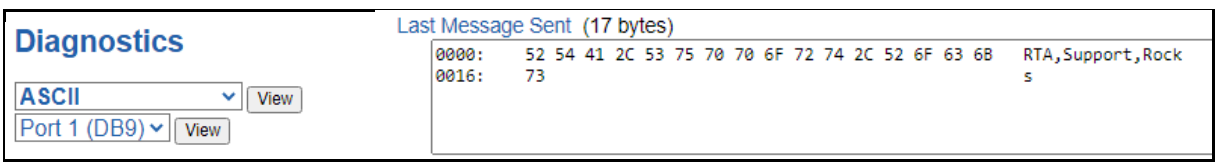
# Display String use case

Sending a message of “RTA,Support,Rocks” from an ASCII device to the RTA unit. The ASCII Parsing Configuration would look like my example below. There are more detailed examples of what all the fields represent in the ASCII Parsing section.




The message is broken up into 3 “Groups” or Parsing fields.

To view the Entire message, click on the Diagnostic drop down, select Diagnostics Info. Select ASCII, click view, select your Port. Whole data will be in the Last Message Sent Diagnostic box.



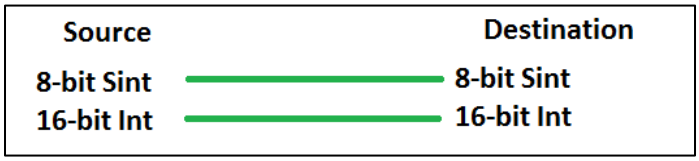
# Data and String Mapping – Auto-Configure

The Auto-Configure function looks at both protocols and will map the data between the two protocols as best as it can so that all data is mapped. Inputs of like data types will map to outputs of the other protocols like data types first. If a matching data type cannot be found, then the largest available data type will be used. Only when there is no other option is data truncated and mapped into a smaller data type.

If the Auto-Configure function does not map the data as you want or you want to add/modify the mappings, you may do so by going into Manual Configure mode.

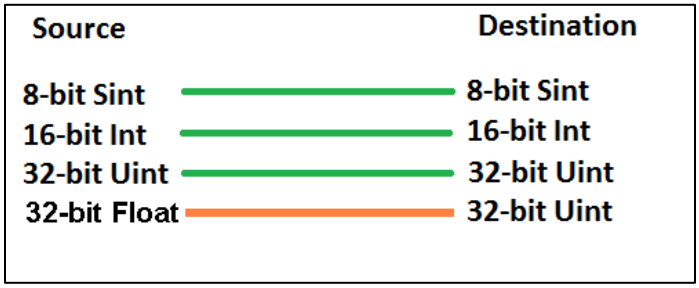
The following are examples of the Auto-Configure function.

1) This example shows a common valid setup.




   a. Both Source values were able to be mapped to a corresponding Destination value.

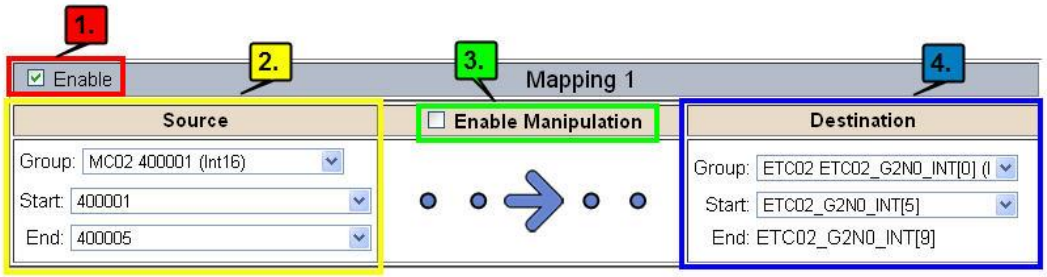
2) This example shows how Auto-Configure will make its best guess.



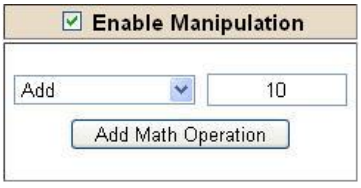

   a. The 32-bit Float from the Source location could not find a matching Destination data-type. After all other like data types were mapped, the only data type available was the 2nd 32-bit Uint data type. Auto-Configure was completed even though the data in the Float will be truncated.

# Data Mapping – Explanation

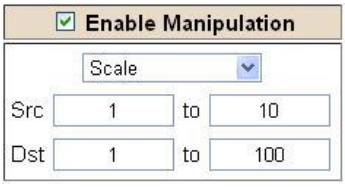
Below are the different parts that can be modified to make up a data mapping.



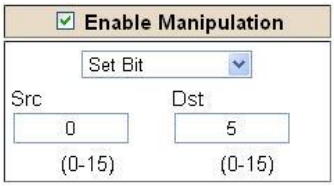

1) Enable (red box above): Check to enable mapping. If not checked, this mapping is skipped.
2) Source Field (yellow box above):
   a) Group - Select the data group you set up in the protocol config to use for this mapping.
   b) Start - This is the starting point for this mapping.
   c) End - This is the final point to be included for this mapping.
3) Manipulation Area (green box above):
   a) Enable the Data Manipulation. This can be enabled for any mapping.
   b) Click **Add Math Operation** for each operation needed. Up to 3 are allowed unless you are using the Scale, Set Bit, or Invert Bit functions. If using Scale, Set Bit, or Invert Bit, then only 1 operation is allowed.
   c) Select the Operation(s) to perform.
      i) Math Operations are performed in the order they are selected.
      ii) If more than one point is selected on the source, the Math Operations will be performed on every point.
   d) Enter the value(s) for the operation.




*Example of Add (similar for Subtract, Multiple, Divide, and MOD). This will add a value of 10 to the source field before it is written to the destination field.*




*Example of Scale. This will scale the source values from 1-10 into 1-100 for the destination.*




*Example of Set Bit (similar to Invert Bit). This will take the value of the 0th source bit and copy it into the value of the 5th destination bit.*

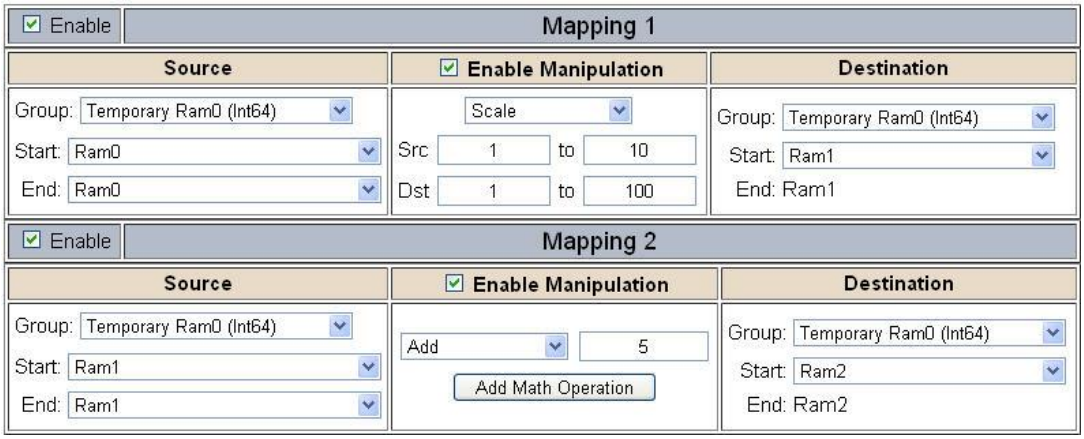
4) Destination Field (blue box above):
   a) Group - Select the data group you set up in the protocol config to use for this mapping.
   b) Start - This is the starting point for where the data is being stored.
   c) End - The End point is derived from the length of the source and cannot be modified.

# Data Mapping – Adding Diagnostic Information

Data Mapping offers 5 different types of information in addition to any scan lines specified for each protocol.

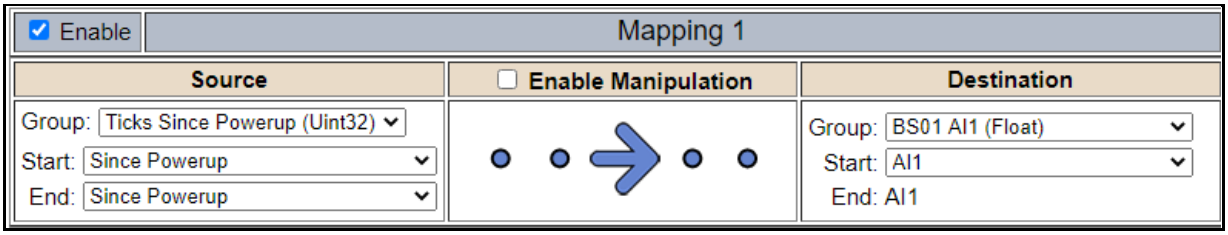
**IMPORTANT NOTE:** Only add Diagnostic Information **AFTER** both sides of the gateway have been configured. If changes to either protocol are made after diagnostic information has been added to the mapping table, it is necessary to verify all mappings. Remapping may be

1) **Temporary Ram (Int64)**
   a) This offers five levels of 64bit Integer space to assist in multiple stages of math operations. For example, you may wish to scale and then add 5. You can set up a single translation to scale with the destination as the temporary ram. Then another translation to add 5 with the source as the temporary ram.
   b) The gateway will automatically convert the Source to fit the Destination, so there is no need for Int 8, 16, 32 since the 64 may be used for any case.

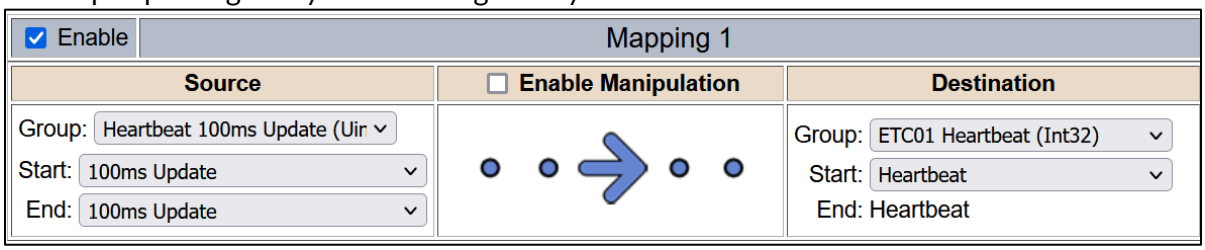



*In this example, Ram0 is scaled into Ram1. Ram1 is then increased by 5 and stored into Ram2. Ram0 and Ram2 could be considered a source or destination group.*

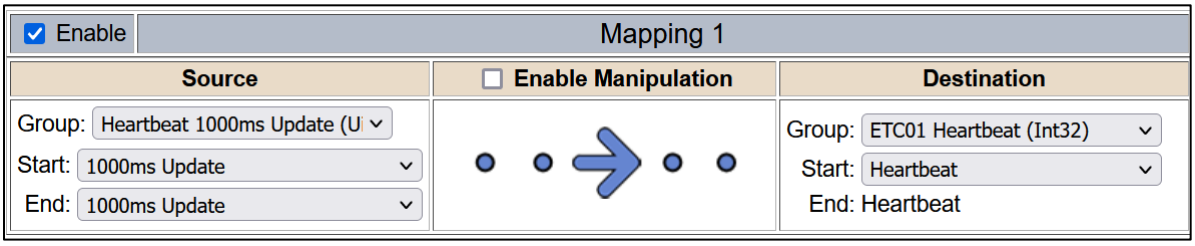
2) **Temporary Ram (Double)**
   a) This is like the Temporary Ram (Int 64), except manipulations will be conducted against the 64bit floating point to allow for large data.
3) **Ticks Per Second**
   a) The gateway operates at 200 ticks per second. This equates to one tick every 5ms. Thus, mapping this to a destination will give easy confirmation of data flow without involving one of the two protocols. If data stops on the destination end, then the RTA is offline.



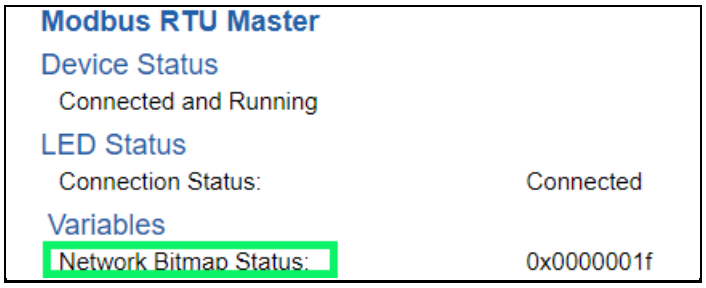
4) **Heartbeat 100ms Update**
   a) The Heartbeat 100ms Update variable can be used as a heartbeat that updates once every 100ms. The variable starts at 0 on gateway startup and increments by 1 every 100ms. This can be mapped into a destination on one of the available protocols to monitor the gateways connection status. If the value stops updating every 100ms the gateway is offline.




5) **Heartbeat 1000ms Update**
   a) The Heartbeat 1000ms Update variable can be used as a heartbeat that updates once every 1000ms. The variable starts at 0 on gateway startup and increments by 1 every 1000ms. This can be mapped into a destination on one of the available protocols to monitor the gateways connection status. If the value stops updating every 1000ms the gateway is offline.



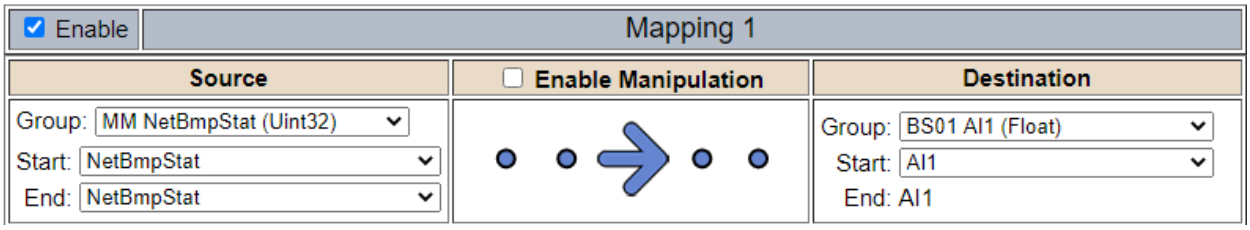

6) **XY_NetBmpStat**
   a) If a protocol is a Client/Master, there is a Network Bitmap Status that is provided on the Diagnostics Info page under the Variables section.



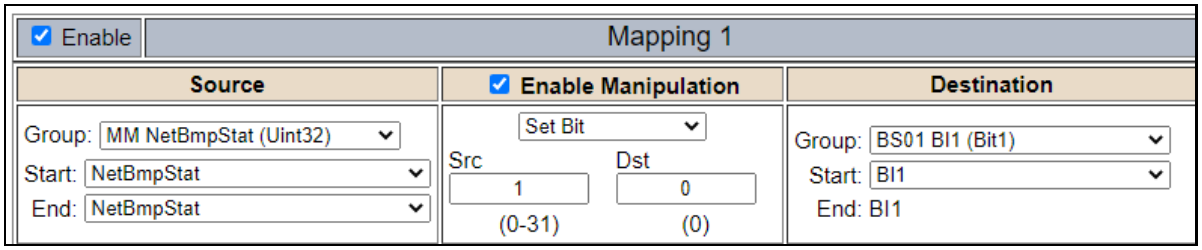

   b) Since a Client/Master may be trying to communicate with multiple devices on the network, it may be beneficial to know if a Server/Slave device is down. By using this Network Bitmap Status, you can expose the connection statuses of individual devices. **Values shown are in HEX.**
      i) 0x00000002 shows that only device 2 is connected
      ii) 0x00000003 shows that only devices 1 and 2 are connected
      iii) 0x0000001f shows that all 5 devices are connected (shown in image above)

c) There are multiple ways to map the NetBmpStat.

**Option 1:** Map the whole 32bit value to a destination. Example below shows the NetBmpStat is going to an Analog BACnet object. Using a connection of 5 Modbus Slave devices AI1 will show a value of 31.0000. Open a calculator with programmer mode and type in 31, this will represent bits 0 – 4 are on. This mean all 5 devices are connected and running.
If using an AB PLC with a Tag defined as a Dint, then expand the tag within your RSlogix software to expose the bit level and define each bit as a description such as device1, device2, etc.




**Option 2:** You can extract individual bits from the NetBmpStat by using the Set Bit Manipulation and map those to a destination. You'll need a mapping for each device you want to monitor. Example below shows Modbus device 2 (out of 5) is being monitor to a BACnet Binary Object. You can define the object in the BACnet Name configuration.



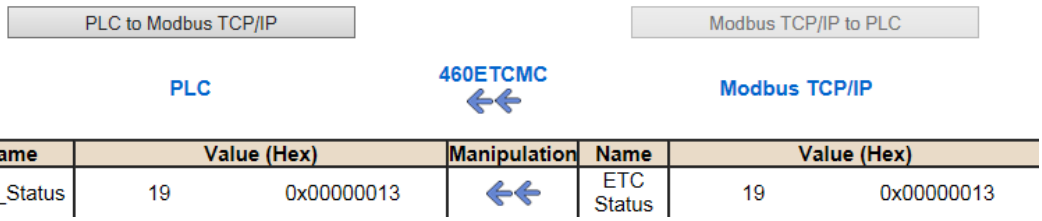
7) **Status_XY**

a) There are two Statuses provided, one for each protocol. This gives access to the overall status of that Protocol. Each Bit has its own meaning as follows:

***Common Status: 0x000000FF (bit 0-7) 1st byte***

| Hex: | Bit Position: | Decimal: | Explanation: |
|---|---|---|---|
| 0x00 | 0 | 0 | if we are a Slave/Server |
| 0x01 | 0 | 1 | if we are a Master/Client |
| 0x02 | 1 | 2 | connected (0 not connected) |
| 0x04 | 2 | 4 | first time scan |
| 0x08 | 3 | 8 | idle (usually added to connected) |
| 0x10 | 4 | 16 | running (usually added to connected) |
| 0x20 | 5 | 32 | bit not used |
| 0x40 | 6 | 64 | recoverable fault |
| 0x80 | 7 | 128 | nonrecoverable fault |

For this example, the ETC Status is mapped to a PLC tag called PLC_Status




| Name | Value (Hex) | | Manipulation | Name | Value (Hex) | |
|---|---|---|---|---|---|---|
| PLC_Status | 19 | 0x00000013 | ← | ETC Status | 19 | 0x00000013 |

**Example:** ETC Status is 0x00000013 (19 decimal), here is the break down

| Hex | Bit | Decimal | Explanation |
|---|---|---|---|
| 0x01 | 0(on) | 1 | if we are a Master/Client |
| 0x02 | 1(on) | 2 | connected (0 not connected) |
| 0x10 | 4(on) | 16 | running (usually added to connected) |
| Total: | 0x13 | 19 | |

***External Faults: 0x0000FF00 (bit 8-15) 2nd byte***

| Hex: | Bit Position: | Decimal: | Explanation: |
|---|---|---|---|
| 0x00 | 8 | 0 | local control |
| 0x01 | 8 | 256 | remotely idle |
| 0x02 | 9 | 512 | remotely faulted |
| 0x04 | 10 | 1,024 | idle due to dependency |
| 0x08 | 11 | 2,048 | faulted due to dependency |

***Recoverable Faults: 0x00FF0000 (bit 16-23) 3rd byte***

| Hex: | Bit Position: | Decimal: | Explanation: |
|---|---|---|---|
| 0x01 | 16 | 65,536 | recoverable fault - timed out |
| 0x02 | 17 | 131,072 | recoverable fault - Slave err |

***Non-Recoverable Faults  0xFF000000 (bit 24-31) 4th byte***

| Hex: | Bit Position: | Decimal: | Explanation: |
|---|---|---|---|
| 0x01 | 24 | 16,777,216 | nonrecoverable fault – task fatal err |
| 0x02 | 25 | 33,554,432 | nonrecoverable fault – config missing |
| 0x04 | 26 | 67,108,864 | nonrecoverable fault – bad hardware port |
| 0x08 | 27 | 134,217,728 | nonrecoverable fault – config err |
| 0x10 | 28 | 268,435,456 | Configuration Mode |
| 0x20 | 29 | 536,870,912 | No Ethernet Cable Plugged In |

For this example, the MC Status is mapped to a PLC tag called MC_Status

PLC to Modbus TCP/IP  Modbus TCP/IP to PLC

PLC  460ETCMC  Modbus TCP/IP

| Name | Value (Hex) | | Manipulation | Name | Value (Hex) | |
|---|---|---|---|---|---|---|
| MC_Status | 65601 | 0x00010041 | ← | MC Status | 65601 | 0x00010041 |

**Example:** MC Status is 0x00010041 (65601 decimal), here is the break down, we know that bytes 1 and 3 are being used, so here is the break down,

***Common Status:***

| Hex: | Bit: | Decimal: | Explanation: |
|---|---|---|---|
| 0x01 | 0(on) | 1 | if we are a Master/Client |
| 0x40 | 6(on) | 64 | recoverable fault |

***Recoverable Faults:***

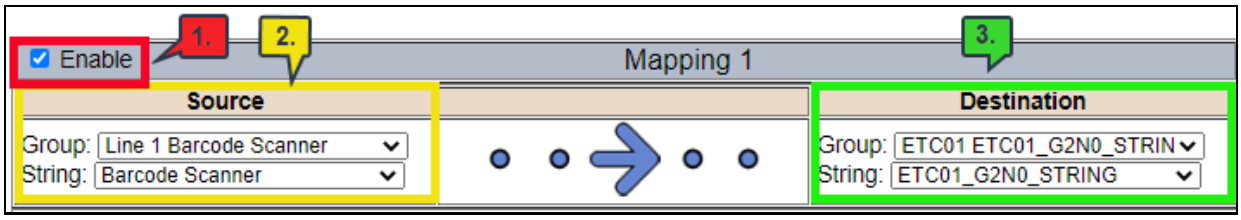
| Hex: | Bit: | Decimal: | Explanation: |
|---|---|---|---|
| 0x01 | 16 | 65,536 | recoverable fault – timed |

| Total: | 0x010041 | 65,601 |
|---|---|---|

# String Mapping – Explanation

Below are the different parts that can be modified to make up a string mapping.

String data types can only be mapped to other string data types. There is no manipulation that can be done on the string.

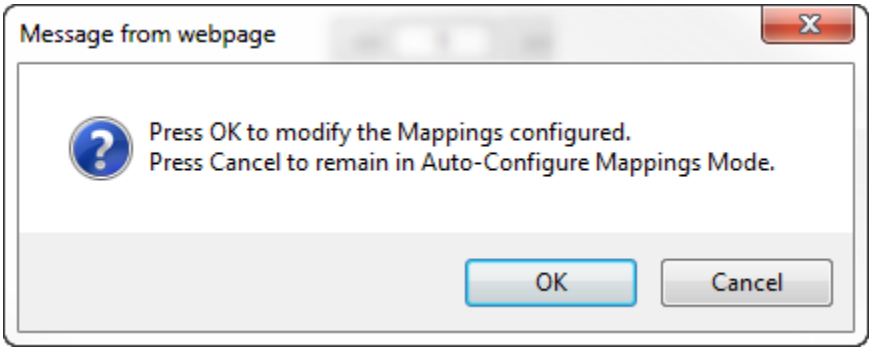



1) Enable (red box above): Check to enable mapping. If not checked, this mapping is skipped.
2) Source Field (yellow box above):
   a) Group - Select the string data group you set up in the protocol config to use for this mapping.
   b) String - This is the string used for this mapping.
3) Destination Field (green box above):
   a) Group - Select the string data group you set up in the protocol config to use for this mapping.
   b) String - This is the string where the data is being stored.

# Mapping – Auto-Configure Mode to Manual Configure Mode

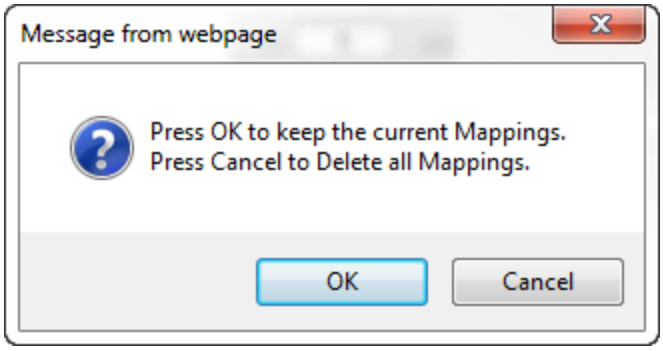
To transition from Auto-Configure Mapping Mode to Manual Configure Mode, click the dropdown at the top of the Mapping Configuration page and select Manual Configure.

After you click this button, you will be prompted to confirm if this is really what you want to do.




Click **OK** to proceed to Manual Configure Mode or click **Cancel** to remain in Auto-Configure Mappings Mode.

Once OK is clicked, there are 2 options on how to proceed from here.

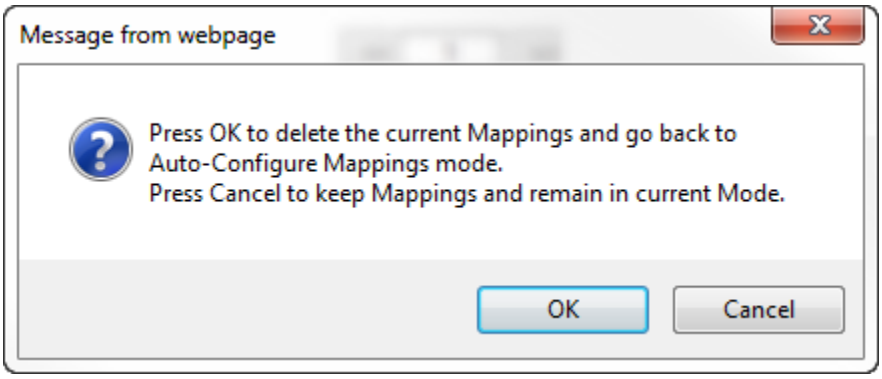



1) To keep the mappings that are already configured press **OK**.
    a) You would want this option if you are adding additional mappings or you want to modify the mapping(s) that already exist.
2) To delete the mappings that are already there and start over press **Cancel**.

To modify the number of mappings, enter a number in the text field next to **# of Mappings to Configure** and click the **Set Max # of Mappings** button. You can always add more mappings if needed.

# Mapping – Manual Configure Mode to Auto-Configure Mode

To transition from Manual Configure Mode to Auto-Configure Mapping Mode, click the dropdown menu at the top of the Mapping Configuration page and select Auto-Configure Mappings.




Click **OK** to proceed to delete all current mappings and go back to Auto-Configure Mappings Mode. Click **Cancel** to keep all mappings and remain in Manual Configure Mode.

**NOTE**: Once you revert to Auto-Configure Mapping Mode there is no way to recover the mappings you lost. Any mappings you previously have added will be deleted as well.

# View as Text

## Data Mapping

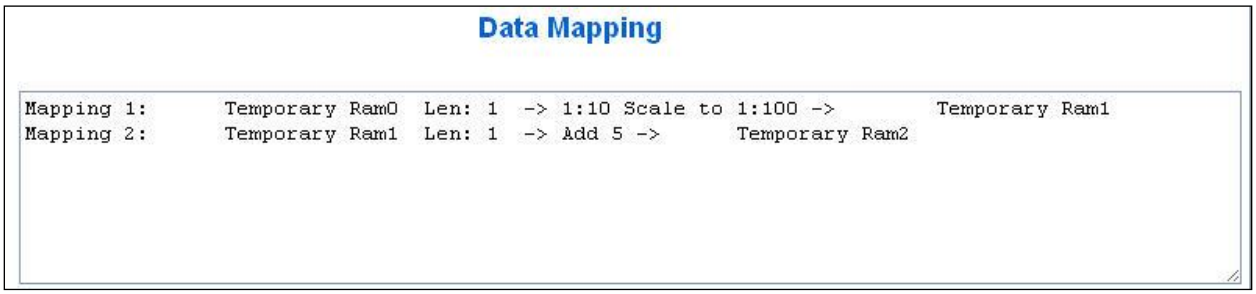
The View as Text page displays the point to point mapping(s) you set up in the Data Mapping section. This will also display any manipulation(s) that are configured.

Each line on this page will read as follows:

> **Mapping** *number*: *source point* **Len:** *Number of points mapped* **->** *manipulation (if blank then no manipulation)* **->** *destination point*

If you are looking for a specific point to see if it is mapped, you can do a find in this text box for your point in question. Example: you defined 20 Registers starting at register 1 and want to see if 400011 is mapped. If it is not in this text box, then it is not mapped, and no data will be transferred.

This is the text display for the example shown under the *Data Mapping- Adding Diagnostic Information* section.



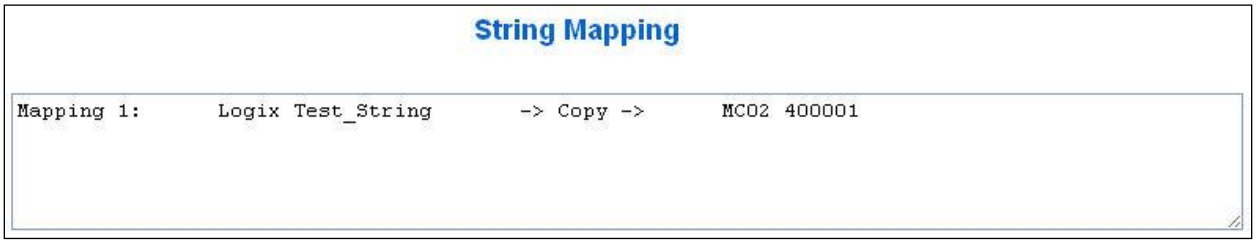

## String Mapping

The View as Text page displays the string mapping(s) you set up in the String Mapping section.

Each line on this page will read as follows:

> **Mapping** *number*: *source point* **-> Copy ->** *destination point*

If you are looking for a specific point to see if it is mapped, you can do a find in this text box for your point in question. Example: you defined 20 String Tags in the PLC and want to see if "Test_String" in the Logix PLC is mapped. If it is not in this text box, then it is not mapped, and no data will be transferred.




## Base Triggering – Data Validiation Triggering

With Base Triggering, you will be marking data as "Invalid" and force RTA Master/Controller/Client protocols to read all the read data points sources until ALL source protocols data is valid. You will be able to utilize the Handshake to map over to Technology Trigger and/or back over to your source protocol for reference.

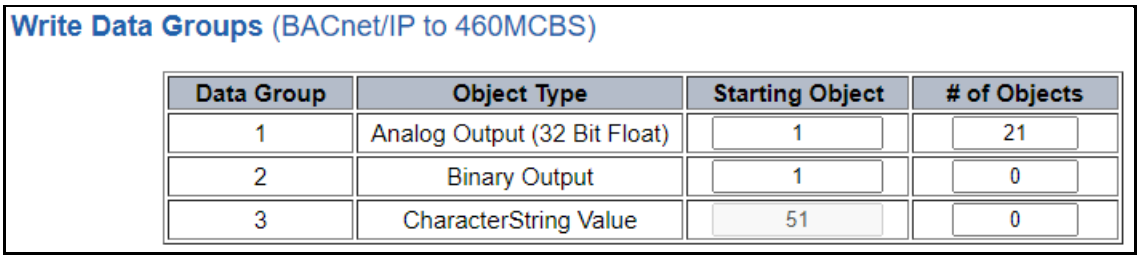
## How does this work?

1) Map the Triggering Variable (Source) over to Trigger **#** (Dest).
2) If Trigger **#** value changes states mark all Trigger **#** protocols read data as "Invalid".
3) Read all source read data points until ALL source read data is valid.
4) Handshake **#** value is set equal to Trigger **#** value.
5) Map Handshake **#** to reference data point.
   **Note**: **#** is an internal reference to the Server/Slave number you are settings up. **ex**. RTA Server/Slave products can only be Trigger 1 and Handshake 1 since we are only 1 device. If RTA is a Master/Client, then you can have a Trigger# for each server/slave connected too.

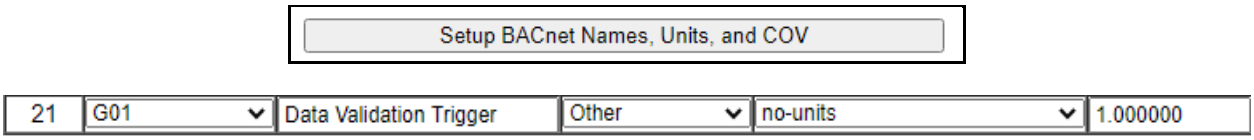
## How do you set this up?

In this example I'm using a 460MCBS. My Building Automation System wants to verify that all data read from Modbus TCP/IP Server is valid.

1) Add an extra Analog Output for your Trigger. This tells the RTA to mark all data invalid.




a) You can define AI21 as your validation name in the Setup BACnet Names Configuration.

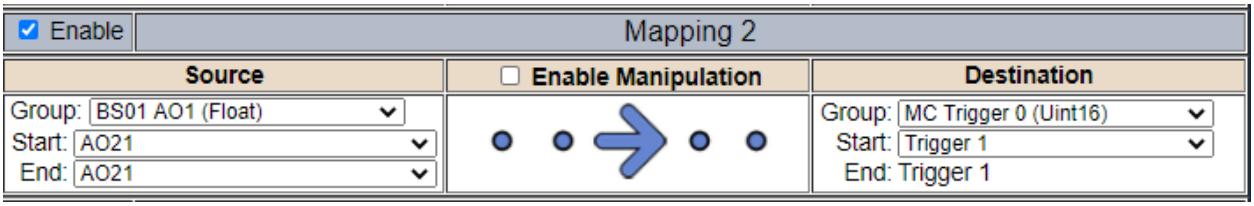



2) Add another Analog Input as reference for when data has been validated. When you write from AO21 to validate data, the RTA will reply to AI40 saying "validation complete".

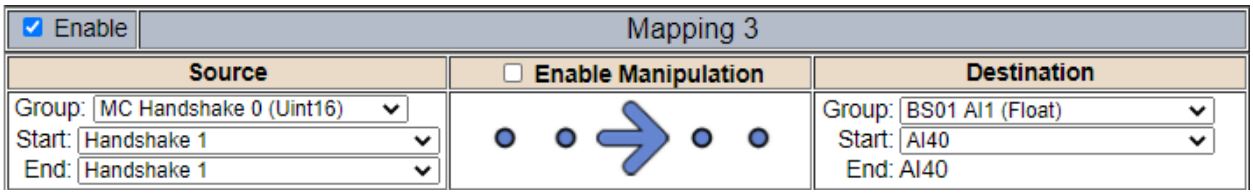
| Data Group | Object Type | Starting Object | # of Objects |
|---|---|---|---|
| 1 | Analog Input (32 Bit Float) | 1 | 40 |
| 2 | Binary Input | 1 | 0 |
| 3 | CharacterString Value | 1 | 0 |

| | | | | | |
|---|---|---|---|---|---|
| 40 | G01 | Data Validation Result | Other | no-units | 1.000000 |

3) Within the Data Mapping page manually add 2 additional mappings.
4) The first mapping is going to be the Data Validation Triggering. AO21 will write to the RTA, MC Trigger 1 will mark data invalid.




5) The second mapping, the MC Handshake will increment that all data is validated and write to AI21 “all data is validated”. The value of AI40 and AO21 should be the same.



# Security Configuration

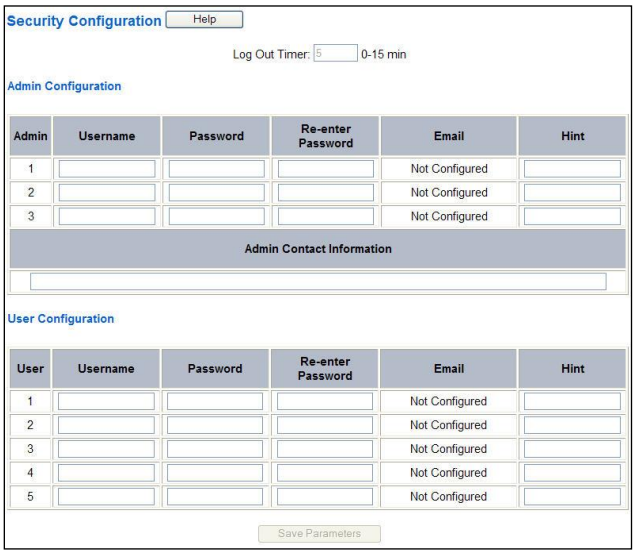
To setup security on the 460 gateway, navigate to **Other->Security Configuration**. You can configure Security for 3 administrators, 5 users, and 1 guest.

## THIS IS NOT A TOTAL SECURITY FEATURE

The security feature offers a way to password protect access to diagnostics and configuration on the network. The security feature does not protect against "Air Gap" threats. If the gateway can be physically accessed, security can be reset. All security can be disabled if physical contact can be made. From the login page, click the Reset Password button twice. You will be forced to do a hard reboot (power down) on the gateway within 15 minutes of clicking the button. This process should be used in the

**Note:** Only Admins have configuration access to all web pages.

1) Log Out Timer: The system will automatically log inactive users off after this period of time. **NOTE**: A time of 0 means that the user will not be automatically logged off. Instead, they must manually click the **Logout** button.
2) Username: Enter a username, max of 32 characters.
3) Password: Enter a password for the username, max of 32 characters, case sensitive.
    a. Re-enter the Password
4) E-mail: In case the password was forgotten, a user can have their password e-mailed to them if e-mail was configured.
5) Hint: A helpful reminder of what the password is.



## Security Configuration-Security Levels

Each webpage in the gateway can have a separate security level associated with it for each user.

Security Levels:

1) **Full Access**: Capability to view and configure a web page.
2) **View Access**: Capability to view a web page, but cannot configure parameters.
3) **No Access**: No capability of viewing the web page and page will be removed from Navigation.

## Security - Log In

**Username**: Name of the user to login.

**Password**: Password of the user to login.

**Log In:** If login is successful, the user will be redirected to the Main Page.

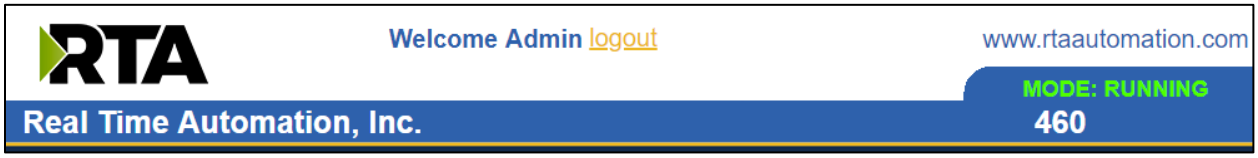
**Send Password to Email:** Sends the specified User's Password to the email configured for that user.

**Display Hint:** Displays the hint specified for the User if one was set up.

**Reset Password:** This is used to reset security settings. Confirm reset password must be selected to confirm this action. Once confirmed, there is a 15 minute window to do a hard reset of the gateway by physically removing and restoring power from the gateway. Once power is restored, you may navigate to the IP address of the gateway as normal.

## Security - Log Out

Once a user is done with a session they may click **logout** at the top of any page. The user may also be logged out for inactivity based off of the Log Out Timer specified during the configuration.




**Closing the browser is not sufficient to log out.**

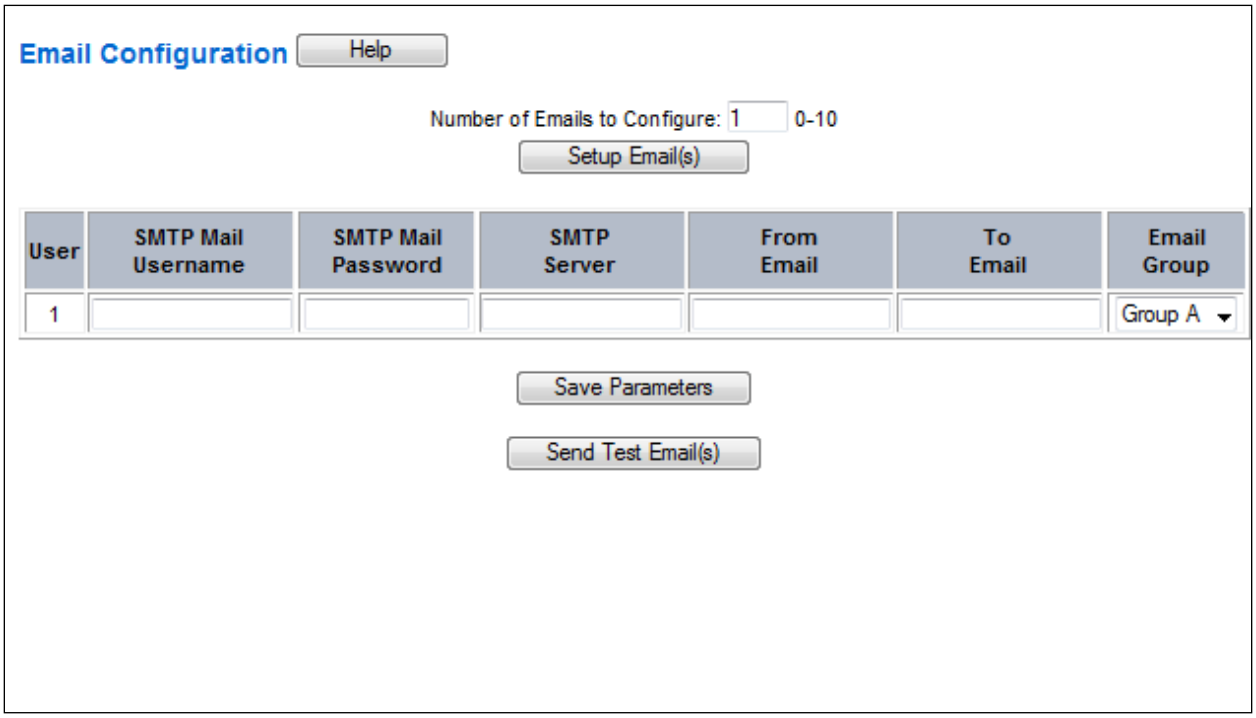
# Email Configuration

To setup e-mails on the 460 gateway, navigate to **Other->Email Configuration**.

You can configure up to 10 email addresses.

1) SMTP Mail Username: The email address that the SMTP server has set up to use.
2) SMTP Mail Password: If authentication is required, enter the SMTP Server's password (Optional).
3) SMTP Server: Enter the Name of the SMTP Server or the IP Address of the Server.
4) From E-mail: Enter the e-mail that will show up as the sender.
5) To E-mail: Enter the e-mail that is to receive the e-mail.
6) E-mail Group: Choose a group for the user. This is used in other web pages.

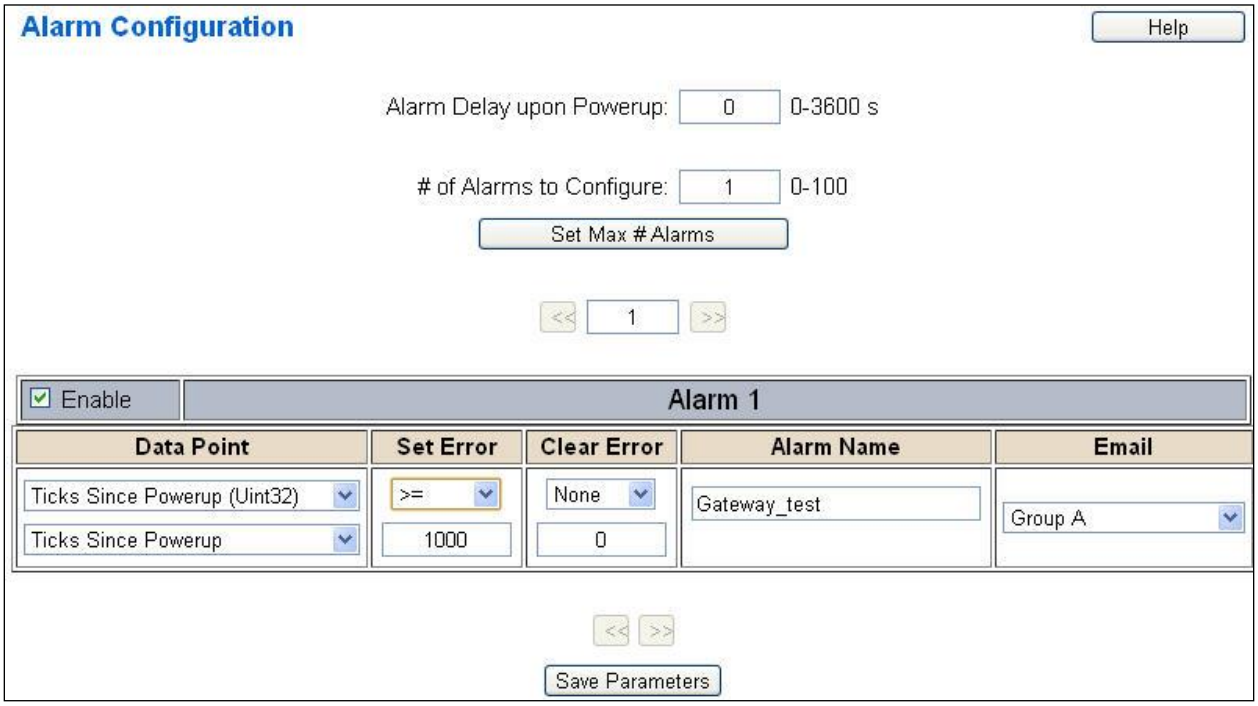
Click the **Save Parameters** button to commit the changes and reboot the gateway.



# Alarm Configuration

To setup alarms on the 460 gateway, navigate to **Other->Alarm Configuration**.

1) Alarm Delay upon Powerup: At Powerup, the gateway will have values of '0' stored for all data. This may cause alarms to trigger before these values are updated by the mating protocols. Set this field to provide needed time to update fields before considering values for alarms.




2) Enter the number of alarms to configure and click **Set Max # Alarms** to generate those lines.
3) In the Data Point Section:
    a. Top dropdown: select the Data Group. This dropdown menu will contain all groups that go from the gateway to the network.
    b. Lower dropdown: select the Data Point's Specific Point. This is used to select which point in the group will be monitored for alarms.
4) In the Set Error Section:
    a. Select the Set Error Operation in the top dropdown menu. Available options are <, >, <=, >=, !=, ==, and Change of State (COS). This is the operation that will be used to compare the Data Point value against the Error Value to determine if the alarm needs to be set.
    b. Select the Set Error Value. This value is used as: 'Data Point's Value' 'Operation' 'Value.' Ex: Ticks Since Powerup >= 1000. This will set the alarm after 1000 ticks have elapsed since the unit powered up.

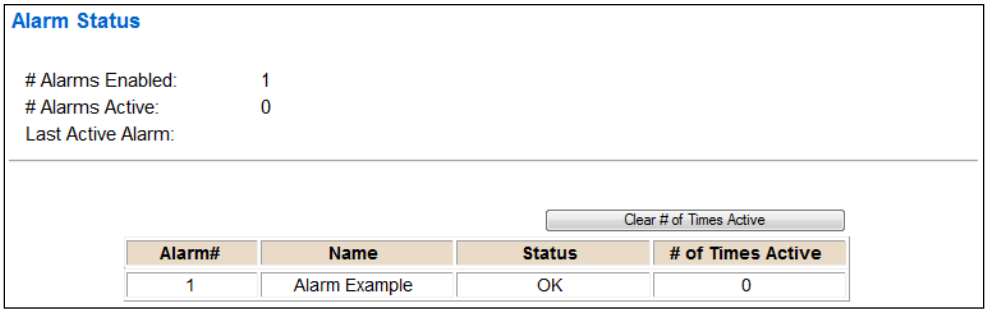
5) In the Clear Error Section:
    a. Select the Clear Error Operation. Available options are <, >, <=, >=, !=, ==, and Change of State (COS). This is the operation that will be used to compare the Data Point value against the Error Value to determine if the alarm needs to be cleared.
    b. Select the Clear Error Value.
    -Ex: Ticks Since Powerup >= 5000. This will clear the alarm after 5000 ticks have elapsed since the unit powered up.
6) Enter an Alarm Name. This will make the alarm unique and will be available in the Alarm Status page as well as in the email generated by the alarm.
7) Select an email to associate this alarm with. When an alarm is set, it sends an email. When an alarm is cleared, it will also send an email.

Click the **Save Parameters** button to commit the changes to memory and reboot the gateway.

## Diagnostics – Alarm Status

Alarm Status will only display under the Diagnostic menu tab if at least 1 Alarm is enabled.

1) # Alarms Enabled: This is a count of enabled alarms.
2) # Alarms Active: This is how many alarms are presently active (set).
3) Last Active Alarm: This is the last alarm that the gateway detected.
4) **Clear # of Times Active**: This will reset all alarms '# of Times Active' to 0.
5) Alarm #: The reference number to the given alarm on the alarm setup page.
6) Name: The name of the alarm.
7) Status: The current status of the alarm, either OK or ALARM.
8) # of Times Active: This count represents the number of times this alarm has become active. If an alarm is triggered, this count will increment.

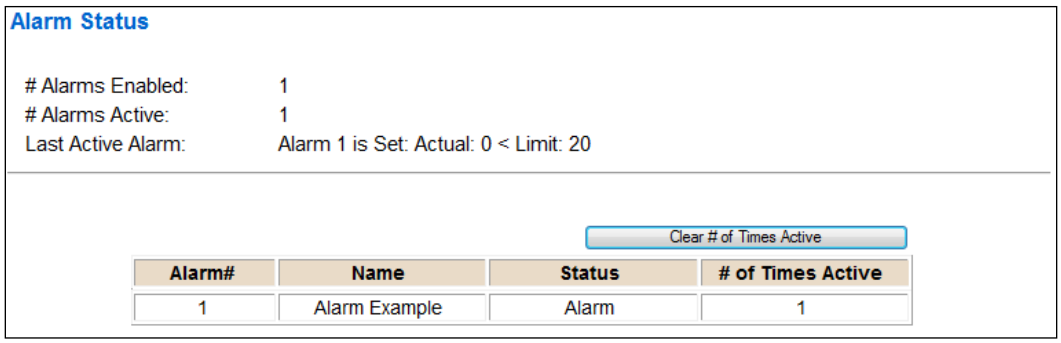


## Alarms – Active

While one or more alarms are active, every page will display 'Alarms Active' at the top of the page. This will no longer be displayed if all active alarms have been cleared.

When an alarm is activated, the following will occur:

1) A one-time notification will be sent out to the email associated with the alarm.
2) For duplicate emails to occur, the alarm must be cleared and then become active again.
3) *# Alarms Active* and *# of Times Active* will be incremented.
4) Status of the Individual Alarm will be set to *Alarm*.
5) *Last Active Alarm* field will be populated with details on what triggered the alarm.




## Alarms – Clear

When an alarm is cleared, the following will occur:

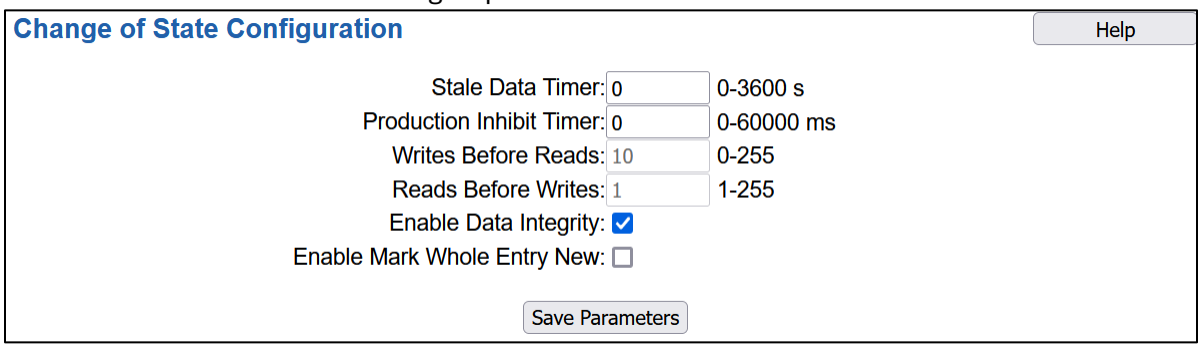
1) A one-time notification will be sent to the email associated with the alarm.
    a. For duplicate emails to occur, the alarm must become active and then be cleared again.
2) Total *# Alarms Active* will decrement. *Last Active Alarm* will not be changed.
3) Status of the Individual Alarm will be reset to *OK*.

# Change of State (COS) Configuration

To access the configuration files in the 460 gateway, navigate to dropdown **Other->COS Configuration**. The gateway, by default only writes when data has changed. The gateway also waits to write any data to the destination until the source protocol is successfully connected.

**Default values should fit most applications. Change these values with caution as they affect**

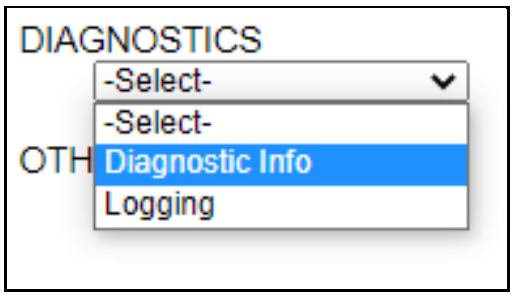
1) **Stale Data Timer**: If the data has not changed within the time allocated in this Stale Data Timer, the data will be marked as stale within the gateway and will force a write request to occur. This timer is to be used to force cyclic updates in the gateway, since data will only be written if it has changed by default. There is a separate timer per data mapping.
   **Gateway behavior**:
   - If time = 0s => (DEFAULT) The gateway will write out new values on a Change of State basis.
   - If time > 0s => The gateway will write out new values whenever the timer expires to force cyclic updates (write every *x* seconds).
2) **Production Inhibit Timer:** Amount of time after a Change of State write request has occurred before allowing a new Change of State to be written. This is to be used to prevent jitter. Default value is 0ms. This timer takes priority over the Stale Data Timer. There is a separate timer per data mapping. This timer is active only after the first write goes out and the first COS event occurs.
3) **Writes Before Reads**: If multiple writes are queued, execute # of Writes Before Reads before the next read occurs. Default is 10 and should fit most applications.
   **Warning:** A value of 0 here may starve reads if a lot of writes are queued. This may be useful in applications where a burst of writes may occur and you want to guarantee they all go out before the next set of reads begin.
4) **Reads Before Writes:** If multiple writes are queued, the # of Writes Before Reads will occur before starting the # of Reads Before Writes. Once the # of Reads Before Writes has occurred, the counter for both reads and write will be reset. Default is 1 and should fit most applications.
5) **Enable Data Integrity**: If enabled, do not execute any write requests to the destination until the source data point is connected and communicating. This prevents writes of 0 upon power up.
6) **Enable Mark Whole Entry New**: If Enabled, mark the entire scan line or data group new upon 1 data element within the scan line or data group to be new.




Click the **Save Parameters** button to commit the changes to memory and reboot the gateway.

# Diagnostics Info

The Diagnostics page is where you can view both protocols' diagnostics information, # of Data Mappings, # of String Mapping and # Alarm Mappings.



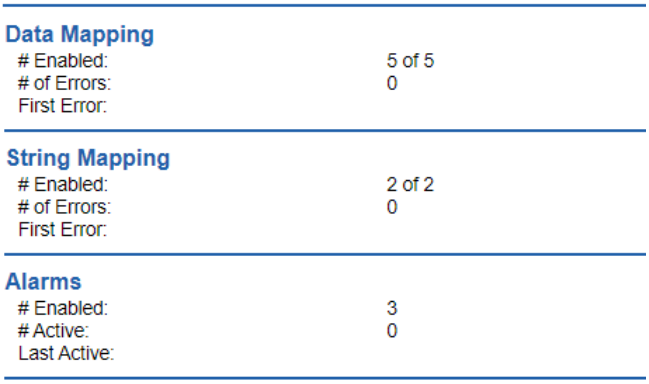

For protocol specific diagnostic information, refer to the next few pages.

## Diagnostics Mapping

This section displays the number of mappings that are enabled, Data Mapping and String Mapping will show the # of Errors and First Errors. Alarms will show # active and Last Alarm that was active.

**Common Errors:**

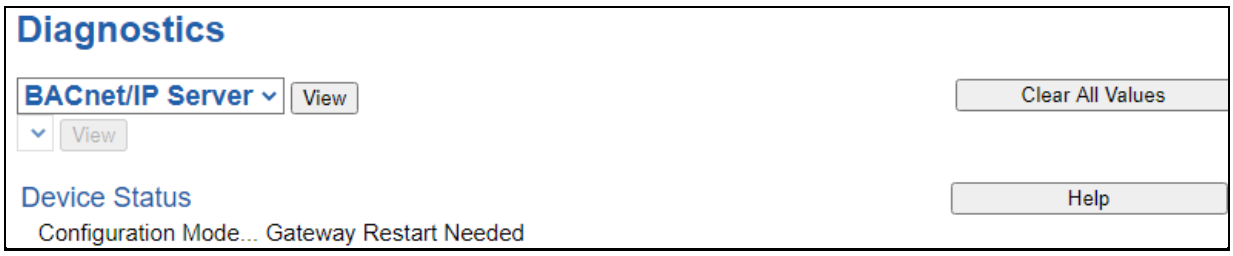
1) Destination or Source Point does not exist
   a) Solution: Re-map the mapping
2) Source or Destination Pointer too small
   a) There is not enough space on either the Source, or the Destination for the data you want to copy. This is typically seen when the Destination is smaller than the amount of data being transferred to it.
3) Range Discard, Min or Max Value
   a) The actual data value is outside of the defined range
4) Math Error
   a) Operation value cannot be 0
5) Scaling Error
   a) Source Min must be smaller than Source Max
   b) Destination Min must be smaller than Destination Max




**Note:** you can also view this information on the Main Page.

# Diagnostics – BACnet/IP Server

Select the **BACnet/IP Server** in the drop-down menu on the Diagnostics Page. Additional diagnostic information can be found by clicking the **Help** button.

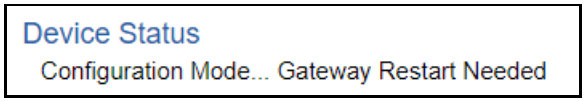



**NOTE**: This page will auto-refresh every five seconds with the latest data.

**Clear All Values** - This will only affect displayed values.

1) This will reset all displayed values back to zero and clear the Status Strings.
2) If viewing BACnet/IP Server, this will only clear the values for the BACnet/IP Server section of the gateway.

**Device Status:**

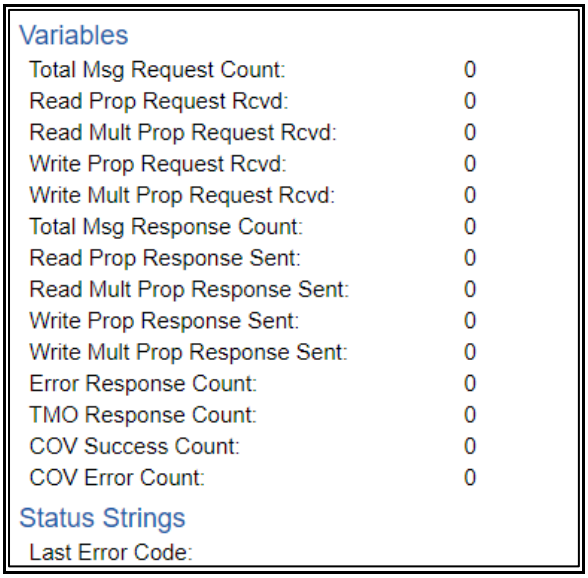



1) Connected – The gateway is connected to a BACnet/IP client.
2) Not Connected – The gateway is not connected to a BACnet/IP client.
3) Error: Timeout –The gateway has not received a read/write request in the amount of time specified by the Inactivity Timeout.

**LED Status:**

1) Good Communication (Solid Green) – Connected to a BACnet/IP client.
2) Never Connected (Blink Green) – Gateway has never been connected to a BACnet/IP client.
3) Connection Timeout (Blink Red) –The gateway has not received a read/write request in the amount of time specified by the inactivity timeout.

**Variables:**




1) Total Msg Request Count – Total number of messages received from the BACnet/IP client.
2) Read Property Request Received – Number of Read Property requests received from the BACnet/IP client.
3) Read Multiple Property Request Received – Number of Read Property Multiple requests received from the BACnet/IP client.
4) Write Property Request Received – Number of Write Property requests received from the BACnet/IP client.
5) Write Property Multiple Request Received – Number of Write Property Multiple requests received from the BACnet/IP client.
6) Total Msg Response Count – Total number of messages sent to the BACnet/IP client.
7) Read Property Response Sent – Number of Read Property Responses sent to the BACnet/IP client.
8) Read Multiple Property Response Sent – Number of Read Property Multiple responses sent to the BACnet/IP client.
9) Write Property Response Sent – Number of Write Property responses sent to the BACnet/IP client.
10) Write Multiple Property Response Sent – Number of Write Property Multiple responses sent to the BACnet/IP client.
11) Error Response Count – Total number of read/write errors received.
12) Timeout Response Count – Total number of read/write timeouts.
13) COV Success Count – Total number of successful COV messages.
14) COV Error Count – Total number of COV error messages.

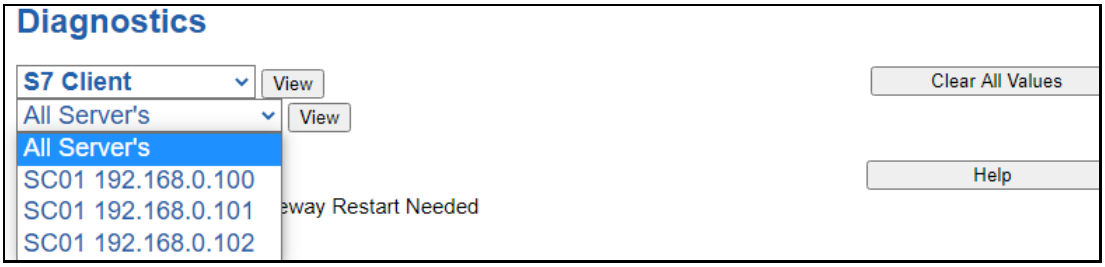
**Common Error Strings:**

1) BS: UNHANDLED_MSG_TYPE – The gateway received a BACnet/IP message that it doesn't know how to process.
2) BS: Message Abort - The gateway aborted a message due to one of the common reasons below:

3)
   a) “Buffer Overflow” – The BACnet/IP client is asking for too much information in a single message.
   b) “Invalid ADPU” – The gateway is not able to process the message, try again later.
   c) “Preempted by Higher Priority” – The BACnet/IP client message has aborted due to a higher priority task, try again later.
   d) “Segmentation Not Supported” – The gateway does not support segmentation. Break up the client request into multiple requests.
4) BS: Message Reject - The gateway rejected a message due to one of the common reasons below:
   a) “Buffer Overflow” – The BACnet/IP client is asking for too much information in a single message.
   b) “Invalid Parameter Data Type” – This BACnet/IP data type is not supported.
   c) “Invalid Tag” – BACnet/IP message is not how the gateway expects the message.
   d) “Parameter Out of Range” – The BACnet/IP client is asking for information outside of the gateway's defined range.
5) BS: Message Error “XXXXX” – The gateway is sending an error a message due to the listed explanation:
   a) “Inconsistent parameters” –
      i) BACnet/IP client tried to write a priority that was out of range or reserved (Priority 6) and was rejected.
      ii) BACnet/IP client tried to write to ALL, REQUIRED, or OPTIONAL object property.
   b) “Invalid Data Type” – BACnet/IP client tried to use a data type with an object that is not supported.
   c) “Service request denied” – BACnet/IP request cannot be processed because the BACnet/IP connection is not established.
   d) “Read access denied” – BACnet/IP read request cannot be processed.
   e) “Unknown object” – BACnet/IP client tried to access an object our gateway does not support.
   f) “Unknown property” – BACnet/IP client tried to access a property our gateway does not support for that object type.
   g) “Unsupported object type” – BACnet/IP client tried to access an object type our gateway does not support.
   h) “Value out of range” – BACnet/IP message could not be completed because the passed value was not in the valid range.
   i) “Write access denied” – BACnet/IP client tried to write a non-writeable property in our gateway.
   j) “Invalid array index” –
      i) BACnet/IP client tried to write a priority that was out of range or reserved (Priority 6) and was rejected.
      ii) BACnet/IP client tried to write an array for an object or property that doesn’t have an array index.
   k) “Unknown device” – Gateway is trying to send a message to a device we have not had previous communication with on the network.
   l) “Timeout” – BACnet/IP message timed out.
   m) “Resources busy” – BACnet/IP message cannot be processed right now.
   n) “Segmentation not supported” – BACnet/IP message is too large to send in one message.
   o) “Service not supported” – BACnet/IP client tried to perform a service that the gateway does not support.
   p) “Abort Other” – BACnet/IP message is aborted for an unknown reason.
   q) “Invalid Tag” – BACnet/IP message is not how we expect.
r) “Unknown” – BACnet/IP message error for an unknown reason.

# Diagnostics – S7 Client

Select the S7 Client in the dropdown menu on the Diagnostics Page to view breakdown of the diagnostics and common strings that are displayed on the page. You may also view individual server counters by selecting the device in the *All Servers* dropdown and clicking **View**. Additional diagnostic information can be found by clicking the **Help** button.




**NOTE**: This page will auto-refresh every five seconds with the latest data.

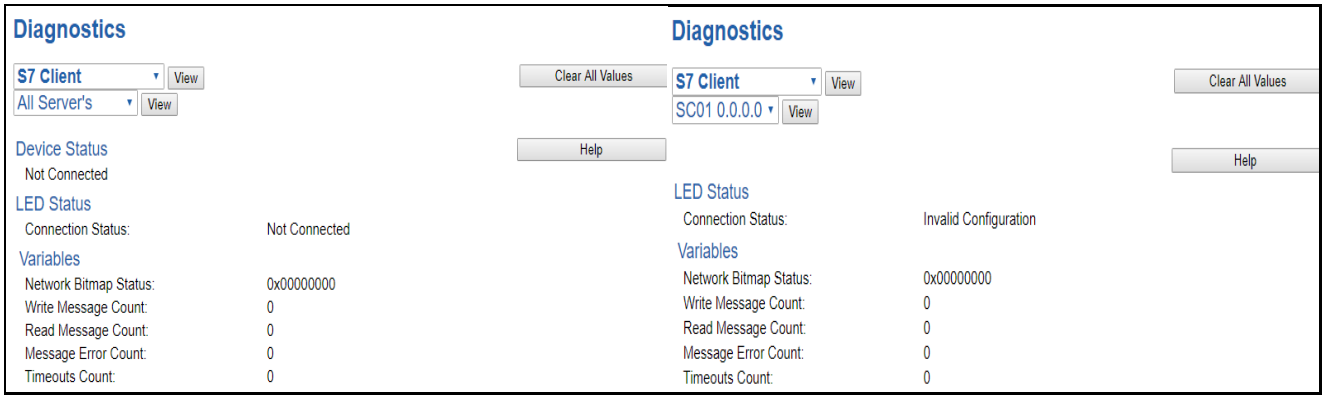
**Clear All Values** - This will only affect displayed values.

1) This will return all values displayed to zero and clear the Status Strings.

Example: If viewing S7 Client – SC02 10.1.100.17, this will only clear the values for that specific device. This will reduce the overall values indirectly, otherwise select All Servers to clear all devices.

**Device Status** - This will only display when viewing *All Servers*.

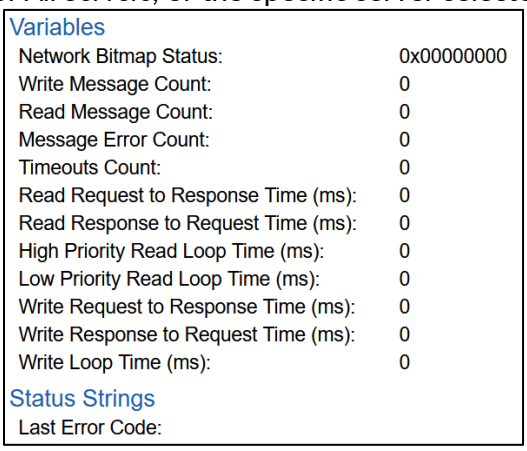
1) Connected – The gateway is connected to all the S7 Servers that are enabled and configured.
2) Not Connected
   a) One or more enabled devices are missing
      i) Verify S7 device for correct IP Address, Slot, Rack, or correct Starting Address
   b) Fatal Error - No Configuration and/or Enabled and/or scan lines configured
   c) Fatal Error – Configuration Invalid - One or more of the Servers configured is not on the same subnet as the gateway
3) Dependency Protocol Faulted – The dependent protocol is missing causing the communication to go to inactive.




**LED Status** - This is the Status for *All Servers* or the specific server selected.

1) Solid Green (Connected and Running):
   a) The gateway is connected to all S7 servers that are configured and enabled
2) Flashing Green (Communication not attempted yet):
   a) The gateway hasn't attempted to connect to the S7 server
3) Flashing Red (Not Connected):
   a) One or more of the servers configured are missing (Nodes Missing)
   b) The Dependency Protocol has Faulted
4) Flashing Red (Communication not attempted yet):
   a) -No reads are configured, and data needed for writes isn't valid yet
5) Solid Red (Invalid Configuration):
   a) No devices have been configured
   b) No devices that have been configured are enabled
   c) No devices that have been configured and enabled have scan lines configured
   d) One or more of the servers configured is not on the same subnet as the gateway
6) Off:
   a) No Power
   b) No Ethernet cable connected

**Variables** - These are the values for *All Servers*, or the specific server selected.



1) Network Bitmap Status (Displayed in Hex):
   a) Each bit corresponds to a server. If the bit is set, the server is connected, otherwise the bit is 0.
   b) Bit 0 corresponds to Server 1 and Bit 4 is for Server 5 and so on.
2) Write Message Count:
   a) The number of write messages sent by the gateway
3) Read Message Count:
   a) -The number of read messages sent by the gateway
4) Message Error Count:
   a) The number of errors returned by the server in response to messages sent by the gateway
5) Timeouts:
   a) Total number of Read and Write response messages not received by the gateway
6) Read Request to Response Time (ms):
   a) -Number of milliseconds it took the S7 PLC to reply to a request
7) Read Response to Request Time (ms):
   a) -Number of milliseconds it took the gateway to execute the next request once the previous response has been received
8) High Priority Read Loop Time (ms):
   a) -Number of milliseconds it took to execute all high priority read requests
9) Low Priority Read Loop Time (ms):
   a) -Number of milliseconds it took to execute all low priority read requests
10) Write Request to Response Time (ms):
   a) -Number of milliseconds it took the S7 PLC to reply to a request
11) Write Response to Request Time (ms):
   a) -Number of milliseconds it took the gateway to execute the next request once the previous response has been received
12) Write Loop Time (ms):
   a) -Number of milliseconds it took to execute all write requests

**Status Strings** - These are the values for *All Servers*, or the specific server selected.

1) Last Error Code:
   a) -Last read request error that the gateway received

**Error Code Breakdown**:

"Connection Error":

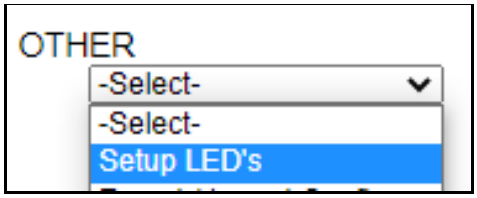
-Common Errors
0x00030000: Incorrect Rack or Slot number
0x00090000: Cannot connect to server

"Read/Write Error":

-Common Errors
0x00700000: Server doesn't support reading/writing that many points per scanline
0x00900000: Address out of range
0x00C00000: The Data Block (DB) received by the PLC is not valid.
0x01400000: Server security does not permit access with PUT/GET communication from remote partners. See Protection & Security settings in server to enable.
0x02300000: Read/Write timed out

# LED Configuration

To modify the behavior of the LEDs on the 460 gateway, navigate to **Other->Setup LEDs**.

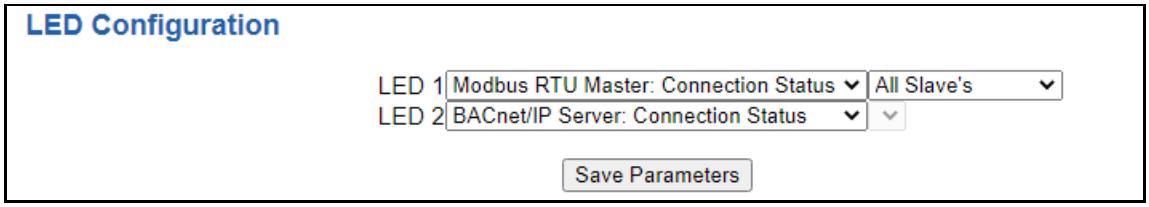



Each LED may be set to Disabled, Protocol 1, or Protocol 2. If either protocol is a master/client, you may set the LED to represent either all slaves/servers configured in the gateway or a slave/server device.

To select a slave/server device:

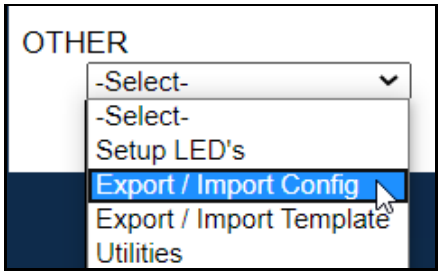
1) Select the protocol in the left dropdown menu.
2) Click **Save Parameters** to generate the second dropdown menu.
3) Select the individual slave/server in the right dropdown menu.

Click the **Save Parameters** button to commit the changes and reboot the gateway.



# Configuration Files

To access the configuration file in the 460 gateway, select the dropdown **Other->Export/Import Config**.




## Export Configuration

The Export Configuration allows you to save your configuration file for backup or to be imported into another gateway. This file is named *rta_cfg.rtax* by default.

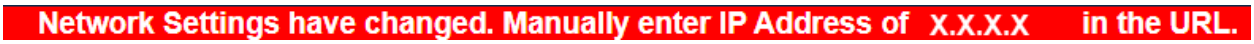
Upon clicking the **Save Configuration to File** button, you will be prompted to select a location to save the file. Different web browsers will yield different looks.

## Import Configuration

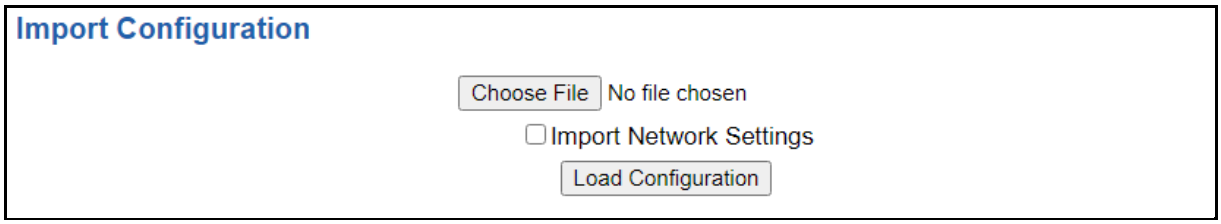
You can import a previously exported configuration file or a configuration file from another device into the 460 gateway, whenever it is in Configuration Mode.

Upon clicking the **Choose File** button, you will be prompted to select a location from which to load the saved file. Once the location is selected, you can choose the **Import Network Settings** checkbox if you want to load the network settings of the configuration file or just load the configuration without the network setting.

If you choose to Import Network Settings, this will override your current gateway's network setting with the settings in the configuration file. After you click on the Load Configuration button, a banner will display your gateway's new IP address.



If the configuration has successfully loaded, the gateway will indicate that it was successful, and a message will appear under the Load Configuration button indicating Restart Needed.




If it encountered an error while trying to load the saved configuration, the gateway will indicate the first error it found and a brief description about it under the Load Configuration button. Contact RTA Support with a screenshot of this error to further troubleshoot.

# Save and Replace Configuration Using SD Card

## Saving Configuration Using SD Card

This function saves the gateway's configuration automatically to an SD Card each time the gateway is rebooted via the **Restart Now** button on the web page. If this unit should fail in the future, the last configuration stored on the SD card and can be used for a new gateway to get the application back up and running quickly.

This SD Card replaces every configurable field in the gateway, **EXCEPT** for IP Address, Subnet Mask, and Default Gateway.

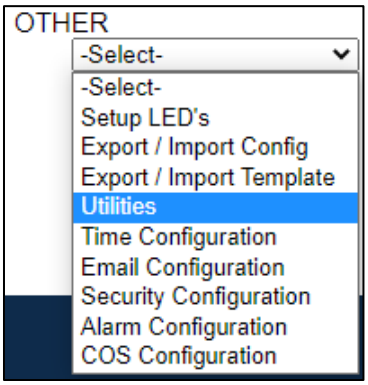
## Replacing Configuration Using SD Card

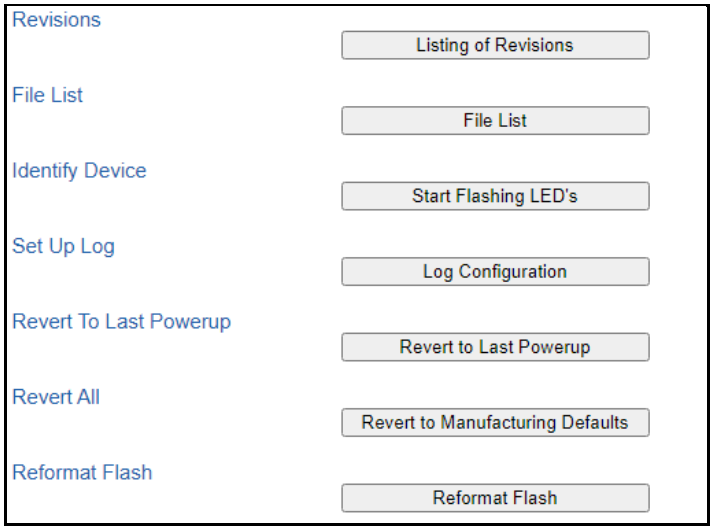
To replace a configuration in a gateway using the SD Card, a specific sequence of events must be followed for the replacement to happen correctly:

1) Extract SD Card from gateway you wish to copy the configuration from.
2) Power up the gateway you wish to copy the configuration to. DO NOT INSERT SD CARD YET.
3) Navigate to the webpage inside the unit.
4) Navigate to the dropdown **Other->Utilities**.
5) If you are not currently in *Mode: Configuration*, go into Configuration Mode by clicking the **Configuration Mode** button at the top left-hand side of the screen.
6) Press the **Revert to Manufacturing Defaults** button on the Utilities Page. The Configuration will ONLY be replaced by the SD Card if the gateway does not have a configuration already in it.
7) When the unit comes back in *Mode: Running*, insert the SD Card.
8) Do a hard power cycle to the unit by unplugging power. DO NOT RESET POWER VIA WEB PAGES.
    a. It will take an additional 30 seconds for the unit to power up while it is transferring the configuration. During this time, the gateway cannot be accessed via the web page.
9) When the unit comes back up, the configuration should be exactly what was on the SD Card.

# Utilities

To access the Utilities page in the 460 gateway, navigate to **Other->Utilities**. The Utilities screen displays information about the gateway including Operation Time, File System Usage, Memory Usage, and Memory Block Usage.




Here you can also:

- View the full revision of the software.
- View all the files stored in the Flash File System within the gateway.
- Identify your device by clicking the **Start Flashing LEDs** button. By clicking this button, the two diagnostic LEDs will flash red and green. Once you have identified which device you are working with, click the button again to put the LEDs back into running mode.
- Configure the size of the log through the Log Configuration.
- Bring the device back to its last power up settings.
- Bring the device back to its original manufacturing defaults.
    - Remove the Configuration File and Flash Files within the gateway.