

460PSBM-N700 Protocol Gateway

Product User Guide

Firmware Version 8.9.39



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Revision History

Version	Date	Notes
8.4.5	11/18/2019	 Features Added Released OPC UA Server (US) Protocol Ability to now Import/Export Template Files with out an FTP session Bug Fixes Updated Profinet Server (PS) on N34 hardware Platform Updated Wi-Fi software
8.6.0	2/28/20	Bug Fixes1. Omron Plc Communication fixes for EtherNet/IP2. Profinet GSDML Substitute values fix
8.7.4	9/1/20	 Features Added: 1. BMS, BM, DFM, DS, DM, TCP, USB, PBS have been ported to the latest base software 2. TCP,BMS,BM now Available on N2E and N2EW hardware Platform 3. New ASCII Mode Available on TCP/A/USB/WI protocols 4. User Guides updated with more examples Bug Fixes: 1. Improved Data Mapping and String Mapping performance 2. Improved functionality/performance on EC,ETC,ES,MC,MS,BS,BC, A,,WI,PS protocols
8.7.22	4/6/21	Features Added: 1. Support for RSLogix Versions 32 + with unsigned data type support 2. ETC now support Long integer files (L files) for MicroLogix PLCS that support them 3. SC now supports data block (DB) access
8.7.53	4/28/21	 Features Added: 5. Added support for the NNBU hardware platform 6. Improved RFIDeas scanner support 7. Updated MM and MRS to use Modbus RTU Client and Modbus RTU Server terminology



Version	Date	Notes
8.9.22	2/5/24	 Features Added: 1. Added priority-based reads for client protocols 2. Added improved diagnostic timers for client protocols 3. Reduced minimum delay between messages to zero ms on client protocols 4. Added support for USB serial connections 5. Added support for multiple connections on EtherNet/IP Adapter 6. Added 100ms and 1000ms heartbeat values for diagnostic use 7. Added configurable data size to EtherNet/IP adapter and DeviceNet Slave 8. Added support for TTL communications on N34, NNA1, NNA4, N2E, and N2EW hardware 9. Added support for JSON payloads to MQTT 10. Added Network Bitmap Status to ASCII, USB, and TCP protocols Bug Fixes: 11. Fixed COV Subscription Issues on BACnet MS/TP 12. Fixed timing issues affecting gateway performance 13. Fixed a bug where the Run Idle Header on the output instance for EtherNet/IP Scanner was not checked by default
8.9.29	4/1/24	 Features Added: 14. Added ability to do raw HEX byte copy when receiving data over ASCII, TCP, or USB. Bug Fixes: 15. Fixed bug where function code 15 did not work on MM/MC. 16. Fixed bug relating to writing zeros on start up on BS. 17. Fixed bug where MQTT client did not appear in display data page when MQTT was paired with BACnet
8.9.37	7/30/24	Bug Fixes: 18. EIP IO Communication fixes 19. Timing fixes 20. USB Fixes a. Inactivity Timeout b. Inactivity Timeout Logging c. Port Restart Logging d. Webpage fixes 21. ProfiNet Timing Fix 22. EIP PanelView Fixes a. Support for Explicit Messaging



Overview

The 460PSBM-N700 gateway Connects a PROFINET IO controller with up to 32 BACnet MS/TP Subordinates. By following this guide, you will be able to configure the 460PSBM-N700 gateway.

Number of ASCII devices is dependent on the Hardware and Product number of the 460 gateway.

For further customization and advanced use, please reference the appendices located online at: http://www.rtautomation.com/product/460-gateway-support/.

If at any time you need further assistance, do not hesitate to call Real Time Automation support. Support Hours are Monday-Friday 8am-5pm CST

Toll free: 1-800-249-1612 Email: support@rtautomation.com



Hardware Platforms

The 460 Product Line supports a number of different hardware platforms. There are differences in how they are powered, what serial settings are supported, and some diagnostic features supported (such as LEDs). For these sections, be sure to identify the hardware platform you are using.

To find which hardware platform you are using:

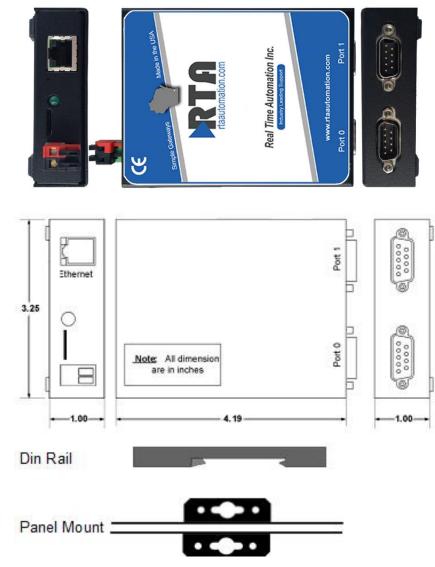
- 1) Look on the front or back label of the unit for the part number.
- On the webpage inside the gateway, navigate to the dropdown menu under Other and select Utilities. Click the Listing of Revisions button. The full part number is displayed here.

Once you have the full part number, the platform will be the number following the "-N":





Hardware - N700



Powering the Gateway

- 1) Connect a 12-24 VDC power source to the gateway:
 - a) 2-Pin Terminal power connection with Red Wire = (+) Black Wire = (-)



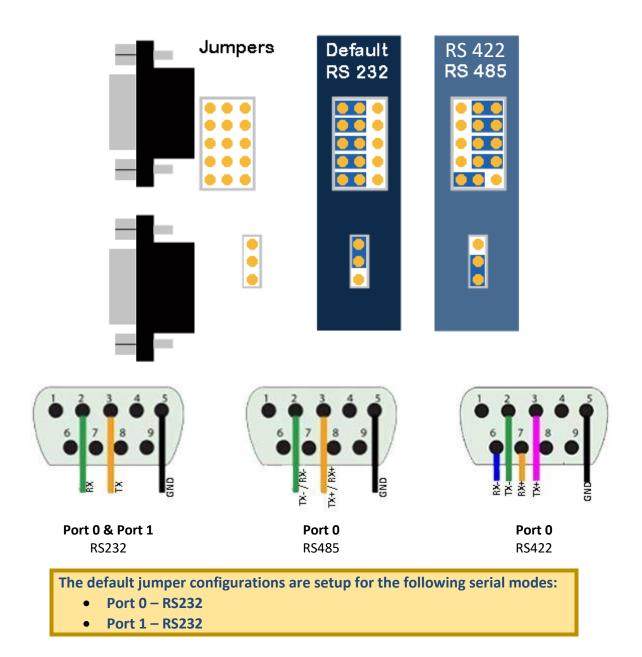
Real Time Automation, Inc.



Port Connections

The factory default port settings for Port 0 and Port 1 are RS232. If the default port settings are not compatible with your ASCII device, Port 0 can be configured for RS232, RS485, or RS422. Port 1 can only be configured for RS232.

Jumper Configuration



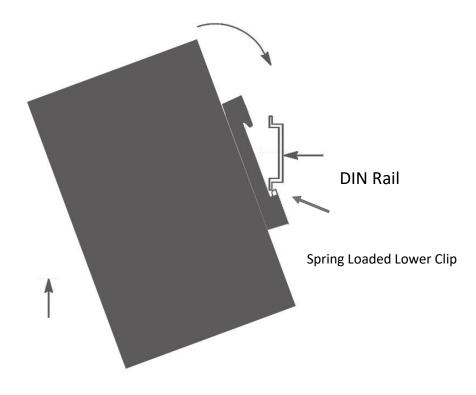


Mounting with a DIN Rail

Installing

Follow these steps to install your interface converter.

- 1) Mount your DIN Rail.
- 2) Hook the bottom mounting flange under the DIN Rail.
- 3) While pressing the 460PSBM-N700 against the rail, press up to engage the spring loaded lower clip and rotate the unit parallel to the DIN Rail.
- 4) Release upward pressure.



Removing

Follow these steps to remove your interface converter.

- 1) Press up on unit to engage the spring loaded lower clip.
- 2) Swing top of the unit away from DIN Rail.



Accessing the Main Page

The following steps will help you access the browser based configuration of the gateway. By default, DHCP is enabled. If the gateway fails to obtain an IP address over DHCP it will Auto IP with 169.254.X.Y. For more information on your Operating system network setting refer to the <u>Accessing Browser</u> <u>Configuration</u> document from our support web site.

1) Scan the QR code on the back of the unit or navigate to <u>www.rtautomation.com/460-gateway-support</u> and download IPSetup.exe.

NDK Settings IP	0.	0	. 0 .	0]	- Select a U	nit <u>XXYY</u> [00-03-F4-0A-D2-8	C] AutolP at 169.254.4
Network Mask	0.	0.	0.	0				
GateWay	0.	0.	0.	0	Set>			
DNS 🛛	0.	0.	0,	0			m	
							Search Again]
					-	h Webpage	Advanced	Close

- 2) Run the IPSetup.exe program.
- 3) Find unit under "Select a Unit".
 - a. Change Gateway's IP address to match that of your PC if DHCP has failed.
 - i. You will know DHCP has failed if the gateway's IP address is AutoIP at 169.254.X.Y.
 - ii. If successful, it will say DHCP'd at ex: 192.168.0.100 or however your DCHP Client is set up.
 - b. If you do not see the gateway in this tool, then your PC is most likely set up as a static IP.
 - i. Change your PC's network settings to be DHCP. If DHCP fails, then it will change to be on the 169.254.x.y network.
 - ii. Relaunch the IP Setup tool to see if gateway can be discovered now.
- 4) Click Launch Webpage. The Main page should appear.

Default setting is set to DHCP. If DHCP fails, default IP Address is 169.254.x.y



Error: Main Page Does Not Launch

If the Main Page does not launch, please verify the following:

- 1) Check that the PC is set for a valid IP Address
 - a. Open a MS-DOS Command Prompt
 - b. Type "ipconfig" and press enter
 - c. Note the PC's IP Address, Subnet, and Default Gateway
- The gateway must be on the same Network/Subnet as the PC whether it's setup for DHCP or Static. Once you have both devices on the same network, you should be able to ping the gateway using a MS-DOS Command Prompt.



The Screenshot above shows a gateway that is currently set to a static IP Address of 192.168.0.100.

If you are able to successfully ping your gateway, open a browser and try to view the main page of the gateway by entering the IP Address of the gateway as the URL.





Committing Changes to the Settings

All changes made to the settings of the gateway in Configuration Mode will not take effect until the gateway is restarted via the webpage. Changes will not be stored if the gateway's power is removed prior to a reboot.

NOTE: The gateway does not need to be restarted after every change. Multiple changes can be made before a restart, but they will not be committed until the gateway is restarted.

When all desired changes have been made, press the **Restart Now** button. The webpage will redirect to our rebooting page shown below:



The reboot can take up to 20 seconds.

If the IP address has not been modified, the gateway will automatically redirect to the main page. If the IP address was modified, a message will appear at the top of the page to instruct the user to manually open a new webpage at that new IP.



Main Page

The main page is where important information about your gateway and its connections are displayed. Mode (orange box below):

Running Mode:

- Protocol communications are enabled
- Configuration cannot be changed during Running Mode. If changes are needed, click the **Configuration Mode** button shown in the green box below

Configuring Mode:

- Protocol communication is stopped and no data is transmitted
- Configuration is allowed

Navigation (green box below):

You can easily switch between modes and navigate between pages (Configuration, Diagnostics, and Other pages) using the buttons on the left hand side.

RTA				www.rtaautomation.com
Real Time Auton	nation, Inc.			460ETCMC
Configuration Mode		Mai	n Page	
Main Page		Device Description: Applica	tion Description	
CONFIGURATION Network Configuration Allen-Bradley PLC		Save	Parameters	
Modbus TCP/IP Client Display Data	Network Status	Link Status	MAC Address	IP Address
DIAGNOSTICS -Select-	Ethernet Port	100Mbps, Full Duplex	00:03:F4:0A:43:CC	10.1.28.95
OTHER Select- ▼	Allen-Bradley PLC Statu Device Status: Last Read Error Code: Last Write Error Code:	JS Fatal Error: No Configurat	ion	
	LED Status:	Connection Status: No De	vices Configured / Enabled	
	Last Error Code:	Status Fatal Error: No Configurat Connection Status: No De		
	Data Mapping Status # Enabled: # of Errors: First Error:		-	



Device Configuration

The device configuration area is where you assign the device description parameter. Changes can only be made when the gateway is in Configuration Mode.

Main Page	
Device Description: Application Description	
Save Parameters	

Once you are done configuring the Description, click the **Save Parameters** button.



Network Configuration

The network configuration area is where you assign the IP address and other network parameters. Changes can only be made when the gateway is in Configuration Mode.

Once you are done configuring the Network Settings, click the **Save Parameters** button.

If you are changing the IP Address of the gateway, the change will not take effect until the unit has been rebooted. After reboot, you must enter the new IP Address into the URL.

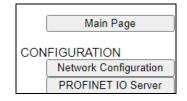
Network Configuration	Help					
Ethernet Configuration						
Ethernet MAC Address:	00:03:F4:0B:C3:02					
Ethernet Link:	Auto-Negotiate 🔻					
IP Setting:	Static IP 🔻					
IP Address:	10.1.16.40					
Subnet:	255.255.0.0					
Default Gateway:	0.0.0.0					
DNS Gateway:	0.0.0.0					
Save Parameters						

It is recommended to leave the DNS Gateway set to 0.0.0.0 and the Ethernet Link as Auto-Negotiate. If configuring the gateway to use E-mail, the DNS Gateway must be set.



PROFINET IO Server Configuration

Click the **PROFINET IO Server** button to display the configuration page.



- 1) Select which **Network Interface** to use for this PROFINET IO connection. If using single port hardware, the Network Interface will default to Ethernet Port only.
- 2) Device Name: This is the PROFINET name that is assigned by TIA Portal or Classic STEP 7.
- 3) To enable data swapping, select the required **Swap Indicator**. If the bytes appear in the wrong order, enable swapping to change the data. This swapping does *NOT* change Booleans and their ordering inside the Bit Pack.
- 4) VLAN Network ID: Enter the PROFINET VLAN Network ID to be Used for communication. This should match the VLAN configured on the PROFINET Client, or a Default Gateway should be configured.

		Network Interface	Switch M	ode (192.168.1.133	
		Device Name			
		Swap Indicator	Swap No	ne	\checkmark
		VLAN Network ID	: 0	0-4095	
		Save Pa	arameters		
-					
finet s	Slot List				
		Auto-Configure Gr	oup by Dev	ice 🗸	
nput \$	Slots (460ETC	CPS to Profinet IO)	Outpu	t Slots (Profin	et IO to 460ETCPS)
Slot	Data Size (Bytes)	Data Format	Slot	Data Size (Bytes)	Data Format
1	Disabled v	16 Bit Int 🗸	11	Disabled v	16 Bit Int 🗸 🗸
2	Disabled v	16 Bit Int 🗸	12	Disabled v	16 Bit Int 🗸 🗸
3	Disabled v	16 Bit Int 🗸	13	Disabled v	16 Bit Int 🗸 🗸
4	Disabled v	16 Bit Int 🗸	14	Disabled v	16 Bit Int 🗸 🗸
5	Disabled v	16 Bit Int 🗸	15	Disabled v	16 Bit Int 🗸 🗸
6	Disabled v	16 Bit Int 🗸	16	Disabled v	16 Bit Int 🗸 🗸
7	Disabled v	16 Bit Int 🗸	17	Disabled v	16 Bit Int 🗸 🗸
'	Disabled v	16 Bit Int 🗸 🗸	18	Disabled v	16 Bit Int 🗸 🗸
8		16 Bit Int 🗸	19	Disabled v	16 Bit Int 🗸 🗸
	Disabled v				



Note: To properly set communication to the PROFINET controller, you will need to install the GSD file that is downloadable on the configuration web page or on the CD that was shipped with the unit. For instructions on how to do this, please see the <u>Setting up the PLC- Example Using Simatic Step 7 software</u> and <u>Setting up the PLC- Example Using TIA Portal sections</u>.

WARNING:

This gateway does not support the assignment of the IP address via the IO controller function. This function must be disabled for the system to function properly.



PROFINET IO Server Slot Configuration

The bottom area of the PROFINET IO Server Configuration page lets you configure multiple input and output slots.

- 1) Profinet server supports 1248 Input bytes and 1248 Output bytes.
- 2) Data Size is configurable. Options include: 8, 16, 32, 64, and 128 Bytes.
- 3) Data Format sets the formatting of the data. Automap will use this packing size to map data to/from the other protocol.

There are three ways to configure this protocol:

- 1) Auto-Configure Group by Device (Default)
- 2) Auto-Configure Group by Data Type
- 3) Manual Mode

NOTE: You may go back and forth between modes, but when reverting from Manual Mode to either of the two Auto-Configure Modes, all changes made in Manual Mode will be discarded.

Slot	Data Size (Bytes)	Profinet IO) Data Format	Slot	Data Size (Bytes)	Data Format
1	Disabled 👻	16 Bit Int 💌	11	Disabled 💌	16 Bit Int 💌
2	Disabled 💌	16 Bit Int 🔹	12	Disabled -	16 Bit Int 🔹
3	Disabled 💌	16 Bit Int 💌	13	Disabled *	16 Bit Int 🔹
4	Disabled 💌	16 Bit Int 💌	14	Disabled 💌	16 Bit Int 👻
5	Disabled 💌	16 Bit Int 💌	15	Disabled 💌	16 Bit Int 👻
6	Disabled 💌	16 Bit Int 💌	16	Disabled 💌	16 Bit Int 💌
7	Disabled 🔻	16 Bit Int 👻	17	Disabled 👻	16 Bit Int 👻
8	Disabled 💌	16 Bit Int 💌	18	Disabled 💌	16 Bit Int 🔹
9	Disabled 💌	16 Bit Int 💌	19	Disabled 💌	16 Bit Int 💌
10	Disabled 🔻	16 Bit Int 🔹	20	Disabled -	16 Bit Int 🔻



PROFINET IO Server Slot Configuration: Auto-Configure

While in either of the two Auto-Configure Modes, the data slots themselves cannot be edited. Auto-Configure Mode looks at the other protocol and then configures the data slots to match. The Data formats will be defined after the other protocol is configured.

The data will be configured according to the following rules:

- 1) Any 8 Bit Signed/Unsigned data will be mapped as **8 Bit Int or 8 Bit Uint**, matching signs whenever possible.
- 2) Any 16 Bit Signed/Unsigned data will be mapped as **16 Bit Int or 16 Bit Uint**, matching signs whenever possible.
- 3) Any 32 Bit Signed/Unsigned data will be mapped as **32 Bit Int or 32 Bit Uint**, matching signs whenever possible.
- 4) Any 64 Bit Signed/Unsigned data will be mapped as **64 Bit Int or 64 Bit Uint**, matching signs whenever possible.
- 5) Any 32 Bit Float will be mapped as **32 Bit Float**.
- 6) Any 64 Bit Float will be mapped as **64 Bit Float**.
- 7) Any Strings will be mapped as **Short String**.

NOTE: When using a String Data Type, the 1st byte of each slot is reserved for the Length field. The remaining bytes will be used for the actual data.

- 8) Any Coils or 1/8/16/32 Bit Binary Packs will be mapped as **Binary 8 Bit Pack/Binary 16 Bit Pack/Binary 32 Bit Pack**, matching bit sizes whenever possible.
- 9) The input or output direction depends on whether it is configured as an input/read or output/write on the other protocol.
- 10) If the other protocol exceeds the number of data size supported, then nothing will be mapped. You will see all the data size values remain disabled and the main page will display the following error:

ERROR XX_460 Re-initialization (Auto-Config Failed -9)

a) To fix this error, simply decrease the amount of data you configured on the other protocol so that the max data size is not exceeded or call customer support to increase the limits.

To edit slot data sizes or formats you will need to go into Manual Configure Mode.



Auto-Configure Group by Device vs. Auto-Configure Group by Data Type

There are two different methods for Auto-Configure: Group by Device or Group by Data Type.

There are a couple of rules to keep in mind when using Auto-Configure Mode:

1) If the other protocol inside the gateway is a server, slave, or adapter protocol, then there are no differences between the Auto-Configure Modes.

Group by Device (Default Method)

Group by Device goes through the other protocol on the gateway and auto-configures the data groups on the PROFINET server for all the data points on the other protocol's first device. After it finishes with the first device, it will auto-configure all the points for the second device (if one is configured), and so on.

The data in this method is not optimized- there could potentially be a lot of wasted/unused data space, but it will be organized more logically from the master/client's point of view.

Group by Data Type

Group by Data Type goes through the other protocol on the gateway and auto-configures the data groups on the PROFINET server for all the data points within the other protocol.

Another way to view this option is to say that the data points allocated are packed together so there is very little wasted data space. The data is packed or optimized.

Example: Protocol A is a master/client protocol that has 2 devices with the same setup:

Device_1 has 1 integer scan line, 1 float scan line, 1 integer scan line- each for 1 point of data Device_2 has 1 integer scan line, 1 float scan line, 1 integer scan line- each for 1 point of data

Protocol B is a server/slave/adapter protocol that can be mapped as follows:

Group by Device - Protocol B will have 4 scan lines that will look like the following: Scan Line 1 and 2 will represent Device_1 and Scan Line 3 and 4 will represent Device_2.

Scan Line 1 => Type Integer, length of 2 Scan Line 2 => Type Float, length of 1 Scan Line 3 => Type Integer, length of 2 Scan Line 4 => Type Float, length of 1

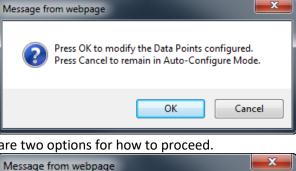
Group by Data Type - Protocol B will have 2 scan lines that will look like the following: All like data types from Device_1 and Device_2 will be combined.

Scan Line 1 => Type Integer, length of 4 Scan Line 2 => Type Float, length of 2



PROFINET IO Server Slot Configuration: Manual Mode

- 1) To transition from either of the two Auto-Configure Modes to Manual Configure Mode, click the dropdown at the top of the PROFINET IO Server Configuration page and select Manual Configure.
- 2) When prompted, click **OK** to confirm mode change or **Cancel** to remain in Auto-Configure Mode.



3) Once OK is clicked, there are two options for how to proceed.

Message fr	Message from webpage							
?	Press OK to modify the current Dat Press Cancel to Delete all Data Poin	a Points. its.						
	ОК	Cancel						

- 4) To keep the data slots that are already configured, press OK.
 - i) You would want this option if you are adding additional data slots or you want to modify the data slot(s) that already exist.
- 5) To delete the data slots that are already there and start over, press **Cancel**.
- 6) Input Slots: Select the data size, in bytes, to move data from the gateway to the controller. Then select the data format for that slot.
- 7) Output Slots: Select the data size, in bytes, to move data from the controller to the gateway. Then select the data format for that slot.



Setting up the PLC- Example Using Simatic Classic Step 7

This is how you would set up the following example in your controller.

Input	Input Slots (460PSMC to Profinet IO)			it Slots (Prof	inet IO to 460PSMC)
Slot	Data Size (Bytes)	Data Format	Slot	Data Size (Bytes)	Data Format
1	128 🗸	8 Bit Int 🗸	11	128 🗸	8 Bit Int 🗸

1) In your project, click the CPU and you should see the hardware option in the right pane. Double click on the Hardware icon.

PSMC_Project_Test C:\	mens\Step7\s7proj\PSMC_P-1		
PSMC_Project_Test	DU Hardware	CPU315-2 PN/DP(1)	

2) IF YOU HAVE ALREADY INSTALLED THE GSD FILE, SKIP TO STEP 9. OTHERWISE - Under Options, select **Install GSD Files**.

		Install GSD Files			-
≥(0) UR		Install GSD Files:	from the directory	•	
2 CPU315-2 PN/DP(1) X1 MPL/DP	-	C:\Users\Engineer\Desktop\P	New GSD Files		Browse
X2 PN-A0 X2 P1 Port 1 X2 P2 Port 2 3		File GSDML-V2.34-RTA-460PSxx-2	Release 0190219.xml 02/19/2019 12:00:00 AM	Version Languages V2.34 English	
(1) rta-460ps					
	der number				
0 ta-460ps 46 X1 Interface P1 R145 10/100 MBit/s	0P5xx	Install Sho	v Log Select All D	eselect All	
	-Byte Input	Close			Help

3) On the PROFINET IO Server configuration page, download the zip file



- 4) Browse to folder containing the GSD file.
- 5) Select the GSD file from the box and click Install.
- 6) When prompted to confirm installation because it cannot be undone, click **Yes**.

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Confirm installation of GSD fi	les 🛛 🔀
CAUTION: Installation OF GSD files continue the action?	cannot be undone. Do you still want to
Yes	No

7) Click **OK** acknowledging that the install was successful.

Install GSD File (13:4986)				
install	ation was completed successfully.			
ОК				

8) If you navigate to the right-hand side, you will see the RTA profile under: PROFINET IO->Additional Field Devices->Gateway->460PSxx

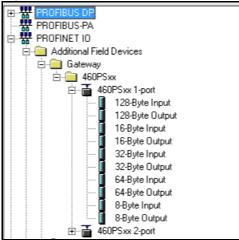
Profile:	Standard
	· · · · · · · · · · · · · · · · · · ·
⊡ "₩	PROFIBUS DP
	PROFIBUS-PA
<u>⊨</u> ₩ F	PROFINET IO
<u> </u>	Additional Field Devices
	⊨ 💼 Gateway
	🖻 💼 460PS 🗙
	🗄 📲 460PSxx 1-port
	🗄 🚡 460PSxx 2-port
	±
Ē.	Gateway

- 9) IF YOU HAVE ALREADY CONFIGURED THE PROFINET I/O CONTROLLER, SKIP TO STEP 11. OTHERWISE - Right-click on the PN-IO block and select **Insert PROFINET IO System**.
- 10) In the properties window, set the IP Address to match that of the PROFINET I/O controller and press **New** and **OK**.



Properties - Ethernet interface PN-10 (R0/S2.2)	
General Parameters	d, Idresses are suggested.
IP address: 192.168.0.1 Subnet mask: 255.255.255.0 Gateway C Do not use rout C Use router Address:	er
Subnet:	New
	Properties
	Delete
ОК	Cancel Help

11) Find the RTA device in the I/O tree. It will be under PROFINET IO->Additional Field Devices-> Gateway->460PSxx->460PSxx 1-port.



12) Once found, drag the Standard icon into the network line.



	SIMATIC : 0 UR 1 2 X1 X2 X2 P1 X2 P2 3 ·	CPU315-2 PN/DP(1) MPI/DP PN/O Port 1 Port 2	PSMC_Project_Test	
<				

13) Double-click the gateway icon to open the properties window. If not already done, uncheck the **Assign IP Address via IO controller option** (some versions already do this) and press **OK**.

Properties - ps01		
General Identification		
Short description:	ps01	
	460PSxx ID Gateway	^
Order No./ firmware:	6GK1 953-0CA00 / Z1.0	
Family:	460PSxx	
Device name:	ps01	
GSD file: ┌─Node in PROFINET II	GSDML-V2.2-RTA-460PSxx-20140317.xml Change Release Number D System	
Device number:	1 PROFINET-IO-System (100)	t.
IP address:	Ethemet	
☐ Assign IP address	via ID controller	
Comment:		
e R		2
ОК	Cancel	Help



14) To Assign the RTA gateway a Device Name click on the RTA device, click on the *PLC* tab, select *Ethernet*, then *Assign Device Name*.

🙀 HW Config - SIMATIC 300 Station						
Station Edit Insert PLC View Options Window Help						
D 🞢 🔐 🗳 🖏 	Download Upload	Ctrl+L				
	Download Module Identification Upload Module Identification to PG Faulty Modules					
2 X1 X2 X2 P1 <u>X2 P2</u> <u>3</u>	Module Information Operating Mode Clear/Reset Set Time of Day Monitor/Modify Update Firmware Save Device Name to Memory Card	Ctrl+D Ctrl+I	PROFINET-IO-System (100)			
	Ethernet	•	Edit Ethernet Node			
(1)	PROFIBUS Save Service Data	•	Verify Device Name Assign Device Name			

15) Click the **Assign name** button to give the RTA gateway a name. This name will appear on the RTA PROFINET configuration page. If you would like to assign your own name simple right click on the RTA device and select the objects properties.

Assign device r	name					×
Device name:	rta-460ps		•	Device	460PSxx	
Available devic	es:					
IP address	MAC address	Device type [Device name		Assign name	1
192.168.0.10	00-03-F4-09-8C-49	460PSxx r	ta-460ps		Node flashing test Duration (seconds): Flashing on	3
Show only	devices of the same ty	pe 🔲 Display or ort	nly devices withou	t names		
Close]					Help



16) Expand the Standard node on the right panel to show the available modules to insert (Refer to the picture in Step 11).

Input	Slots (460PS	SMC to Profinet IO)	Output Slots (Profinet IO to 460PSMC)		
Slot	Data Size (Bytes)	Data Format	Slot	Data Size (Bytes)	Data Format
1	128 🗸	8 Bit Int 🗸	11	128 🗸	8 Bit Int 🗸

To match the above configuration in the 460 gateway, add one 128-byte input module to slot 1, and one 128-byte output module to slot 11.

Siemens PLC Configuration:

(🔪 (1) ps01					
Slot	🚺 Module	Order number	I address	Q address	Diagnostic address:	Comment
0	ps01	66K1 953-0CAU			2042*	
27	Interface				2041*	
F1	🚦 R.145 10/100				2040*	
1	🚦 128 bytes I		0127			
2						
3						
4						
5						
6						
7						
8						
9						
10	_					
11	🚦 128 bytes O			0127		
12						
13						

17) When finished, click the Save and Compile button and then the Download to PLC button.



NOTE: When using a Short String Data Type, the 1st byte of each slot is reserved for the Length field. The remaining bytes will be used for the actual data.

Terminology Note and Example: I addresses refer to input, Q addresses refer to output, %B refers to bytes and %W refers to words. So in this case, %IBO would be used to represent how many bytes to read starting from %IB1 up to %IB127. Likewise, %QBO would be used to represent how many bytes of information to write starting from %QB1 up to %QB127.

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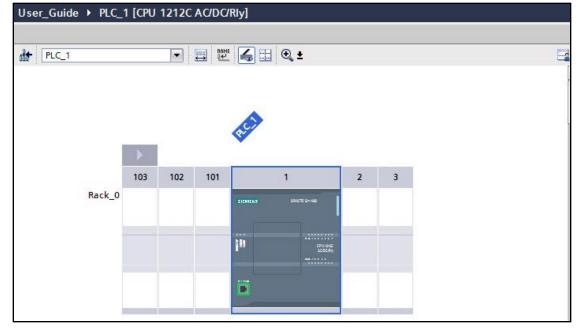


Setting up the PLC- Example Using TIA Portal

This is how you would set up the following example in your controller.

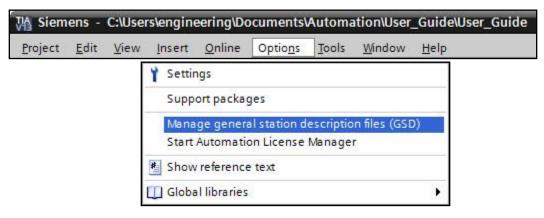
[Input \$	Slots (460PS	SMC to Profinet IO)	Outpu	it Slots (Prof	inet IO to 460PSMC)
	Slot	Data Size (Bytes)	Data Format	Slot Data Size (Bytes) Data Fo		Data Format
	1	8 🗸	16 Bit Uint 🗸	11	32 🗸	32 Bit Int 🗸
	2	128 🗸	32 Bit Uint 🗸	12	Disabled 🗸	16 Bit Int 🗸

1) In your project, click the Device View tab and select your PLC.



2) IF YOU HAVE ALREADY INSTALLED THE GSD FILE, SKIP TO STEP 9.

OTHERWISE - Under Options, select Manage general station description file (GSD).





3) On the RTA PROFINET IO Server configuration page, download the zip file

GSDML and Graphic Files

GSDML-V2.35-RTA-460PS-20190930.zip

- 4) Browse to folder containing the GSD file.
- 5) Check the box to the left of the imported path and click **Install**.

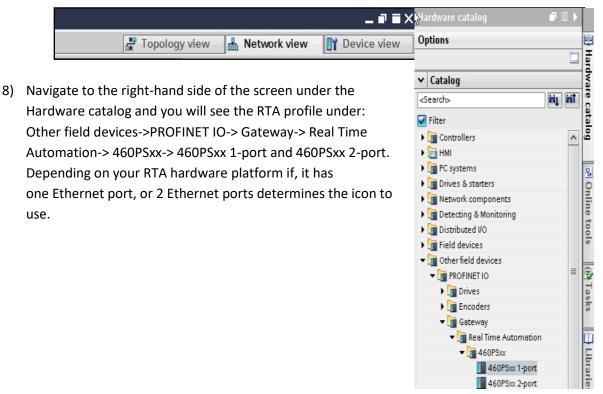
Manage gener	al station description files				×
Source path:	C:\Users\engineering\Desktop				
Content of in	nported path				
File		Version	Language	Status	
GSDML-V2.3	34-RTA-460PS	V2.34	English	Already installed	

6) Click **Close** when it was installed successfully.

IS	tallation result	
	Message	
•	Installation was completed successfully.	



7) Click the Network View tab in your project.



9) Drag the 460PSxx 1-port next to the PLC, click on the <u>Not Assigned</u> and select the PLC to connect to.

PLC_1	rta-460ps
CPU 1212C	460PSxx 1-port
	Not ass Select IO controller
	PLC_1.PROFINET interface_1

10) Once the RTA device is in the network click the Device view tab.

🚽 Topology view	📥 Network view	Device view	
-----------------	----------------	-------------	--

11) From the dropdown menu select rta-460ps. Right click on the RTA device to select Properties.

dt-	rta-460ps	- =	• 📑
-	<select device=""></select>		^
	PLC_1 rta-460ps		=

- 12) Go down to the Ethernet addresses.
- 13) Be sure that the "*IP address is set directly at the device*" option is selected and **uncheck** the "Generate PROFINET device name automatically."

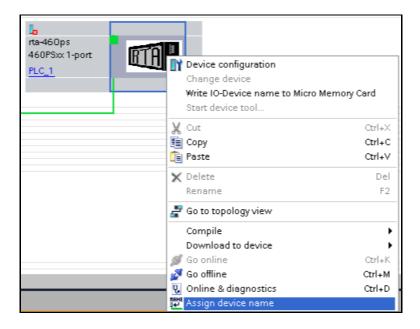
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- a. *The **PROFINET Device Name** field is the name to assign to the RTA gateway
- b. *Make sure the PROFINET device and the gateway are on the same network.

rta-460ps [Module]		
General IO tags Sys	tem constants Texts	
▼ General Catalog information	Ethernet addresses	
▼ PROFINET interface [×1]	Interface networked with	
General Ethernet addresses	Subnet:	PN/IE_3
Advanced options		Add new subnet
Interface options Real time settings	IP protocol	
IO cycle • RJ45 10/100 MBit/s [X1 P1]		
Hardware identifier	Use IP protocol	Set IP address in the project
Identification & Maintenance Hardware identifier		IP address: 10 . 1 . 0 . 1
		Subnet mask: 255 . 255 . 0 . 0
		Use router
		Router address: 0 . 0 . 0 IP address is set directly at the device
		0
	PROFINET	
		Generate PROFINET device name automatically
	PROFINET device name	rta-460ps
	Converted name: Device number:	rta-460ps
		L.

14) Right click on the RTA device and select the Assign device name.





15) Select the RTA device and click the **Assign name** button to give the RTA a valid name on the network. Once the RTA gateway is in run mode this name will appear on the PROFINET web page.

	ce name.					
		Configured PROF	INET devi	ce		
and the second second		PROFINET device	e name:	rta-460ps		•
		Devi	ice type:	460PSxx 1-port		
		Online access				
		Type of the PG/PC in	nterface:	PN/IE		•
		PG/PC in	nterface: []	🔊 ASIX AX88772 USB2.0	<mark>) to</mark> Fast Ethernet Adapt.	. 🔻 🖲 💽
		Device filter				
5		Device filter				
		🛃 Only show o	devices of the	e same type		
		Only show o	devices with	bad parameter settings		
		Only show o	devices with	outnames		
	Accessible dev	ices in the network:				
	Accessible dev IP address		Device type	PROFINET device name	Status	
	-	MAC address	Device type RTA	PROFINET device name rta-460ps	Status	
	IP address	MAC address				
.	IP address	MAC address				
	IP address	MAC address				
Flash LED	IP address	MAC address				
Flash LED	IP address	MAC address				

16) To match the above configuration in the 460 gateway, add one 8-byte input module to slot 1, one 128-byte input module to slot 2, and one 32-byte output module to slot 11.

Input	Slots (460PS	SMC to Profinet IO)	Outpu	it Slots (Prof	inet IO to 460PSMC)
Slot	Data Size (Bytes)	Data Format	Slot	Data Size (Bytes)	Data Format
1	8 🗸	16 Bit Uint 🗸	11	32 🗸	32 Bit Int 🗸
2	128 🗸	32 Bit Uint 🗸	12	Disabled V	16 Bit Int 🗸



17) Expand the Module list under the catalog on the right panel to show the available modules to insert into the device overview slots.

lest_Setup → PLC	C_1 [CPU 1212C A0/D0/RI	/] ▶ Distributed VO ▶ PROF							
-			🚽 Topology v	iew	h Network	view	Device vie	w	Options
os01		Device overview							
	^	Module	Rack	Slot	I address	Q addr	Туре		✓ Catalog
		▼ ps01	0	0			Standard	~	<search></search>
22.7		Interface	0	0 ×1			ps01		Filter
PS01		8 bytes I_1	0	1	18		8 bytes I		Head module
83		128 bytes I_1	0	2	68195		128 bytes I		✓ Module
			0	з					128 bytes l
			0	4				=	
			0	5					16 bytes l
			0	6					16 bytes O
			0	7					32 bytes l
			0	8					32 bytes O
		•	0	9				1	🚺 64 bytes l
			0	10					🚺 64 bytes O
		32 bytes O_1	0	11		132	32 bytes O		🚺 8 bytes I
			0	12					🚺 8 bytes O
			0	13					
			0	14					
			0	15					

To insert a module, double click to add it to the next available slot.

Terminology Note and Example: I addresses refer to input, Q addresses refer to output, %B refers to bytes and %W refers to words. So in this case, you would use %IB1-8, %IB68-195 and %QB1-32 to access the data to/from the gateway in the PLC.

18) the Network view tab, click the port of PLC, click the Compile button and Download to Device button (in red).

📑 📑 🔚 Save project 📕 🐰 🏥 🛅 🗙 🍤 🖢 🤆	: 🔚 🔃 🚹 🖳 🙀 💋 Go online 🖉 Go offline
------------------------------------	--------------------------------------

19) Once everything is downloaded to the PLC there will be a green check box on both devices, then click **Go Online** (see red box).

	4 IO 9	ystem: PLC_1.PROFINET IO-	System (1
PLC_1 CPU 1212C	ps01 Standard PLC_1		
P	LC_1.PROFINET IO-Syste		

NOTE: When using a Short String Data Type, the 1st byte of each slot is reserved for the Length field. The remaining bytes will be used for the actual data.

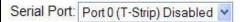
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BACNet MS/TP Manager Configuration

Click the BACnet MSTP Manager button to access the configuration page.

1) **Serial Port**: Select which serial port is being used for communication. This port must be configured on the Port Configuration page. If it has not yet been configured, it will display *Disabled* after the Port description in this dropdown.



- 2) Enter a unique **Instance** identifier for the gateway. This Instance must be unique on the BACnet MS/TP network.
- 3) Enter a unique **MAC** identifier for the gateway. This MAC must be unique on the BACnet MS/TP network.
- 4) Max Master: Enter the maximum MAC ID that the gateway will communicate with on the BACnet MS/TP network. This value should be equal to or greater than the largest MAC ID on the MS/TP Network. The gateway cannot communicate with any MAC ID that is greater than the value entered in this field. In an ideal network, this should match the other devices on the BACnet MS/TP network.
- 5) Enter a **Name**, **Description** and **Location** for the gateway. These are used to identify the gateway on the BACnet MS/TP network.
- 6) **Delay Between Messages**: Enter the length of time to delay between read and write scan line requests (ms).
- 7) **Response Timeout**: Enter the amount of time the gateway should wait before a timeout is issued for a read/write request(s).
- 8) **Dependency Protocol**: If enabled, BACnet MS/TP communication will stop if communication to the selected protocol is lost.

BACnet MS/TP Master Configuration			Help
Serial Port:	Serial Port disabled 🗸		
Instance:	50	0-4194302	
MAC:	1	0-127	
Max Master:	10	1-127	
Name:	Gateway Name		
Description:	Gateway Description		
Location:	Gateway Location		
Delay Between Messages:	100	0-10000 ms	
Response Timeout:	1	1-60 s	
Dependency Protocol:	None 🗸		
Save Parameters			



BACnet MS/TP Manager Device Configuration

The bottom area of the BACnet MS/TP Manager Configuration page lets you configure up to 32 external BACnet MS/TP devices.

1) To add additional Slave connections, click the -Select- dropdown menu under BACnet MS/TP Manager Device List and select **Add Generic Slave** option.



- a. If you are configuring multiple devices click << or >> to navigate to another device.
- b. To create a new slave with the same parameters already configured from another slave, click the -Select- dropdown and select the **Add from BACnet MS/TP X** option (where X represents the slave you wish to copy parameters from). Once created, you can make any additional changes needed to that new slave.
- c. To remove a device, navigate to the slave to delete using the << and >> buttons and click the **Delete Slave** button.
- d. Click **Save Parameters** to save your changes before a restart or going to another configuration page.
- 2) The **Enable** check box should be selected for the device.
- 3) Enter a **Device Label** to identify the device within the gateway.
- 4) Enter the unique **Instance** that matches the slave. If this value doesn't match, the gateway will timeout.
- 5) **Bit Pack:** Select the formatting of the Binary Input/Output/Value Objects. Automap will use this packing size to map binary objects to/from the other protocol. The bit pack selection here should match that of the other protocol. The starting address is considered Bit 0 and is the low-order bit.
- 6) **Priority Array:** Select the Priority Array index to use for the Writeable Commandable BACnet Objects.
- 7) Enter the number of Read Scan Lines and Write Scan Lines.
- 8) Click the **Generate Scan Lines** button to have the read and write scan lines auto-generate for you. You may manually configure the read and write scan lines after they have been generated.

Enable	able BACnet MS/TP Slave 1							
Device La	bel BM01	Instance 1 0-4194302						
Bit Pack 1 Bit 🗸 Bi	nary Input / Output / Value Only	Priority Array 16 🗸						
# of Read Scar	n Lines 0 0-100	# of Write Scan Lines 0 0-100						
Generate Scan Lines								
View R	ead Scan Lines	View Write Scan Lines						



Configuring Read Scan Lines

Follow these steps to manually configure Read Scan Lines.

- 1) Select **View Read Scan Lines** if not already selected.
- Select an Object Type for each Scan Line. Options include: Analog Input, Analog Output, Analog Value, Binary Input, Binary Output, Binary Value, and Multi-State Input, Multi-State Output, Multi-State Value, CSV (CharacterString Value).
- 3) Enter a Starting Object.
- 4) Enter the # of consecutive objects to read for that object type. You can enter a value of 1 to 128.

Line #	Object Type	Starting Object	# of Objects	
1	Analog Input 🔹	1	1	

Configuring Writes Scan Lines

Follow these steps to manually configure Write Scan Lines.

- 1) Select View Write Scan Lines if not already selected.
- 2) Select an Object Type for each Scan Line. Options include: Analog Output, Analog Value, Binary Output, Binary Value, Multi-State Output, Multi-State Value, and CSV (CharacterString Value).
- 3) Enter a Starting Object.
- 4) Enter the # of consecutive objects to write for that object type. You can enter a value of 1 to 128.

Line #	Object Type	Starting Object	# of Objects
1	Analog Output	1	1



Mapping - Transferring Data Between Devices

There are 5 ways to move data from one protocol to the other. You can combine any of the following options to customize your gateway as needed.

Option 1 – Data Auto-Configure Mappings: The gateway will automatically take the data type (excluding strings) from one protocol and look for the same data type defined in the other protocol. If there isn't a matching data type, the gateway will map the data to the largest available data type. See Data Auto-Configure section for more details.

Option 2 – String Auto-Configure: The gateway will automatically take the string data type from one protocol and map it into the other. See String Auto-Configure section for more details.

Option 3 – Manual Configure Mappings: If you don't want to use the Auto-Configure Mappings function, you must use the manual mapping feature to configure translations.

Option 4 – Manipulation/Scaling: You can customize your data by using math operations, scaling, or bit manipulation. See Data Mapping-Explanation section for more details.

Option 5 – Move Diagnostic Information: You can manually move diagnostic information from the gateway to either protocol. Diagnostic information is not mapped in Auto-Configure Mappings Mode. See Diagnostic Info section for more details.

Going from Manual Mapping to Auto-Mapping will delete ALL mappings and manipulations configured.



Display Mapping and Values

The Display Data and Display String pages are where you can view the actual data for each mapping that is set up.

Display Data

Click the **Display Data** button to view how the data is mapped and what the values of each mapping are.



Here you will see how each data point (excluding strings) is mapped. To view, select the device from the dropdown menu and click **View** to generate the information regarding that device. Then select either the **Protocol 1 to Protocol 2** or **Protocol 2 to Protocol 1** button, correlating to the direction you wish to see the data.

Display Data	Edit Mapping View as Text
Select a Device Modbus TCP Server IP Address: 0.0.0.0 View	
Protocol 1 to Protocol 2	Protocol 2 to Protocol 1



This page is very useful when verifying that all data is mapped somehow from one protocol to another. If a data point is not mapped, it will display on this page in a yellow highlighted box. The Display Data page will display up to 200 mappings per page, simply navigate to the next page for the additional mapping to display.

Mo	dbus RTU to BACne	et/IP			BACnet/IP to Modbu	us RTU
			1 > Displaying 1-201 of 3	> 300		
	Modbus RTU		460MMBS →→		BACnet/IP	
Name	Valu	e (Hex)	Manipulation	Name	Value	(Hex)
400001			~~	AI1		
400002			→→	AI2	Mapping Disa	abled for Point
400003			→→	AI3		

In the above example, we see the following:

- Modbus register 400001 from Slave 1 is being mapped to Al1 on BACnet
- Nothing is being moved from Modbus register 400002 to AI2 on BACnet because the mapping is disabled
- Modbus register 400003 from Slave 1 is being mapped to AI3 on BACnet

NOTE: If a data point is mapped twice, only the first instance of it will show here. EX: If Modbus 400001 & 400040 from Slave 1 are both mapped to Al1, only 400001 will show as being mapped to Al1.

If there are values of "--" on this page, it indicates that the source has not yet been validated and no data is being sent to the destination.

The example below reflects the Modbus to PLC flow of data. The Modbus (left side) is the source and the PLC (right side) is the destination.

- The 460 gateway has received valid responses from Modbus registers 400001- 400005 and therefore can pass the data on to the PLC tag called MC2PLC_INT.
- The 460 gateway has NOT received valid responses from Modbus register 400011 & 400012. As
 a result, the data cannot be passed to the PLC tag ETC01_GN0_INT2 and indicates so by using "- "in the value column of the table.



Display Data	1					Edit Mapping View as Text
Select a Device	Modbus TC	P Server IP Address	s: 10.1.16.16	✓ View		
1	Modbus TCP/II	P to PLC		F	LC to Modbus	TCP/IP
				1 >> g 1-7 of 7		
	Modbus 1	ICP/IP		смс	PLC	
Name		Value (Hex)	Manip	ulation Name	Valu	ıe (Hex)
400001	15	0x000F	→ →	ETC01 MC2PLC_INT[0]	15	0x000F
400002	1495	0x05D7	→→	ETC01 MC2PLC_INT[1]	1495	0x05D7
400003	1	0x0001	→→	ETC01 MC2PLC_INT[2]	1	0x0001
400004	23	0x0017	→ →	ETC01 MC2PLC_INT[3]	23	0x0017
400005	3	0x0003	→→	ETC01 MC2PLC_INT[4]	3	0x0003
400011			→→	ETC01 ETC01_G2N0_INT[0]		
400012			→ >	ETC01 ETC01_G2N0_INT[1]		

To view the actual data mappings, click the **Edit Mapping** button. For more details, see the Data Mapping-Explanation section.

To view the data mappings purely as text, click the **View as Text** button. For more details, see the View Data Mapping as Text section.



Display String

Click the **Display String** button to view what the values of each Parsing and/or Concatenating strings are, you can also click on the Edit Mapping to view the mapping of each string.

	Main Page
CON	FIGURATION
	Network Configuration
	Port Configuration
	ASCII
	Allen-Bradley PLC
_	Display Data
L F	Display String
	Restart Now
DIAG	NOSTICS
	-Select-
отн	ER -Select-

To view the source or destination groups from a string, click the dropdown menu to generate the information regarding that device. The string data will be displayed in both Hex and ASCII (only the ASCII data is sent). The example below shows data that is coming from the source device. A group will be displayed for each Parsing/Concatenating String field that is configured.

Dis	play S	tring	g												Edit Mapping View as Text
Sele	ct a Gro	oup [Src:	Lin	le 1	Bai	COC	le S	can	ner		~	and a String Barcode Scanner 🗸	(11 bytes)	
	0000:	68	65	6C	6C	6F	20	77	6F	72	6C	64	hello world		

In the Group drop down, "Line1" is defined on the ASCII Device configuration page and "Barcode Scanner" is defined in the ASCII Parsing configuration.

Enable	ASCII Device 1						
Po	rt Port 1 (DB9) 🗸		Device Label Line1				
LED Inactivit	y 0 0-60000 s	Opera	ation Mode Mark Data New	on New Messa	age 🗸		

Field	Start Location	Length	Data Type	Internal Tag Nam	ne
1:	1	0	String 🗸	Barcode Scanner	



If there are values of "Data Not Valid "on this page, it indicates that the source has not been validated yet and no data is being sent to the destination.

Display String	Edit Mapping
	View as Text
Select a Group Src: Line 1 Barcode Scanner and a String Barcode Scanner (0 bytes)	
Data Not Valid	

NOTE: You can view the whole string data by clicking on **Diagnostics Info** drop down and navigating to ASCII Diagnostics page. You will also have to select the port you want to view in the dropdown below ASCII.

Diagnostics	6
ASCII	View
Port 1 (DB9) 🗸	View

To view the string mappings, click the **Edit Mapping** button. For more details see the **String Mapping-Explanation** section.

Display String	Edit Mapping
	view as Text
Select a Group Src: Line 1 Barcode Scanner v and a String Barcode Scanner v (11 byte	es)
0000: 68 65 6C 6C 6F 20 77 6F 72 6C 64 hello world	

NOTE: Only String data types can be mapped to another String data type.

String Mapping Configuration		Help	
Manual Configure # of Mappings to Configure: 1 0-250 Set Max # of Mappings			
Enable	Mapping 1		
Source		Destination	
Group: Line 1 Barcode Scanner	• • -> • •	Group: ETC01 ETC01_G2N0_STRIN V String: ETC01_G2N0_STRING V	

To view the string mappings purely as text, click the **View as Text** button. For more details see the **View String Mapping** as Text section.

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Display String use case

Sending a message of "RTA,Support,Rocks" from an ASCII device to the RTA unit. The ASCII Parsing Configuration would look like my example below. There are more detailed examples of what all the fields represent in the ASCII Parsing section.

	ASCII Device 1 (Line1)				
Max	Number of Fields	: 3	1-50 Min Number of Fields: 1 1-50		ber of Fields: 1 1-50
		Parsing D)elimiter:	, 44 0x20	 ✓
			Update	Fields	
Field	Start Location	Length	Data	а Туре	Internal Tag Name
1:	1	0	String	~	Header 1
2:	1	0	String	~	Header 2
3:	1	0	String	~	Header 3

The message is broken up into 3 "Groups" or Parsing fields.

Display String		Edit Mapping View as Text
Select a Group Src: Line1 Header 1	and a String Header 1 V (3 bytes)	
0000: 52 54 41	RTA	
Display String		Edit Manning
Display String		Edit Mapping View as Text
Select a Group Src: Line1 Header 2	✓ and a String Header 2 ✓ (7 bytes)	
0000: 53 75 70 70 6F 72 74	Support	
Display String		Edit Mapping
Display outing		View as Text
Select a Group Src: Line1 Header 3	✓ and a String Header 3 ✓ (5 bytes)	
0000: 52 6F 63 6B 73	Rocks	

To view the Entire message, click on the Diagnostic drop down, select Diagnostics Info. Select ASCII, click view, select your Port. Whole data will be in the Last Message Sent Diagnostic box.

Diagnostica	Last Message Sent (17 bytes)	
Diagnostics	0000: 52 54 41 2C 53 75 70 70 0016: 73	6F 72 74 2C 52 6F 63 6B RTA,Support,Rock
ASCII View Port 1 (DB9) View	0010; 75	5

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Data and String Mapping – Auto-Configure

The Auto-Configure function looks at both protocols and will map the data between the two protocols as best as it can so that all data is mapped. Inputs of like data types will map to outputs of the other protocols like data types first. If a matching data type cannot be found, then the largest available data type will be used. Only when there is no other option is data truncated and mapped into a smaller data type.

If the Auto-Configure function does not map the data as you want or you want to add/modify the mappings, you may do so by going into Manual Configure mode.

The following are examples of the Auto-Configure function.

1) This example shows a common valid setup.



- a. Both Source values were able to be mapped to a corresponding Destination value.
- 2) This example shows how Auto-Configure will make its best guess.

Source	Destination
8-bit Sint	8-bit Sint
16-bit Int	16-bit Int
32-bit Uint	32-bit Uint
32-bit Float	32-bit Uint

 a. The 32-bit Float from the Source location could not find a matching Destination data-type. After all other like data types were mapped, the only data type available was the 2nd 32-bit Uint data type. Auto-Configure was completed even though the data in the Float will be truncated.



Data Mapping – Explanation

Below are the different parts that can be modified to make up a data mapping.



- 1) Enable (red box above): Check to enable mapping. If not checked, this mapping is skipped.
- 2) Source Field (yellow box above):
 - a) Group Select the data group you set up in the protocol config to use for this mapping.
 - b) Start This is the starting point for this mapping.
 - c) End This is the final point to be included for this mapping.
- 3) Manipulation Area (green box above):
 - a) Enable the Data Manipulation. This can be enabled for any mapping.
 - b) Click Add Math Operation for each operation needed. Up to 3 are allowed unless you are using the Scale, Set Bit, or Invert Bit functions. If using Scale, Set Bit, or Invert Bit, then only 1 operation is allowed.
 - c) Select the Operation(s) to perform.
 - i) Math Operations are performed in the order they are selected.
 - ii) If more than one point is selected on the source, the Math Operations will be performed on every point.
 - d) Enter the value(s) for the operation.



Example of Add (similar for Subtract, Multiple, Divide, and MOD). This will add a value of 10 to the source field before it is written to the destination field.

V	Enable	Manip	ulation
	Scale		~
Src 🗌	1	to	10
Dst	1	to	100

Example of Scale. This will scale the source values from 1-10 into 1-100 for the destination.

	🗹 Enable M	lanipulation
	Set Bit	*
Src		Dst
1	0	5
	(0-15)	(0-15)

Example of Set Bit (similar to Invert Bit). This will take the value of the Oth source bit and copy it into the value of the 5th destination bit.

- 4) Destination Field (blue box above):
 - a) Group Select the data group you set up in the protocol config to use for this mapping.
 - b) Start This is the starting point for where the data is being stored.
 - c) End The End point is derived from the length of the source and cannot be modified.
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Data Mapping – Adding Diagnostic Information

Data Mapping offers 5 different types of information in addition to any scan lines specified for each protocol.

IMPORTANT NOTE: Only add Diagnostic Information **AFTER** both sides of the gateway have been configured. If changes to either protocol are made after diagnostic information has been added to the mapping table, it is necessary to verify all mappings. Remapping may be necessary.

1) Temporary Ram (Int64)

- a) This offers five levels of 64bit Integer space to assist in multiple stages of math operations. For example, you may wish to scale and then add 5. You can set up a single translation to scale with the destination as the temporary ram. Then another translation to add 5 with the source as the temporary ram.
- b) The gateway will automatically convert the Source to fit the Destination, so there is no need for Int 8, 16, 32 since the 64 may be used for any case.

🗹 Enable			Mapping 1	
	Source	Enable Manipulation		Destination
Group: Tempora Start: Ram0 End: Ram0	ary RamD (Int64)	Src 1 Dst 1	to 10 to 100	Group: Temporary Ram0 (Int64) Start: Ram1 End: Ram1
Enable			Mapping 2	
	Source	🗹 Enable	Manipulation	Destination
Group: Tempora Start: Ram1 End: Ram1	ary Ram0 (Int64)	Add Add Ma	▼ 5 th Operation	Group: Temporary Ram0 (Int64)

In this example, Ram0 is scaled into Ram1. Ram1 is then increased by 5 and stored into Ram2. Ram0 and Ram2 could be considered a source or destination group.

2) Temporary Ram (Double)

a) This is like the Temporary Ram (Int 64), except manipulations will be conducted against the 64bit floating point to allow for large data.

3) Ticks Per Second

a) The gateway operates at 200 ticks per second. This equates to one tick every 5ms. Thus, mapping this to a destination will give easy confirmation of data flow without involving one of the two protocols. If data stops on the destination end, then the RTA is offline.

Enable Mapping 1			
Source	Enable Manipulation	Destination	
Group: Ticks Since Powerup (Uint32) Start: Since Powerup End: Since Powerup	• • -> • •	Group: BS01 Al1 (Float) Start: Al1 Contemporation Al1	

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4) Heartbeat 100ms Update

a) The Heartbeat 100ms Update variable can be used as a heartbeat that updates once every 100ms. The variable starts at 0 on gateway startup and increments by 1 every 100ms. This can be mapped into a destination on one of the available protocols to monitor the gateways connection status. If the value stops updating every 100ms the gateway is offline.

Z Enable	Mapping 1				
Source	Enable Manipulation	Destination			
Group: Heartbeat 100ms Update (Uir V		Group: ETC01 Heartbeat (Int32) V			
Start: 100ms Update v	$\circ \circ \longrightarrow \circ \circ$	Start: Heartbeat			
End: 100ms Update 🗸	•	End: Heartbeat			

5) Heartbeat 1000ms Update

a) The Heartbeat 1000ms Update variable can be used as a heartbeat that updates once every 1000ms. The variable starts at 0 on gateway startup and increments by 1 every 1000ms. This can be mapped into a destination on one of the available protocols to monitor the gateways connection status. If the value stops updating every 1000ms the gateway is offline.

Z Enable	Enable Mapping 1				
Source		Enable Manipulation	Destination		
Group: Heartbeat 1000ms Update (Ui 🗸			Group: ETC01 Heartbeat (Int32) V		
Start: 1000ms Update 🗸 🗸	•	$\circ \longrightarrow \circ \circ$	Start: Heartbeat v		
End: 1000ms Update V			End: Heartbeat		

6) XY_NetBmpStat

a) If a protocol is a Client/Master, there is a Network Bitmap Status that is provided on the Diagnostics Info page under the Variables section.

Modbus RTU Master	
Device Status	
Connected and Running	
LED Status	
Connection Status:	Connected
Variables	
Network Bitmap Status:	0x0000001f

- b) Since a Client/Master may be trying to communicate with multiple devices on the network, it may be beneficial to know if a Server/Slave device is down. By using this Network Bitmap Status, you can expose the connection statuses of individual devices. **Values shown are in HEX.**
 - i) 0x0000002 shows that only device 2 is connected
 - ii) 0x00000003 shows that only devices 1 and 2 are connected
 - iii) 0x0000001f shows that all 5 devices are connected (shown in image above)



c) There are multiple ways to map the NetBmpStat.

Option 1: Map the whole 32bit value to a destination. Example below shows the NetBmpStat is going to an Analog BACnet object. Using a connection of 5 Modbus Slave devices Al1 will show a value of 31.0000. Open a calculator with programmer mode and type in 31, this will represent bits 0 - 4 are on. This mean all 5 devices are connected and running.

If using an AB PLC with a Tag defined as a Dint, then expand the tag within your RSlogix software to expose the bit level and define each bit as a description such as device1, device2, etc.

C Enable	le Mapping 1						
Source		Enable Manipulation	Destination				
Group: MM NetBmpStat (Uint32) Start: NetBmpStat Contemp Stat NetBmpStat Ne	•	• • • •	Group: BS01 Al1 (Float) Start: Al1 Contemporation Al1				

Option 2: You can extract individual bits from the NetBmpStat by using the Set Bit Manipulation and map those to a destination. You'll need a mapping for each device you want to monitor. Example below shows Modbus device 2 (out of 5) is being monitor to a BACnet Binary Object. You can define the object in the BACnet Name configuration.

Enable Mapping 1						
Source	Enable Manipulation	Destination				
Group: MM NetBmpStat (Uint32) Start: NetBmpStat End: NetBmpStat	Set Bit Src Dst 1 0 (0-31) (0)	Group: BS01 BI1 (Bit1) Start: BI1 Find: BI1				



7) Status_XY

a) There are two Statuses provided, one for each protocol. This gives access to the overall status of that Protocol. Each Bit has its own meaning as follows:

Commo	on Status:	0x000000FF	(bit 0-7)1 st byte
Hex:	Bit Position:	Decimal:	Explanation:
0x00	0	0	if we are a Slave/Server
0x01	0	1	if we are a Master/Client
0x02	1	2	connected (0 not connected)
0x04	2	4	first time scan
0x08	3	8	idle (usually added to connected)
0x10	4	16	running (usually added to connected)
0x20	5	32	bit not used
0x40	6	64	recoverable fault
0x80	7	128	nonrecoverable fault

For this example, the ETC Status is mapped to a PLC tag called PLC_Status

		PLC t	o Modbus TCI	P/IP			Modbus TCP/	IP to PLC
			PLC		460ETCMC €€		Modbus T	CP/IP
Nam	ne		Valu	e (Hex)	Manipulatio	n Name	Va	lue (Hex)
PLC_St	tatus		19	0x00000013	* *	ETC Status	19	0x00000013
Examp	le: E	TC St	tatus is Ox	00000013 (19			break down	
	He	<	Bit	Decimal	Exp	lanation		
	0x0	-	0(on)	1	if we are	e a Mas	ter/Client	
	0x0	_	1(on)	2	connected	l (0 no ⁻	t connecte	d)
	<u>0x1</u>		4(on)	16	running (usuall	y added to	connected)
	Tot	al:	0x13	19				
Extei	rnal	l Fa	ults:		0x0000FF	00 (bi	t 8-15)2 ⁿ	^d byte
Hex:	Bi	t Po	sition:	Decimal:	Expl	anatio	n:	
0x00		8		0	loc	al con	trol	
0x01		8		256	rem	notely :	idle	
0x02		9		512			faulted	
0x04		10		1,024			to depende	-
0x08		11		2,048	Iau	ilted di	ue to depe	ndency
Reco	vera	able	e Fault	s: 0x00F	F0000 (b:	it 16-2	23)3 rd byt	e
Hex:	Bi	t Po	sition:	Decimal:	Expl	anatio	<u>n:</u>	
0x01			16	65 , 536	6 rec	overab	le fault -	timed out
0x02			17	131,07	72 rec	overab	le fault -	Slave err

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Non-Recoverable Faults 0xFF000000 (bit 24-31)4th byte

Hex:	Bit Position	: Decimal:	Explanation:
0x01	24	16,777,216	nonrecoverable fault - task fatal err
0x02	25	33,554,432	nonrecoverable fault - config missing
0x04	26	67,108,864	nonrecoverable fault - bad hardware port
0x08	27	134,217,728	nonrecoverable fault - config err
0x10 0x20	28 29	268,435,456 536,870,912	Configuration Mode No Ethernet Cable Plugged In

For this example, the MC Status is mapped to a PLC tag called MC_Status

	PLC to Modbus T	CP/IP			Modbus TCP/II	P to PLC
	PLC		460ETCMC		Modbus TC	P/IP
Name	Val	ue (Hex)	Manipulation	Name	Val	ue (Hex)
MC_Status	65601	0x00010041	*	MC Status	65601	0x00010041

Example: MC Status is 0x00010041 (65601 decimal), here is the break down, we know that bytes 1 and 3 are being used, so here is the break down,

Commo	n Status	:	
Hex:	<u>Bit:</u>	Decimal:	Explanation:
0x01	0(on)	1	if we are a Master/Client
0x40	6(on)	64	recoverable fault
Recov <u>Hex:</u>	erable F <u>Bit:</u>	'aults: <u>Decimal:</u>	Explanation:
0x01	16	65,536	recoverable fault - timed
0x0100	11	65,601	

Total:



String Mapping – Explanation

Below are the different parts that can be modified to make up a string mapping.

String data types can only be mapped to other string data types. There is no manipulation that can be done on the string.

Enable	Mapping 1	3.
Source		Destination
Group: Line 1 Barcode Scanner		Group: ETC01 ETC01_G2N0_STRIN♥ String: ETC01_G2N0_STRING ♥

- 1) Enable (red box above): Check to enable mapping. If not checked, this mapping is skipped.
- 2) Source Field (yellow box above):
 - a) Group Select the string data group you set up in the protocol config to use for this mapping.
 - b) String This is the string used for this mapping.
- 3) Destination Field (green box above):
 - a) Group Select the string data group you set up in the protocol config to use for this mapping.
 - b) String This is the string where the data is being stored.



Mapping - Auto-Configure Mode to Manual Configure Mode

To transition from Auto-Configure Mapping Mode to Manual Configure Mode, click the dropdown at the top of the Mapping Configuration page and select Manual Configure.

After you click this button, you will be prompted to confirm if this is really what you want to do.



Click **OK** to proceed to Manual Configure Mode or click **Cancel** to remain in Auto-Configure Mappings Mode.

Once OK is clicked, there are 2 options on how to proceed from here.

Message from webpage	x
Press OK to keep the current Mappings Press Cancel to Delete all Mappings.	5.
OK Canc	el

- 1) To keep the mappings that are already configured press **OK**.
 - a) You would want this option if you are adding additional mappings or you want to modify the mapping(s) that already exist.
- 2) To delete the mappings that are already there and start over press **Cancel**.

To modify the number of mappings, enter a number in the text field next to **# of Mappings to Configure** and click the **Set Max # of Mappings** button. You can always add more mappings if needed.



Mapping - Manual Configure Mode to Auto-Configure Mode

To transition from Manual Configure Mode to Auto-Configure Mapping Mode, click the dropdown menu at the top of the Mapping Configuration page and select Auto-Configure Mappings.

Message fr	rom webpage
?	Press OK to delete the current Mappings and go back to Auto-Configure Mappings mode. Press Cancel to keep Mappings and remain in current Mode.
	OK Cancel

Click **OK** to proceed to delete all current mappings and go back to Auto-Configure Mappings Mode. Click **Cancel** to keep all mappings and remain in Manual Configure Mode.

NOTE: Once you revert to Auto-Configure Mapping Mode there is no way to recover the mappings you lost. Any mappings you previously have added will be deleted as well.



View as Text

Data Mapping

The View as Text page displays the point to point mapping(s) you set up in the Data Mapping section. This will also display any manipulation(s) that are configured.

Each line on this page will read as follows:

Mapping *number*: *source point* **Len**: *Number of points mapped* -> *manipulation* (*if blank then no manipulation*) -> *destination point*

If you are looking for a specific point to see if it is mapped, you can do a find in this text box for your point in question. Example: you defined 20 Registers starting at register 1 and want to see if 400011 is mapped. If it is not in this text box, then it is not mapped, and no data will be transferred.

This is the text display for the example shown under the *Data Mapping- Adding Diagnostic Information* section.

Data Mapping									
Mapping 1: Mapping 2:	Temporary RamO Temporary Ram1						1:100 -> Temporary Ram2	Temporary	Ram1

String Mapping

The View as Text page displays the string mapping(s) you set up in the String Mapping section.

Each line on this page will read as follows:

Mapping number: source point -> Copy -> destination point

If you are looking for a specific point to see if it is mapped, you can do a find in this text box for your point in question. Example: you defined 20 String Tags in the PLC and want to see if "Test_String" in the Logix PLC is mapped. If it is not in this text box, then it is not mapped, and no data will be transferred.

String Mapping						
Mapping 1:	Logix Test_String	-> Copy ->	MCO2 400001			

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Base Triggering – Data Validiation Triggering

With Base Triggering, you will be marking data as "Invalid" and force RTA Master/Controller/Client protocols to read all the read data points sources until ALL source protocols data is valid. You will be able to utilize the Handshake to map over to Technology Trigger and/or back over to your source protocol for reference.

How does this work?

- 1) Map the Triggering Variable (Source) over to Trigger # (Dest).
- 2) If Trigger # value changes states mark all Trigger # protocols read data as "Invalid".
- 3) Read all source read data points until ALL source read data is valid.
- 4) Handshake # value is set equal to Trigger # value.
- 5) Map Handshake # to reference data point. Note: # is an internal reference to the Server/Slave number you are settings up. ex. RTA Server/Slave products can only be Trigger 1 and Handshake 1 since we are only 1 device. If RTA is a Master/Client, then you can have a Trigger# for each server/slave connected too.

How do you set this up?

In this example I'm using a 460MCBS. My Building Automation System wants to verify that all data read from Modbus TCP/IP Server is valid.

1) Add an extra Analog Output for your Trigger. This tells the RTA to mark all data invalid.

Write Data Groups (BACnet/IP to 460MCBS)							
	Data Group	Object Type	Starting Object	# of Objects			
	1	Analog Output (32 Bit Float)	1	21			
	2	Binary Output	1	0			
	3	CharacterString Value	51	0			

a) You can define AI21 as your validation name in the Setup BACnet Names Configuration.

		Setup BACn	et Names, Units, and	I COV		
					·	
21	G01 🗸	Data Validation Trigger	Other 🗸	no-units	~	1.000000

2) Add another Analog Input as reference for when data has been validated. When you write from AO21 to validate data, the RTA will reply to AI40 saying "validation complete".

Data Group	Object Type	Starting Object	# of Objects	
1	Analog Input (32 Bit Float)	1	40	
2	Binary Input	1	0	
3	CharacterString Value	1	0	



40	G01 🗸	Data Validation Result	Other 🗸	no-units 🗸 🗸	1.000000

- 3) Within the Data Mapping page manually add 2 additional mappings.
- 4) The first mapping is going to be the Data Validation Triggering. AO21 will write to the RTA, MC Trigger 1 will mark data invalid.

C Enable	Mapping 2				
Source		Enable Mani	pulation	Destination	
Group: BS01 AO1 (Float)				Group: MC Trigger 0 (Uint16)	
Start: A021		$\circ \Rightarrow$	• •	Start: Trigger 1	
End: AO21				End: Trigger 1	

5) The second mapping, the MC Handshake will increment that all data is validated and write to Al21 "all data is validated". The value of Al40 and AO21 should be the same.

C Enable	Mapping 3						
Source		Enat	ole Manij	oulat	ion	Destination	
Group: MC Handshake 0 (Uint16)						Group: BS01 Al1 (Float)	
Start: Handshake 1	0	0		0	0	Start: Al40	
End: Handshake 1						End: AI40	



Security Configuration

To setup security on the 460 gateway, navigate to **Other->Security Configuration**. You can configure Security for 3 administrators, 5 users, and 1 guest.

THIS IS NOT A TOTAL SECURITY FEATURE

The security feature offers a way to password protect access to diagnostics and configuration on the network. The security feature does not protect against "Air Gap" threats. If the gateway can be physically accessed, security can be reset. All security can be disabled if physical contact can be made. From the login page, click the Reset Password button twice. You will be forced to do a hard reboot (power down) on the gateway within 15 minutes of clicking the button. This process should be used in the event a password is forgotten.

Note: Only Admins have configuration access to all web pages.

- Log Out Timer: The system will automatically log inactive users off after this period of time.
 NOTE: A time of 0 means that the user will not be automatically logged off. Instead, they must manually click the Logout button.
- 2) Username: Enter a username, max of 32 characters.
- 3) Password: Enter a password for the username, max of 32 characters, case sensitive.
 - a. Re-enter the Password
- 4) E-mail: In case the password was forgotten, a user can have their password e-mailed to them if e-mail was configured.
- 5) Hint: A helpful reminder of what the password is.

	nfiguration				
Admin	Username	Password	Re-enter Password	Email	Hint
1 [Not Configured	
2 [Not Configured	
3				Not Configured	
ser Con	figuration	Admi	in Contact Information	חיי	
ser Con User	figuration Username	Adm	Re-enter	Email	Hint
	5) (1)				Hint
User	5) (1)		Re-enter	Email	Hint
User 1 [5) (1)		Re-enter	Email Not Configured	Hint
User 1 [2 [5) (1)		Re-enter	Email Not Configured Not Configured	Hint

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Security Configuration-Security Levels

Each webpage in the gateway can have a separate security level associated with it for each user.

Security Levels:

- 1) **Full Access**: Capability to view and configure a web page.
- 2) View Access: Capability to view a web page, but cannot configure parameters.
- 3) **No Access**: No capability of viewing the web page and page will be removed from Navigation.

Jser 1: Jser 2:	Web Page	Security	
User 3: User 4: User 5:	All Web Pages	No Access 👻 Set	
Guest	Web Page	Security	
	Main Page	Full Access 💌	
	Device Configuration	Full Access 👻	
	Port Configuration	Full Access 💌	
	BACnet/IP Server	Full Access 💌	
	Modbus RTU Master	Full Access 💌	
	View Mapping	Full Access 💌	
Mapping		Full Access 💌	
Setup LED's		Full Access 💙	
Diagnostic Info		Full Access 💌	
	Logging	Full Access 💌	
	Display Data	Full Access 💌	
	Export Configuration	Full Access 💌	
	Import Configuration	Full Access 💌	
	Save As Template	Full Access 😽	
	Load From Template	Full Access 🐱	
	Utilities	Full Access 😽	
	Email Configuration	Full Access ⊻	
	Alarm Configuration	Full Access 😽	
	String Mapping	Full Access 💌	
	View String Mapping	Full Access 😽	
	Display String	Full Access 💙	



Security - Log In

Username: Name of the user to login.

Password: Password of the user to login.

Log In: If login is successful, the user will be redirected to the Main Page.

Send Password to Email: Sends the specified User's Password to the email configured for that user.

Display Hint: Displays the hint specified for the User if one was set up.

Reset Password: This is used to reset security settings. Confirm reset password must be selected to confirm this action. Once confirmed, there is a 15 minute window to do a hard reset of the gateway by physically removing and restoring power from the gateway. Once power is restored, you may navigate to the IP address of the gateway as normal.

	ation Description
Username:	Admin
Password:	
Display Hint	Log In Reset Password

Security - Log Out

Once a user is done with a session they may click **logout** at the top of any page. The user may also be logged out for inactivity based off of the Log Out Timer specified during the configuration.



Closing the browser is not sufficient to log out.



Email Configuration

To setup e-mails on the 460 gateway, navigate to **Other->Email Configuration**.

You can configure up to 10 email addresses.

- 1) SMTP Mail Username: The email address that the SMTP server has set up to use.
- 2) SMTP Mail Password: If authentication is required, enter the SMTP Server's password (Optional).
- 3) SMTP Server: Enter the Name of the SMTP Server or the IP Address of the Server.
- 4) From E-mail: Enter the e-mail that will show up as the sender.
- 5) To E-mail: Enter the e-mail that is to receive the e-mail.
- 6) E-mail Group: Choose a group for the user. This is used in other web pages.

Click the **Save Parameters** button to commit the changes and reboot the gateway.

Email (Configuration	Help						
Number of Emails to Configure: 1 0-10 Setup Email(s)								
User	SMTP Mail Username	SMTP Mail Password	SMTP Server	From Email	To Email	Email Group		
1						Group A 👻		
			Save Parameter	ers				
			Send Test Ema	il(s)				



Alarm Configuration

To setup alarms on the 460 gateway, navigate to **Other->Alarm Configuration**.

1) Alarm Delay upon Powerup: At Powerup, the gateway will have values of '0' stored for all data. This may cause alarms to trigger before these values are updated by the mating protocols. Set this field to provide needed time to update fields before considering values for alarms.

Alarm Configuration				Help
	Alarm Delay	upon Powerup:	0 0-3600 s	
	# of Alarm	is to Configure: Set Max #Ala	1 0-100 arms	
		<u>1</u>		
☑ Enable		1	Alarm 1	
Data Point	Set Error	Clear Error	Alarm Name	Email
Ticks Since Powerup (Uint32) Ticks Since Powerup	>= 👻	None 💌	Gateway_test	Group A
		<< >>		

- 2) Enter the number of alarms to configure and click **Set Max # Alarms** to generate those lines.
- 3) In the Data Point Section:
 - a. Top dropdown: select the Data Group. This dropdown menu will contain all groups that go from the gateway to the network.
 - b. Lower dropdown: select the Data Point's Specific Point. This is used to select which point in the group will be monitored for alarms.
- 4) In the Set Error Section:
 - a. Select the Set Error Operation in the top dropdown menu. Available options are <, >, <=, >=,
 !=, ==, and Change of State (COS). This is the operation that will be used to compare the
 Data Point value against the Error Value to determine if the alarm needs to be set.
 - Select the Set Error Value. This value is used as: 'Data Point's Value' 'Operation' 'Value.' Ex: Ticks Since Powerup >= 1000. This will set the alarm after 1000 ticks have elapsed since the unit powered up.



- 5) In the Clear Error Section:
 - a. Select the Clear Error Operation. Available options are <, >, <=, >=, !=, ==, and Change of State (COS). This is the operation that will be used to compare the Data Point value against the Error Value to determine if the alarm needs to be cleared.
 - b. Select the Clear Error Value.
 -Ex: Ticks Since Powerup >= 5000. This will clear the alarm after 5000 ticks have elapsed since the unit powered up.
- 6) Enter an Alarm Name. This will make the alarm unique and will be available in the Alarm Status page as well as in the email generated by the alarm.
- 7) Select an email to associate this alarm with. When an alarm is set, it sends an email. When an alarm is cleared, it will also send an email.

Click the **Save Parameters** button to commit the changes to memory and reboot the gateway.



Diagnostics – Alarm Status

Alarm Status will only display under the Diagnostic menu tab if at least 1 Alarm is enabled.

- 1) # Alarms Enabled: This is a count of enabled alarms.
- 2) # Alarms Active: This is how many alarms are presently active (set).
- 3) Last Active Alarm: This is the last alarm that the gateway detected.
- 4) Clear # of Times Active: This will reset all alarms '# of Times Active' to 0.
- 5) Alarm #: The reference number to the given alarm on the alarm setup page.
- 6) Name: The name of the alarm.
- 7) Status: The current status of the alarm, either OK or ALARM.
- 8) # of Times Active: This count represents the number of times this alarm has become active. If an alarm is triggered, this count will increment.

Alarm Statu	IS			
# Alarms En	abled:	1		
# Alarms Ac	tive:	0		
Last Active	Alarm:			
				ar # of Times Active
	Alarm#	Name	Status	# of Times Active
	1	Alarm Example	ОК	0

Alarms - Active

While one or more alarms are active, every page will display 'Alarms Active' at the top of the page. This will no longer be displayed if all active alarms have been cleared.



When an alarm is activated, the following will occur:

- 1) A one-time notification will be sent out to the email associated with the alarm.
- 2) For duplicate emails to occur, the alarm must be cleared and then become active again.
- 3) # Alarms Active and # of Times Active will be incremented.
- 4) Status of the Individual Alarm will be set to *Alarm*.
- 5) *Last Active Alarm* field will be populated with details on what triggered the alarm. Real Time Automation, Inc. 65 1-800-249-1612



1		
1		
Alarm 1 is Set: Actual:	0 < Limit: 20	
		Clear # of Times Active
Name	Status	# of Times Active
Alarm Example	Alarm	1
	Name	Name Status

Alarms – Clear

When an alarm is cleared, the following will occur:

- 1) A one-time notification will be sent to the email associated with the alarm.
 - a. For duplicate emails to occur, the alarm must become active and then be cleared again.
- 2) Total # Alarms Active will decrement. Last Active Alarm will not be changed.
- 3) Status of the Individual Alarm will be reset to OK.



Change of State (COS) Configuration

To access the configuration files in the 460 gateway, navigate to dropdown **Other->COS Configuration**. The gateway, by default only writes when data has changed. The gateway also waits to write any data to the destination until the source protocol is successfully connected.

Default values should fit most applications. Change these values with caution as they affect performance.

1	1) Stale Data Timer: If the data has not changed within the time allocated in this Stale Data Time	
	the data will be marked as stale within the gateway and will force a write request to occur. Th	
	timer is to be used to force cyclic updates in the gateway, since data will only be written if it h	as
	changed by default. There is a separate timer per data mapping.	
	Gateway behavior:	
	 If time = 0s => (DEFAULT) The gateway will write out new values on a Change of State basis. 	
	 If time > 0s => The gateway will write out new values whenever the timer expires to force cyclic updates (write every x seconds). 	
2	2) Production Inhibit Timer: Amount of time after a Change of State write request has occurred	
	before allowing a new Change of State to be written. This is to be used to prevent jitter. Defau	ılt
	value is 0ms. This timer takes priority over the Stale Data Timer. There is a separate timer per	
	data mapping. This timer is active only after the first write goes out and the first COS event	
	occurs.	
3	3) Writes Before Reads: If multiple writes are queued, execute # of Writes Before Reads before t	the
	next read occurs. Default is 10 and should fit most applications.	
	Warning: A value of 0 here may starve reads if a lot of writes are queued. This may be useful in	n
	applications where a burst of writes may occur and you want to guarantee they all go out befo	ore
	the next set of reads begin.	
2	4) Reads Before Writes: If multiple writes are queued, the # of Writes Before Reads will occur	
	before starting the # of Reads Before Writes. Once the # of Reads Before Writes has occurred,	
	the counter for both reads and write will be reset. Default is 1 and should fit most applications	
5	5) Enable Data Integrity : If enabled, do not execute any write requests to the destination until the	ıe
	source data point is connected and communicating. This prevents writes of 0 upon power up.	
e	5) Enable Mark Whole Entry New : If Enabled, mark the entire scan line or data group new upon	1
Г	data element within the scan line or data group to be new.	
	Change of State Configuration Help	
	Stale Data Timer: 0 0-3600 s	
	Production Inhibit Timer: 0 0-60000 ms	
	Writes Before Reads: 10 0-255	
	Reads Before Writes: 1 1-255	
	Enable Data Integrity: 🗹	
	Enable Mark Whole Entry New: 🗌	
	Save Parameters	

Click the **Save Parameters** button to commit the changes to memory and reboot the gateway.



Diagnostics Info

The Diagnostics page is where you can view both protocols' diagnostics information, # of Data Mappings, # of String Mapping and # Alarm Mappings.

	Select-	~
-	Select-	
OTH	Diagnostic Info	
L	ogging	

For protocol specific diagnostic information, refer to the next few pages.

Diagnostics Mapping

This section displays the number of mappings that are enabled, Data Mapping and String Mapping will show the # of Errors and First Errors. Alarms will show # active and Last Alarm that was active.

Common Errors:

- Destination or Source Point does not exist

 a) Solution: Re-map the mapping
- 2) Source or Destination Pointer too small
 - a) There is not enough space on either the Source, or the Destination for the data you want to copy. This is typically seen when the Destination is smaller than the amount of data being transferred to it.
- 3) Range Discard, Min or Max Value
 - a) The actual data value is outside of the defined range
- 4) Math Error
 - a) Operation value cannot be 0
- 5) Scaling Error
 - a) Source Min must be smaller than Source Max
 - b) Destination Min must be smaller than Destination Max

Data Mapping # Enabled: # of Errors: First Error:	5 of 5 0
String Mapping # Enabled: # of Errors: First Error:	2 of 2 0
Alarms # Enabled: # Active: Last Active:	3 0

Note: you can also view this information on the Main Page.



Diagnostics – PROFINET IO Server

Select the **PROFINET IO Server** in the dropdown menu on the Diagnostics Page to view a breakdown of the diagnostics and common strings that are displayed on the page. Additional diagnostic information can be found by clicking the **Help** button.

Diagnostics	
Profinet IO Server View View	Clear All Values
Device Status Configuration Mode Gateway Restart Needed	Help

NOTE: This page will auto-refresh every five seconds with the latest data.

Clear All Values - This will only affect displayed values.

- 1) This will reset all displayed values back to zero.
- 2) If viewing PROFINET IO Server, this will only clear the values for the PROFINET IO Server section of the gateway.

Device Status:



- 1) Connected A PROFINET IO controller has a connection for the gateway.
- 2) Not Connected:
 - a) The PROFINET IO controller has not initiated communication to the gateway.
 - b) The PROFINET IO server has an invalid configuration or no parameters configured.

LED Status:

LED Status Connection Status: Configuration Mode

- 1) Solid Green (Connected and Running) Connected to a PROFINET IO controller and online.
- 2) Flashing Green (Connection not yet attempted) Valid Configuration but no communication from the IO controller yet.
- 3) Solid Red (Fatal Error)
 - a) Invalid Configuration due to no input/output slots configured within the gateway
- 4) Flashing Red (Connection Timeout)
 - a) PROFINET IO controller's slot configuration doesn't match the gateway's slot configuration
 - b) PROFINET IO controller was communicating to the gateway and is no longer communicating
- 5) Off (No Ethernet Cable Plugged In)



Variables:

Variables	
Application Ready Rcvd:	0
Release AR:	0
Parameters Written:	0
PN Ethernet Pkts Rcvd:	0
PN Ethernet Pkts Sent:	0
Connection Timeouts:	0
Speed Limit Increment:	0

- 1) Application Ready Rcvd:
 - a) The Application Ready Command has been received
 - b) The gateway has completed the PROFINET setup sequence and will start cyclic communication
- 2) Release AR:
 - a) A Release Application Relationship command has been received
 - b) PROFINET communication have been disconnected from the gateway
- 3) Parameters Written:
 - a) Rollover counter for the number of parameters written by the IO controller.
- 4) PN Ethernet Pkts Received:
 - a) Number of Layer 2 (Ethernet) Messages received
- 5) PN Ethernet Pkts Sent:
 - a) Number of Layer 2 (Ethernet) Messages transmitted
- 6) Connection Timeouts:
 - a) Number of Connection timeouts between the gateway and the IO controller
 - b) If this counter is incrementing, check your ethernet connection
 - c) If this counter is incrementing, verify the gateway is in the IO controller
- 7) Speed Limit Increments:
 - a) The gateway has received too much traffic to process all the data
 - b) The gateway will stop processing PROFINET data for a short time



Diagnostics - BACnet MS/TP Manager

Select the BACnet MS/TP Manager in the dropdown menu on the Diagnostics Page to view a breakdown of the diagnostics and common strings that are displayed on the page. You may also view individual Subordinate counters by selecting the device in the *All Subordinates* dropdown and clicking **View**. Additional diagnostic information can be found by clicking the **Help** button.

Diagnostics		
BACnet MS/TP Manager	▼ View	Clear All Values
All Subordinates ~	View	
All Subordinates		Help
Subordinate Address 1	y Restart Needed	
Subordinate Address 2	Configuration Made	
Subordinate Address 3	Configuration Mode	

NOTE: This page will auto-refresh every five seconds with the latest data.

Clear All Values - This will only affect displayed values.

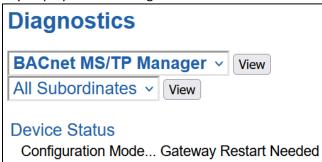
1) This will reset all displayed values back to zero and clear the Status Strings.

Example: If viewing BACnet MS/TP Manager – Subordinate Address, this will only clear the values for that specific device. This will reduce the overall values indirectly, otherwise select All Servers to clear all devices.

Diagnostics				
BACnet MS/TP Manager ~ View		Diagnostics		
All Subordinates View		BACnet MS/TP Manager ~ View		Clear All Values
		Subordinate Address 1 View		
Device Status				
Connected and Running				Help
LED Status		LED Status		
Connection Status:	Connected	Connection Status:	Connected	
Variables		Variables		
Network Bitmap Status:	0x00000001	Network Bitmap Status:	0x00000001	
RD Prop Request:	0	RD Prop Request:	0	
WR Prop Request:	0	WR Prop Request:	0	
RD Prop Multiple Request:	43	RD Prop Multiple Request:	362	
WR Prop Multiple Request:	0	WR Prop Multiple Request:	0	
RD/WR Response Success:	42	RD/WR Response Success:	361	
RD/WR Response Error:	0	RD/WR Response Error:	0	
RD/WR Timeout:	0	RD/WR Timeout:	0	
# of Object RD Attempts:	430	# of Object RD Attempts:	3620	
# of Object WR Attempts:	0	# of Object WR Attempts:	0	
Status Strings		Status Strings		
Last Error Code:		Last Error Code:		



Device Status - This will only display when viewing *All Subordinates*.



- 1) Connected The gateway is connected to all the BACnet MS/TP Subordinates that are enabled and configured.
- 2) Error: Timeout One or more enabled BACnet MS/TP Subordinates have timeouts.
- 3) Fatal Error: No Configuration No BACnet MS/TP Subordinates are configured or none of the BACnet MS/TP Subordinates configured are enabled.
- 4) Fatal Error: Configuration Invalid One or more of the Subordinates configured are enabled, but do not have any scan lines configured.
- 5) Fatal Error: Couldn't Open Hardware Port Port configured in the BACnet MS/TP Manager configuration page is not enabled in the Port Configuration page.
- 6) Dependency Protocol Faulted The dependent protocol is missing causing the communication to go inactive.
- 7) Unknown: First Scan Not Complete Multiple scan lines are set up for the device and the gateway has not completed all the scan lines for the first time.

LED Status - This is the Status for All Subordinates or the specific Subordinate selected.

LED Status	
Connection Status:	Configuration Mode

- 1) Solid Green (Connected) The gateway is connected to all the BACnet MS/TP Subordinates that are configured and enabled.
- 2) Flashing Green (Not Connected) The gateway has never been connected to a BACnet MS/TP Subordinate that is configured and enabled.
 - a) Verify BACnet MS/TP settings and ensure that the *Enable* checkbox is checked for the appropriate device(s).
 - b) Verify the *Enable* checkbox is checked for the appropriate device(s).
- 3) Flashing Red (Communication not attempted yet) (Specific Subordinate only) No reads are configured and data needed for writes isn't valid yet.
- 4) Flashing Red (Connection Timeout) One or more enabled BACnet MS/TP Subordinates are timed out.
 - a) Verify that the Device Instance and MAC of each BACnet MS/TP Subordinate is valid and is not a duplicate on the network.
 - b) Verify that there are valid scan lines configured for each Subordinate that is enabled.
- 5) Flashing Red (Dependency Error) The dependent protocol is missing or timed out causing the communication to go inactive.



- a) The other protocol must be *Connected*.
- 6) Solid Red (No Devices Configured/Enabled) There are no BACnet MS/TP Subordinates that are configured/enabled.
- 7) Solid Red (Empty Scan List) One or more enabled BACnet MS/TP Subordinates have no scan lines configured.
 - a) Verify there are scan lines configured for devices that are enabled.

Variables

8) Solid Red (No Serial Port Configured) – Port configured in the BACnet MS/TP Manager configuration page is not enabled in the Port Configuration page.

Variables - These are the values for All Subordinates, or the specific Subordinate selected.

Variables	
Network Bitmap Status:	0x00000000
RD Prop Request:	0
WR Prop Request:	0
RD Prop Multiple Request:	0
WR Prop Multiple Request:	0
RD/WR Response Success:	0
RD/WR Response Error:	0
RD/WR Timeout:	0
# of Object RD Attempts:	0
# of Object WR Attempts:	0
Read Request to Response Time (ms):	0
Read Response to Request Time (ms):	0
Read Loop Time (ms):	0
Write Request to Response Time (ms):	0
Write Response to Request Time (ms):	0
Write Loop Time (ms):	0
Status Strings	

Last Error Code:

- 1) Network Bitmap Status (Displayed in Hex):
 - a) Each bit corresponds to a Subordinate. If the bit is set, the Subordinate is connected, otherwise the bit is 0.
 - b) Bit 0 corresponds to Subordinate 1 and Bit 4 is for Subordinate 5 and so on.
- 2) RD Prop Request– Number of Read Property Single requests sent to the BACnet MS/TP devices.
 - a) **NOTE**: Read Property Single Requests are only used if the BACnet MS/TP device does not support Read Property Multiple (RPM).
- 3) WR Prop Request– Number of Write Property Single requests sent to the BACnet MS/TP devices.
 - a) **NOTE**: Write Property Single Requests are only used if the BACnet MS/TP device does not support Write Property Multiple (WPM).
- 4) RD Prop Multiple Request– Number of Read Property Multiple requests sent to the BACnet MS/TP devices.
- 5) WR Prop Multiple Request– Number of Write Property Multiple requests sent to the BACnet MS/TP devices.
- 6) RD/WR Response Success Number of successful read or write responses received. This value should be equal to RD Single + WR Single + RD Multiple + WR Multiple Variable Counts.
- 7) RD/WR Response Error Number of read or write error responses received.



- a) **NOTE**: If the gateway receives an error of Unsupported Service for a RPM or WPM request, then RP/WR Single requests will be used for that device for the duration of that power up.
- 8) RD/WR Timeout Total number of read/write requests sent to the BACnet MS/TP device with no reply received within the response timeout configured.
- 9) # of Object Read Attempts Total number of objects that the gateway attempted to read.
- 10) # of Object Write Attempts Total number of objects that the gateway attempted to write.
- 11) Read Request to Response Time (ms) Number of milliseconds it took the Subordinate device to reply to a request.
- 12) Read Response to Request Time (ms) Number of milliseconds it took the gateway to execute the next request once the previous response has been received.
- 13) Read Loop Time (ms) Number of milliseconds it took to execute all read requests.
- 14) Write Request to Response Time (ms) Number of milliseconds it took the Subordinate device to reply to a request.
- 15) Write Response to Request Time (ms) Number of milliseconds it took the gateway to execute the next request once the previous response has been received.
- 16) Write Loop Time (ms) Number of milliseconds it took to execute all write requests.

Status Strings - These are the values for All Subordinates, or the specific Subordinate selected.

- 1) Last Error Code:
 - a) Last read/write reply error that the gateway received

Error Code Breakdown:

- 1) Rx Err Reply ["ErrorCode"] frm DevInst "Inst" "function" req Obj "ObjectID"
 - a) "ErrorCode" see descriptions of error codes below.
 - b) "Inst" This will give you the Device Instance of the Subordinate that had the error.
 - c) "Function" This will either be *rd* for read request or *wr* for write request.
 - d) "ObjectID" This will give you the object type and object number for the request that had the error.
- 2) Error Codes The gateway is sending an error a message due to the listed explanation:
 - a) "Inconsistent Parm"
 - i) The gateway tried to write a priority that was out of range or reserved (Priority 6) and was rejected by the Subordinate.
 - ii) The gateway tried to write to ALL, REQUIRED or OPTIONAL object property and was rejected by the Subordinate.
 - b) "Invalid Data Type" The gateway tried to use a data type with an object that is not supported by the Subordinate.
 - c) "Service Request Denied" BACnet MS/TP request cannot be processed because the BACnet MS/TP connection is not established.
 - d) "Read Access Denied" BACnet MS/TP read request cannot be processed.
 - e) "Unknown Obj" The gateway tried to access an object the Subordinate does not support.
 - f) "Unknown Property" The gateway tried to access a property the Subordinate does not support for that object type.
 - g) "Unsupported Object Type" The gateway tried to access an object type the Subordinate does not support.
 - h) "Value out of range" BACnet MS/TP message could not be completed because the passed value was not in the valid range.



- i) "Write Access Denied" The gateway tried to write a non-writeable property in the Subordinate.
- j) "Invalid array index"
 - i) The gateway tried to write a priority that was out of range or reserved (Priority 6) and was rejected.
 - ii) The gateway tried to write an array for an object or property that doesn't have an array index.
- k) "Unknown device" The gateway is trying to send a message to a Subordinate we have not had previous communication with on the network.
- I) "Timeout" BACnet MS/TP message timed out.
- m) "Segm Not Supported" BACnet MS/TP message is too large to send in one message.
- n) "Invalid Tag" BACnet MS/TP message is not how the Subordinate expects.
- o) "Unknown" BACnet MS/TP message error for an unknown reason.



Configuration Files

To access the configuration file in the 460 gateway, select the dropdown **Other->Export/Import Config**.

OTH	ER	
	-Select-	
	-Select-	
	Setup LED's	
	Export / Import Config 📐	
	Export / Import Template	
	Utilities	

Export Configuration

Export Configuration		
	Save Configuration to File	

The Export Configuration allows you to save your configuration file for backup or to be imported into another gateway. This file is named *rta_cfg.rtax* by default.

Upon clicking the **Save Configuration to File** button, you will be prompted to select a location to save the file. Different web browsers will yield different looks.

What do you want to do with rta_cfg.rtax?	Open	Save	~	Cancel	×
From: 10.1.16.106	Open	Save		Cancer	\sim

Import Configuration

You can import a previously exported configuration file or a configuration file from another device into the 460 gateway, whenever it is in Configuration Mode.

Upon clicking the **Choose File** button, you will be prompted to select a location from which to load the saved file. Once the location is selected, you can choose the **Import Network Settings** checkbox if you want to load the network settings of the configuration file or just load the configuration without the network setting.

If you choose to Import Network Settings, this will override your current gateway's network setting with the settings in the configuration file. After you click on the Load Configuration button, a banner will display your gateway's new IP address.

Network Settings have changed. Manually enter IP Address of X.X.X.X in the URL.

If the configuration has successfully loaded, the gateway will indicate that it was successful, and a message will appear under the Load Configuration button indicating Restart Needed.

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Import Configuration		
	Choose File No file chosen	
□ Import Network Settings		
	Load Configuration	

If it encountered an error while trying to load the saved configuration, the gateway will indicate the first error it found and a brief description about it under the Load Configuration button. Contact RTA Support with a screenshot of this error to further troubleshoot.



Save and Replace Configuration Using SD Card

Saving Configuration Using SD Card

This function saves the gateway's configuration automatically to an SD Card each time the gateway is rebooted via the **Restart Now** button on the web page. If this unit should fail in the future, the last configuration stored on the SD card and can be used for a new gateway to get the application back up and running quickly.

This SD Card replaces every configurable field in the gateway, **EXCEPT** for IP Address, Subnet Mask, and Default Gateway.

Replacing Configuration Using SD Card

To replace a configuration in a gateway using the SD Card, a specific sequence of events must be followed for the replacement to happen correctly:

- 1) Extract SD Card from gateway you wish to copy the configuration from.
- 2) Power up the gateway you wish to copy the configuration to. DO NOT INSERT SD CARD YET.
- 3) Navigate to the webpage inside the unit.
- 4) Navigate to the dropdown **Other->Utilities**.
- 5) If you are not currently in *Mode: Configuration*, go into Configuration Mode by clicking the **Configuration Mode** button at the top left-hand side of the screen.
- 6) Press the **Revert to Manufacturing Defaults** button on the Utilities Page. The Configuration will ONLY be replaced by the SD Card if the gateway does not have a configuration already in it.
- 7) When the unit comes back in *Mode: Running,* insert the SD Card.
- 8) Do a hard power cycle to the unit by unplugging power. DO NOT RESET POWER VIA WEB PAGES.
 - a. It will take an additional 30 seconds for the unit to power up while it is transferring the configuration. During this time, the gateway cannot be accessed via the web page.
- 9) When the unit comes back up, the configuration should be exactly what was on the SD Card.



Utilities

To access the Utilities page in the 460 gateway, navigate to **Other->Utilities**. The Utilities screen displays information about the gateway including Operation Time, File System Usage, Memory Usage, and Memory Block Usage.

OTHER

-Select-
-Select-
Setup LED's
Export / Import Config
Export / Import Template
Utilities
Time Configuration
Email Configuration
Security Configuration
Alarm Configuration
COS Configuration

Here you can also:

- View the full revision of the software.
- View all the files stored in the Flash File System within the gateway.
- Identify your device by clicking the **Start Flashing LEDs** button. By clicking this button, the two diagnostic LEDs will flash red and green. Once you have identified which device you are working with, click the button again to put the LEDs back into running mode.
- Configure the size of the log through the Log Configuration.
- Bring the device back to its last power up settings.
- Bring the device back to its original manufacturing defaults.
- Remove the Configuration File and Flash Files within the gateway.

Revisions	
	Listing of Revisions
File List	
	File List
Identify Device	
	Start Flashing LED's
Set Up Log	[]
	Log Configuration
Revert To Last Powerup	
	Revert to Last Powerup
Revert All	
	Revert to Manufacturing Defaults
Reformat Flash	
Reformat Flash	Reformat Flash

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